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c/o Three Rivers Management, Inc. (Agent for Beazer East, Inc.) 1910 Cochran Road, Manor Oak One, Suite 200, Pittsburgh, PA 15220-1273

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SUPERFUND DIV. REMEDIAL BRANCH (6SF-R)

VIA OVERNIGHT DELIVERY & ELECTRONIC MAIL

July 21, 2015

Kenneth Talton
Enforcement Officer
Superfund Enforcement Assessment Section (6SF-TE)
U.S. Environmental Protection Agency, Region 6
1445 Ross Avenue
Dallas, TX 75202-2733
(talton.chuck@epa.gov)

Re: SBA Shipyard Superfund Site, Jennings, Jefferson Davis Parish, LA;

Beazer East, Inc. Response to CERCLA § 104(e) Request for Information

Dear Mr. Talton:

I am in-house counsel representing Beazer East, Inc., formerly known as Koppers Company, Inc. ("Beazer" or "Respondent"). On May 22, 2015, we received a copy of a Comprehensive Environmental Response, Compensation, and Liability Act ("CERCLA") Section 104(e) Request for Information ("Request") issued by the United States Environmental Protection Agency ("U.S. EPA") concerning the SBA Shipyard Superfund Site located in Jennings, Jefferson Davis Parish, Louisiana (the "Site").

In accordance with an agreement with counsel for the U.S. EPA, the deadline for Beazer's response to the Request was extended by 30 days.

Please accept this letter as Beazer's response ("Response") to the Request. We have labeled the Appendices containing the documents produced with this Response with the same number as the individual request to which they are being produced. Subject to the foregoing, Beazer responds as follows:

BACKGROUND

By way of general background, Beazer was incorporated in 1944 and, until a name change in 1989, was known as Koppers Company, Inc. ("KCI"). Throughout this Response, Respondent therefore uses the names Beazer and KCI interchangeably, depending on dates of reference. KCI ceased conducting its chemical and allied products ("CAP") operations in approximately December of 1988, following its sale of those assets and operations to other companies through a series of asset sale agreements. One of those asset sales involved the sale to Koppers Industries, Inc. (which is today known as Koppers Inc.) of certain plants, equipment and operations associated with the former tar, wood treating, roofing and coking businesses of Koppers, as well as sale of the exclusive right to use the trade name "Koppers." That sale to Koppers Industries, Inc. closed on December 29, 1988. Shortly thereafter, Beazer changed its

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name in early 1989 from Koppers Company, Inc. to Beazer Materials and Services, Inc. The following year, in 1990, Beazer again changed its name from Beazer Materials and Services, Inc. to Beazer East, Inc. Beazer and Koppers Inc. are not affiliates and are separately owned and operated.

At present, Beazer is a holding company and has no employees. Beazer is responsible for and manages, through a management company, the historic contingent liabilities associated with the pre-1989 CAP operations of KCI and certain of its subsidiaries. While Beazer promptly conducted a search of its historic business records for documents responsive to the Request, due to the passage of time and other events and occurrences, there are limited records in Beazer's possession that contain information relevant or responsive to U.S. EPA's Request. Nevertheless, within the time frame provided for responding to the Request, Beazer has made a reasonable effort to search its business records and provide full and complete responses to each of the U.S. EPA's Requests based upon information available to Beazer.

Please note, however, that to the extent there are any transactions between any entity known as "Koppers" that are dated after December 29, 1988 or to the extent U.S. EPA seeks information concering actions or activities by an entity known as "Koppers" that are dated after December 29, 1988, those transactions and/or activities would not involve Beazer and Beazer would have no business records respecting any such transactions and/or activities. Rather, those business transactions and activities would involve the entity known as Koppers Inc. and Beazer does not herein respond with respect to Koppers Inc.

GENERAL OBJECTIONS

- 1. Beazer objects to U.S. EPA's definition in the Request of the term "you" as vague, ambiguous, overly-broad, unduly burdensome and oppressive, including without limitation, to the extent this definition purports to include the "addressee's . . . tastes" in such definition.
- 2. Beazer objects to U.S. EPA's definition in the Request of the terms "pollutant" or "contaminant" on the grounds that the definition purports to include "any element, substance, compound or mixture" without any limitation whatsoever, making the definition of these terms so vague, ambiguous, overly-broad and unduly burdensome that they could be interpreted to mean literally anything or any substance located anywhere in the universe. As such, it is not possible for Beazer to provide responses which take this definition into account. Nonetheless, Beazer will make a good faith effort to disclose relevant facts within its possession.
- 3. Beazer objects to U.S. EPA's definition in the Request of the term "hazardous material" on the ground that the definition of this term incorporates the above-referenced objectionable definition of the terms "pollutant" and "contaminant." By incorporating these terms, the definition of "hazardous material" is so vague, ambiguous, overly-broad and unduly burdensome that it could be interpreted to mean literally anything or any substance located anywhere in the universe. As such, it is not possible for Beazer to provide responses which take this definition into account. Nonetheless, Beazer will make a good faith effort to disclose relevant facts within its possession.
- 4. Beazer objects to U.S. EPA's definition in the Request of the term "release" on the ground that the definition of this term incorporates the above-referenced objectionable definition of the terms "pollutant" and "contaminant." By incorporating these terms, the definition of "release" is so vague, ambiguous, overly-broad and unduly burdensome that it could be interpreted to mean literally the spilling, leaking, pumping, pouring, emitting, emptying,

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discharging, injecting, escaping, leaching, dumping or disposing of anything or any substance located anywhere in the universe. As such, it is not possible for Beazer to provide responses which take this definition into account. Nonetheless, Beazer will make a good faith effort to disclose relevant facts within its possession.

- 5. Beazer objects to U.S. EPA's definition in the Request of the terms "material(s)" on the grounds that it includes "any and all objects, goods, substances, or matter of any kind, including but not limited to wastes or hazardous wastes." This definition is so vague, ambiguous, overly-broad and unduly burdensome that it could be interpreted to mean literally anything. As such, it is not possible for Beazer to provide responses which take this definition into account. Nonetheless, Beazer will make a good faith effort to disclose relevant facts within its possession.
- 6. Beazer objects to U.S. EPA's definition in the Request of "identify" with respect to a natural person and with respect to a corporation, partnership, business trust, or other association or business entity as unduly burdensome and oppressive.
- substance" to the extent it purports to include definitions and terms defined under CERCLA and regulations issued pursuant to CERCLA, and objects to the definition in the Request of the term "hazardous waste" to the extent it purports to include definitions under RCRA and regulations issued pursuant to RCRA, and objects to other definitions in the Request that purport to include other similar designations or references to terms defined under federal environmental statutes and regulations. As noted in greater detail in this Response, certain of KCl's agreements or business dealings with SBA Shipyards and/or the Site occurred long before any waste materials or chemical substances could have been considered a hazardous waste under RCRA or before any materials handled at the Site could have been considered hazardous substances under CERCLA or before any federal environmental statutes or regulations had any applicability to such agreements or business dealings. As such, Beazer has no records in its possession that would have been organized in accordance with these regulatory definitions. Nevertheless, Beazer will make a good faith effort to disclose relevant information in its possession.
- 8. Beazer objects to U.S. EPA's Request to the extent that it seeks information that may be protected from disclosure under the work product doctrine, attorney-client privilege or other applicable privilege or protection from disclosure. Without waiving, limiting or otherwise prejudicing the foregoing objection, and while preserving all rights and defenses that it may have with respect to this matter, Beazer will make a good faith effort to disclose relevant information in its possession.
- 9. Beazer objects to U.S. EPA's Request, including without limitation the instructions and definitions thereof, to the extent that it seeks information, documents, or actions of Beazer that go beyond the scope of U.S. EPA's authorization under CERCLA, including without limitation, 42 U.S.C. § 9604(e). Without limitation, this objection applies to U.S. EPA's instruction in the Request that Beazer has a continuing obligation to update, correct, or supplement its response to the Request. No such obligations exist under CERCLA or existing law, and U.S. EPA is without authority to "create" any such future obligations by letter or demand to a private party, as it purports to do in the Request.

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SPECIFIC RESPONSES TO THE REQUESTS

GENERAL INFORMATION CONCERNING RESPONDENT

1. Provide the full legal name and mailing address of the Respondent.

RESPONSE: Subject to the General Objections above, which are incorporated herein, the Respondent's full legal name is: Beazer East, Inc. The Respondent's mailing address is: Beazer East, Inc., c/o Three Rivers Management, Inc., 1910 Cochran Rd., Manor Oak One, Suite 200, Pittsburgh PA 15220.

2. Identify and provide the full name, title, business address, and business telephone number for each person answering these questions on behalf of the Respondent, and each person(s) that was relied on or consulted with in the preparation of the answer.

<u>RESPONSE:</u> Subject to the General Objections above, which are incorporated herein, Respondent states that following individuals are responsive to this request:

Paul S. Kline, Esq.
Environmental Counsel,
Three Rivers Management, Inc., agent for Beazer East, Inc.,
1910 Cochran Rd.
Manor Oak One, Suite 200
Pittsburgh, PA 15220
Phone: (412) 208-8843

Charles E. McChesney II, Esq.
Vice President & Secretary, Beazer East, Inc.; and
Chief Legal Counsel, Three Rivers Management, Inc., agent for Beazer East, Inc.
1910 Cochran Rd.
Manor Oak One, Suite 200
Pittsburgh, PA 15220
Phone: (412) 208-8839

3. If Respondent wishes to designate an individual for all future correspondence concerning this Site, including legal notices, please provide the individual's name, address, and telephone number.

RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent states that all future correspondence concerning this Site should be directed to the following individual, provided, however, that Respondent does not herein waive service of process or any of its due process rights should legal action be taken by U.S. EPA or any other entity relating to the Site:

Paul S. Kline, Esq.
Environmental Counsel,
Three Rivers Management, Inc., agent for Beazer East, Inc.,
1910 Cochran Rd.
Manor Oak One, Suite 200

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Pittsburgh, PA 15220 Phone: (412) 208-8843

4. If Respondent is a business, please give a brief description of the nature of the business.

RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent incorporates, as if fully restated herein, the narrative set forth above in the "Background" section of this Response.

REQUESTS FOR DOCUMENTS

Please identify (see Definitions) and provide copies of all documents (see Definitions) consulted, examined, or referred to in the preparation of the answers to the above questions including all subparts of each question, or that contain information responsive to the question.

<u>OBJECTIONS:</u> Subject to the above General Objections above, which are incorporated herein, Respondent further objects to the caption and instructions to this section of the Request, as well as the individual questions in this section of the Request, as vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable insofar as this section appears to require Respondent to provide narrative responses, but is captioned as a request for documents, and further because the instructions for this section refer to Respondent's answers to the "above questions" despite the fact that the questions follow the instructions. Nonetheless, despite these confusing and unclear titles and instructions, Beazer will make a good faith effort to disclose relevant facts within its possession.

1. Please identify any dealings or transactions you have or had with SBA Shipyards, Inc., Louis Smailhall, Suzanne Smailhall, LEEVAC Shipyards, Inc., n/k/a Bunge Street Properties, LLC, and LEEVAC Industries, LLC n/k/a LEEVAC Shipyards Jennings, LLC. Please provide a brief description of the nature of those dealings or transactions and the timeframes during which those dealings and transactions occurred.

RESPONSE: Subject to the above General Objections above, which are incorporated herein, and after a review of available documents and information in Respondent's care, custody and control, Respondent is only aware of documents and information that identify the following as dealings or transactions potentially responsive to this "Request for Documents No. 1":

- A. By letter dated May 16, 1996, SBA Shipyards, Inc.'s attorney alleged that, in May 1986 one barge, and in July 1986 a second barge, was cleaned by SBA Shipyards at the Site for KCI (n/k/a Beazer). The letter further contends that the two barges were owned by Beazer. However, Beazer (then known as KCI) never owned the subject barges, so this allegation is incorrect. Rather, J.A.R. BARGE owned the subject vessels.
- B. Beazer's records contain certain J.A.R. Barge Lines Bareboat Charter chartering documents relating to barges that were chartered by KCl from J.A.R. Barge, these records include one (1) barge cleaning invoice indicating the cleaning of Barge No.

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J.A.R.-12 at the SBA Shipyards facility in June 1988, the cost of which cleaning was charged to KCI's account.

- C. Beazer's records also contain certain Dravo Mechling Corporation chartering documents relating to barges that were chartered by KCI from Dravo Mechling, including three (3) barge cleaning invoices indicating the cleaning of certain Dravo Mechling barges at the SBA Shipyards facility in 1985 and 1987, the cost of which was either charged by Dravo to KCI or charged by SBA Shipyards to KCI.
- a. Specifically, provide dates of when you sent or moved something to the Site and the name and contact information of the person who made such arrangements.

RESPONSE: Subject to the above General Objections above, which are incorporated herein, and the further objection that the term "something" is vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable, Respondent responds by stating that it is not aware of any instance where KCI "sent or moved something" to the Site; rather, KCI's only transactions and dealings with SBA Shipyards relate to KCI being charged the cost of cleaning barges owned by other entities. By way of further response, Respondent refers EPA to the documents produced in its response to Request for Documents No. 2 below for identification of the dates when KCI was invoiced for such cleanings.

2. Please provide any and all documents in your possession that are related to the dealings and transactions detailed in Question 1 above.

RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent attaches all responsive documents in Appendix 2.

3. If any of the dealings or transactions described involved hazardous materials, please include a detailed listing of such materials, the materials data safety sheet, dates of transaction, and any quantity associated with those materials.

RESPONSE: Subject to the General Objections above, which are incorporated herein, and the further objection that this request calls for a legal conclusion concerning whether any material removed from the barges was a "hazardous substance," Respondent identifies the following substances that were identified in the historic documents as having been cleaned from the barges identified in Respondent's response to Request for Documents No. 2 above:

Coal Tar

4. Please describe in detail any involvement you had with the 2002 RCRA Interim Measures/Removal Action (IM/RA) at the Site. Please provide any and all documents in your possession related to the IM/RA, including, but not limited to, a listing of the parties involved in the IM/RA.

RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent states that Beazer was a member of SSIC Remediation LLC, which is the limited

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liability corporation that signed the December 9, 2002 Order and Agreement for IM/RA at the Site. Beazer is also a signatory to the SBA Shipyard Participation Agreement, and that Agreement contains confidentiality terms that, without more, may be breached if documents are released by Beazer. Therefore, Respondent objects to production of "any and all documents" in its possession relating to the IM/RA.

By way of further response, on information and belief, in 2002, Mr. Michael Chenekoff (counsel for SSIC Remediation LLC), was to have forwarded to U.S. EPA a listing of members of SSIC Remediation LLC, the Articles of Incorporation and/or LLC Agreement of SSIC Remediation LLC, and a listing of SBA Shipyards' customers.

Pursuant to the terms of the SSIC Operating Agreement, Beazer paid a *de minimis* cash-out payment on May 30, 2002 for its contribution to the IM/RA work. Beazer's involvement at the Site discontinued at that time.

5. Please provide the names, title, and contract information of anyone, including, but not limited to, employees, who may possess knowledge and information regarding this Site and/or your own business operations.

RESPONSE: Subject to the General Objections above, which are incorporated herein, and the further objection that this request is vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable insofar as it is not reasonably limited to seeking information regarding persons who may have information about Respondent's business operations "relating to the Site," Respondent states that the individuals identified in Respondent's response to General Information Request No. 2 may have responsive information.

By way of further response, Respondent identifies the following individuals referenced in Beazer's historic records that may possess responsive information or knowledge:

James A. Cafaro, former KCI Transportation Coordinator. Deceased.

James L Guttman, partner of J.A.R. Barge Lines. Contact information unknown.

Louis Smailhall, SBA Shipyards. Contact information is known by EPA.

Ed O'Connell, former Beazer East, Inc. in-house counsel. Contact information unknown.

- 6. Identify all of the individuals who currently have and those who have had responsibility for the Respondent's environmental matters (e.g., responsibility for the disposal, treatment, storage, recycling, or sale of the Respondent's wastes). This information shall include, but not be limited to, the following:
 - a. Each individual's job title and duties (including the 'dates performing those duties),
 - b. The supervisors for such duties,
 - c. The current position or the date of the individual's resignation, and
 - d. The nature of the information possessed by such individuals concerning the Respondent's waste management.
 - e. The contact information of the individual

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RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent objects to this request as vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable in that it is not limited in time, provides no meaningful limitation on the term "environmental matters," is not limited to whatever "environmental matters" could reasonably impact, affect or touch and concern the Site, and seeks information that is not even remotely relevant to a release or threat of release of hazardous substances at the Site and is, therefore, beyond the scope of U.S. EPA's authority under CERCLA § 104(e), 42 U.S.C. § 9604(e).

Beazer has been in existence since 1944 and – at the time of its sale of CAP businesses in 1988 – was a Fortune 200 corporation with hundreds of operational sites throughout the United States and around the world. It would be virtually impossible to identify every past individual responsible for "environmental matters" for Beazer – even if Respondent understood what "environmental matters" meant.

By way of further response, Respondent identifies those individuals referenced in its response to Request for Documents No. 5 above as potential sources of information regarding Respondent's potential dealings or transactions at or concerning the Site.

7. Does the Respondent's company or business have a permit(s) issued under RCRA? If so, provide a copy (ies) of the permit(s).

Response: Subject to the General Objections above, which are incorporated herein, Respondent objects to this request as vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable in that it is not limited in time, in that it is not limited to RCRA permits that could reasonably impact, affect or touch and concern the Site, in that it seeks information that is not even remotely relevant to a release or threat of release of hazardous substances at the Site and is, therefore, beyond the scope of U.S. EPA's authority under CERCLA § 104(e), 42 U.S.C. § 9604(e), and in that it seeks information already in the possession and custody of U.S. EPA.

Beazer is engaged in various stages of RCRA Corrective Action and RCRA Post-Closure Care activities at more than a dozen locations in the United States. RCRA Permits have been issued to Beazer by U.S. EPA and/or an authorized state at approximately one dozen of those locations. U.S. EPA has issued, reviewed, and/or approved each of those RCRA Permits. Upon information and belief, U.S. EPA has possession of a copy of each of those RCRA Permits. None of those RCRA Permits have any connection to or bearing on conditions at the Site. In light of the foregoing objections and response, Respondent will not provide copies of those RCRA Permits in response to the Request.

8. Provide all Resource Conservation and Recovery Act (RCRA) Identification Numbers issued to Respondent by EPA or a state for Respondent's operations.

Response: Subject to the General Objections above, which are incorporated herein, Respondent objects to this request as vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable in that it is not limited in time, in that it is not limited to RCRA identification numbers that could reasonably impact, affect or touch and concern the Site, in that it seeks information that is not even remotely relevant to a release or threat of release of hazardous substances at the Site and is, therefore, beyond the scope of U.S. EPA's authority under CERCLA § 104(e), 42 U.S.C. § 9604(e), and in that it seeks information already in the possession and custody of U.S. EPA.

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Beazer is and has been engaged in various stages of environmental investigation, remediation and response action pursuant to federal and/or state law at more than one hundred locations throughout the United States; many of these locations generated waste materials requiring disposal. Moreover, at the time of its sale of CAP businesses in 1988, KCI was a Fortune 200 corporation with hundreds of operational sites throughout the United States, many of which would have generated waste materials. Potentially hundreds of RCRA identification numbers have been issued to Beazer by the U.S. EPA and/or an authorized state since the enactment of the RCRA statute. It would be virtually impossible for Beazer to research and identify every single RCRA identification number ever assigned to Beazer by the U.S. EPA or an authorized state.

By way of further response, Respondent has located no documents that identify any RCRA identification number used by Beazer to transport waste to or dispose of waste at the Site. In light of the foregoing objections and response, Respondent will not search for and provide copies of every RCRA identification number ever issued to Beazer.

9. Does the Respondent's company or business have, or has it ever had, a permit(s) under the hazardous waste laws of the State? If so, provide a copy(ies) of the permit(s).

RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent objects to this request as vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable in that it is not limited in time, in that it is not limited to permits that could reasonably impact, affect or touch and concern the Site, in that it seeks information that is not even remotely relevant to a release or threat of release of hazardous substances at the Site and is, therefore, beyond the scope of U.S. EPA's authority under CERCLA § 104(e), 42 U.S.C. § 9604(e), in that it seeks information already in the possession and custody of U.S. EPA, and in that it uses the undefined term "State," which could potentially be read to include some specific, but unidentified, state or could be read to refer to all of the fifty states in the United States of America.

Beazer is and has been engaged in various stages of environmental investigation, remediation and response action pursuant to federal and/or state law at more than one hundred locations throughout the United States; at many of these locations the authorized state agency has issued a permit under the state's hazardous waste laws to Beazer. Moreover, at the time of its sale of CAP businesses in 1988, KCI was a Fortune 200 corporation with hundreds of operational sites throughout the United States, and it is possible that many of these operations may have had permits issued under the hazardous waste laws of a state. However, without any further information regarding what the term "State" is meant to refer to in this Request for Documents No. 9, Respondent is unable to further respond to this request or to produce responsive documents.

10. Does the Respondent's company or business have an EPA Identification Number, or an identification number supplied by the State? If so, supply any such identification number(s).

RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent objects to this request as vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable in that it is not limited in time, in that it is not limited to

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EPA or state identification numbers that could reasonably impact, affect or touch and concern the Site, in that it seeks information that is not even remotely relevant to a release or threat of release of hazardous substances at the Site and is, therefore, beyond the scope of U.S. EPA's authority under CERCLA § 104(e), 42 U.S.C. § 9604(e), in that it seeks information already in the possession and custody of U.S. EPA, and in that it uses the undefined term "State," which could potentially be read to include some specific, but unidentified, state or could be read to refer to all of the fifty states in the United States of America.

Beazer is and has been engaged in various stages of environmental investigation, remediation and response action pursuant to federal and/or state law at more than one hundred locations throughout the United States; many of these locations generated waste materials requiring disposal. Moreover, at the time of its sale of CAP businesses in 1988, KCI was a Fortune 200 corporation with hundreds of operational sites throughout the United States, many of which would have generated waste materials. Potentially hundreds of EPA or state identification numbers have been issued to Beazer by the U.S. EPA and/or a state. It would be virtually impossible for Beazer to research and identify every single U.S. EPA or state identification number ever assigned to Beazer by any state. Moreover, without any further information regarding what the term "State" is meant to refer to in this Request for Documents No. 10, Respondent is unable to further respond to this request or to produce responsive documents.

By way of further response, Respondent has located no documents that identify any U.S. EPA or state identification number used by Beazer to transport waste to or dispose of waste at the Site. In light of the foregoing objections and response, Respondent will not search for and provide copies of every EPA or state identification number ever issued to Beazer.

11. Identify all federal, state, and local offices and agencies to which the Respondent has sent or filed hazardous substance or hazardous waste information and state the years during which such information was sent or filed.

RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent objects to this request as vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable in that it is not limited in time, in that it is not limited to any specific federal, state or local office or agency and does, therefore, potentially request ever piece of paper or electronic communication with every instrumentality of government in the United States to which Respondent has ever mailed, delivered, sent or filed since the date of Respondent's creation in 1944 to the present, in that it is not limited to information submissions that could reasonably impact, affect or touch and concern the Site, in that it seeks information that is not even remotely relevant to a release or threat of release of hazardous substances at the Site and is, therefore, beyond the scope of U.S. EPA's authority under CERCLA § 104(e), 42 U.S.C. § 9604(e), and in that it seeks, in part, information already in the possession and custody of U.S. EPA.

Beazer is and has been engaged in various stages of environmental investigation, remediation and response action pursuant to federal and/or state law at more than one hundred locations throughout the United States; many of these locations generated information relating to hazardous substances or hazardous wastes that would have been shared with governmental entities. Moreover, at the time of its sale of CAP businesses in 1988, KCI was a Fortune 200 corporation with hundreds of operational sites throughout the United States, many of which could have generated information relating to hazardous substances or hazardous wastes that would have been shared with governmental entities. Potentially hundreds of thousands, if not millions, of items of responsive "information" may have been sent by Beazer to governmental

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entities over the seventy one years that have passed since Beazer was created in 1944. It would be virtually impossible for Beazer to research and identify every single responsive item of such information.

By way of further response, Respondent has located no filings or transmissions of information to federal, state or local offices or agencies that relate to the transport to or disposal of hazardous substances or hazardous waste at the Site. In light of the foregoing objections and response, Respondent will not search for and provide copies of every item of responsive "information" ever sent to or filed with a governmental entity over its seven decade existence.

12. Provide copies of all documents created or kept by the Respondent related to the nature, quantity, or source of the materials taken to the Site.

RESPONSE: Subject to the General Objections above, which are incorporated herein, Respondent further objects to this request as vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable in that it requests copies of all responsive documents ever "created," whether or not such documents still exist. Respondent has conducted a reasonable search of its records and has attached all responsive documents in its custody in Appendix 2 hereto.

- 13. If barges were placed or disposed at the Site, provide the following information:
 - a. Where they were placed or disposed, and
 - b. Their condition when placed or disposed.

RESPONSE: Subject to the General Objections above, which are incorporated herein, and the further objection that this request is vague, ambiguous, overly-broad, unduly burdensome, oppressive and entirely unreasonable in that it uses the undefined term "placed" which could have multiple meanings, certain of which may have no connection to a release or threat of release of hazardous substances at the Site and is, therefore, beyond the scope of U.S. EPA's authority under CERCLA § 104(e), 42 U.S.C. § 9604(e), Respondent states that the only information in Respondent's care, custody or control relating to the presence of barges at the Site that were in any way connected to Respondent are the historic documents concerning cleaning of barges that are identified in Respondent's response to Request for Documents No. 2 above. Beazer has no knowledge of an entire barge, rather than a barge's contents, being disposed at the Site.

14. Identify other individuals and entities that the Respondent has reason to believe may have taken or sent materials to the Site. Of these individuals and entities, specify which were observed by the Respondent at the Site and indicate when those observations were made. Provide all of the information known by the Respondent regarding the customers of these entities or individuals.

RESPONSE: Subject to the General Objections above, which are incorporated herein, and the further objection that this request is vague, ambiguous, overly-broad, unduly burdensome and oppressive insofar as it is not reasonably limited to seeking information regarding customers who may have information "relating to the Site," Respondent states the following:

On information and belief, Mr. Michael Chernekopf (counsel for SSIC Remediation LLC), was to

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have forwarded to U.S. EPA a listing of SBA Shipyard customers on or about December 20, 2002. Respondent does not have a copy of this communication but expects that U.S. EPA would have a copy.

In addition, the records referenced and disclosed in Respondent's response to Request for Documents No. 2 also contain certain references to individuals or entities that may have taken or sent materials to the Site, and Respondent refers U.S. EPA to those records and documents, copies of which are appended to this Response in Appendix 2.

By way of further response, Respondent directs U.S. EPA to an August 12, 1996 letter from SBA Shipyards, Inc. to Mr. Michael Chernekopf, in which 112 barge cleanings conducted at the Site were identified for an "other" entity, National Marine, Inc. and its predecessors. This letter and its attached charts are enclosed herewith in Appendix 14.

Finally, Respondent has in its possession certain barge cleaning and barge repair invoices issued by SBA Shipyards, Inc. to Dravo Mechling Corporation. These invoices were sent to Respondent by counsel for National Marine, Inc. in 1997. These invoices are enclosed herewith in Appendix 14.

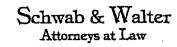
Sincerely,

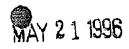
Paul S. Kline, Esq.

Enclosures: Appendices 2 & 14, as indicated above

Cc: (via e-mail only): C. McChesney (Beazer)

Appendix 2





John Schwab Gerald L. Walter, Jr.

William E. Hodgkins Anne Jordan Crochet John F. Derenbecker J. Lee Alcock, Jr. Brent B. Boxill 10636 Linkwood Court Baton Rouge, Louisiann 70810-2854 Telephone (504) 767-1460 Fax (504) 769-0010

May 16, 1996

file copy

via AIRBORNE EXPRESS

Beazer-East, Inc.
Formerly Koppers Company
436 Seventh Avenue
Pittsburgh, Pennsylvania 15219

Attn: Ms. Billie Flaherty

Manager - Environmental

Law Department

RE:

Request for Voluntary Contribution to Fund Remediation and Closure

Activities at SBA Shipyards and Notice of Proposed Meeting

Dear Ms. Flaherty:

The undersigned has been retained to assist SBA Shipyards, Inc. ("SBA") in addressing certain pending and proposed enforcement actions and interfacing with a remediation and compliance project team for the timely remediation and closure of certain waste management units at SBA. As you may be aware, SBA has cleaned barges for Koppers Company in the past. A summary of those cleanings is attached for your review. Historically, SBA deposited these barge cleaning residues in unlined surface impoundments and recovered the some of the hydrocarbons from the impoundments for off-site use as supplemental fuel or crude oil feedstock at oil refineries. Although the management of hydrocarbons during recent years has primarily been conducted in tanks, substantial hydrocarbon residuals remain in the surface impoundments. Moreover, SBA has confirmed that a free-phase hydrocarbon layer is present in the subsurface stratum between the bottom of the surface impoundments and the upper surface of the water table.

In light of enforcement actions issued by the Louisiana Department of Environmental Quality and an anticipated enforcement action from U.S. EPA Region VI, SBA is currently taking steps to develop the data necessary for the preparation and implementation of a remediation and closure program for the hydrocarbon management

Ms. Billie Flaherty May 16, 1996 Page 2

area of the facility. SBA also has the added incentive that, unless reasonable, consistent progress is made toward ultimate remediation and closure, the matter will be transferred to the EPA Region VI CERCLA Response and Prevention Branch ("EPA") who would take control of the remediation and closure activities. It is estimated that the resultant cleanup costs and litigation that would be initiated by EPA against SBA and its former and current customers for cost recovery would result in final costs between three and four times the cost of a voluntary remediation and closure effort.

Unfortunately, it is impossible for SBA to fund the activities that must be conducted to remediate and close this portion of the facility within a time frame that will be acceptable to the regulatory agencies. Thus, SBA now finds itself in the awkward position of seeking outside resources to enable it to maintain satisfactory progress.

SBA's purpose for contacting you regarding this activity is to enlist Beazer-East's voluntary participation in the funding of the remediation and closure efforts at the facility. It is our belief that Beazer-East has some potential liability at SBA since residuals from the cleaning of its barges may now present in the surface impoundments and groundwater. In an attempt to avoid delays in remediation activities and inevitable EPA intervention, SBA is approaching all of its former and current customers regarding voluntary contribution. We have attached relevant information that will be of assistance in evaluating your company's potential liability at SBA.

As indicated in the attached April 12, 1996 letter to the U.S. EPA, SBA Shipyards, Inc. ("SBA") has had the surface impoundments sampled by TRC Environmental Solutions, Inc. ("TRC") for purposes of conducting a treatability study and preparing a remediation and closure cost estimate. TRC has indicated that the results of the study and its cost estimates will be available by May 20, 1996. TRC is conducting the treatability study and preparing the remediation and closure cost estimate at no cost with the understanding that it will not be precluded from being considered as a bidder for conducting the actual closure and remediation activities.

Accordingly, we have scheduled a meeting at 10:00 a.m. on Wednesday, May 29, 1996 in Lafayette, Louisiana at a location that will be forwarded to you in the near future and inviting those we believe may be included as SBA's current and former customers. If you would like to attend the meeting, whether you believe you are or have been a customer, please advise.

Ms. Billie Flaherty May 16, 1996 Page 3

If you are planning on attending, we will endeavor to provide you with a summary of the results of TRC's treatability study and their remediation and closure cost estimate at least three to four days in advance of the proposed meeting date. A proposed agenda for the meeting is attached. Please review the proposed agenda and fax me any suggested revisions that you feel are appropriate.

If you should have any questions in the interim, please do not hesitate to contact the undersigned, or J. Mike DiGiglia of our office, at your convenience.

> Very truly yours, SCHWAB & WALTER

- Enclosures: Table Entitled "Probable Sources of Contaminants Currently Present in Tanks and Pits"
 - Customer Information Related to Historical Barge Cleaning Activities
 - · History of La. DEQ and U.S. EPA Enforcement Actions and Related Correspondence
 - History of and Current Conditions at SBA Shipyards, Inc. And a Description of Known Environmental Impacts
 - Summary of Conventional Analytical Results at SBA
 - Summary of TCLP & RCI Analytical Results at SBA
 - Figure 9 Horizontal Extent of Contamination Plume
 - April 12, 1996 Letter to U.S. EPA
 - Jesco Subsurface Investigation
 - May 9, 1996 Letter to U.S. EPA
 - Proposed Agenda for May 29, 1996 SBA Customer Meeting

Mr. Louis Smaihall c:

	PROBABLE SOU		SHIPYARDS, INC. ANTS CURRENTLY PRESENT	IN TANKS AND PITS	
COMPANY	DATE(S)*	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL INFO.
Beazer-East, Inc. (formerly Kopper's Company)	5/2/86	JAR-12		961	Approx. 1852 bbls of coal tar removed
	7/4/86	JAR-8		972	Cleaned creosote and coal tar from tanks. Approx. 60 bbls.

TOTAL BARGES CLEANED FOR THIS CUSTOMER = 2

* - Based on date from Marine Chemist's Gas Free Certificate

11

SBA SHIPYARDS, INC.

CUSTOMER INFORMATION RELATING TO HISTORICAL BARGE CLEANING ACTIVITIES (Revised May 16, 1996)

Barge Company/Owner	DATE RANGE	NUMBER OF VESSELS CLEANED	PREVIOUS CARGOES
National Marine Service P.O. Box 52189 New Orleans, LA 70512 Contact: Mark East Phone: (504) 529-8663 ATTORNEY: Michael A. Chernekoff Jones, Walker 201 St. Charles Ave. New Orleans, LA 70170 (504) 582-8000	8/77 - 3/94	94	Asphalt, Creosote, p-Xylene, Styrene, Vinyl acetate, carbon tetrachloride, methanol, coal tar, gasoline, creosote-type black oil, carbon black, ethyl acrylate, acrylates, heavy slop oil, corn oil, diesel oil, black liquor, No. 6 oil, crude oil, coal tar distillate
Sabine Towing Company P. O. Box 1528 Groves, TX 77619 Contact: Dennis Buffo Phone: (409) 962-0201	3/82 - 10/88	10	Crude Oil, Jet Fuel, No. 6 Fuel, Condensate
ATTORNEY: F. William Mahley Griggs & Harrison, P.C. 1301 McKinney, Ste. 3200 Houston, TX 77010			
Canal Barge Company 835 Union Street New Orleans, LA 70112 Contact: Tommy Lind Phone: (504) 581-2424	5/89 - 10/89	2	Coal Tar, Cylinder Oil
Ashland Oil Company P. O. Box 391 Ashland, KY 41114 Contact: Vince Barto Phone: (606) 329-4707	1/87 - 1/95	16	Crude Oil, Coal Tar, Cumene, Lube Oil, Asphalt Slops, Coke Oven Tar, Black Oil, Asphalt, No. 6 Asphalt, Recycled Crude, Vacuum Tower Bottoms, Charge Stock

BARGE COMPANY/OWNER	DATE RANGE	NUMBER OF VESSELS CLEANED	PREVIOUS CARGOES
Ingram Barge Lines P. O. Box 23049 Nashville, TN 37020 Contact: Bill Morelli Phone: (615) 298-8200/8244	1/87 - 11/93	9	Crude, No. 6 Oil, Coal Tar, Slop #6 Oil, Creosote, Heavy Aromatics/Gasoline, Crude Oil
ATTORNEY: Mr. Bob Holden Liskow & Lewis 701 Poydras St., Ste. 5000 New Orleans, LA 70139 Phone: (504) 556-4130			
Allied Towing P. O. Box 717 Norfolk, VA 23501 Contact: W. Bruce Law Phone: (804) 545-7301	8/85 - 8/86	1.	Asphalt, Bunker C, Caustic Soda
Transerve Marine P. O. Box 717 Norfolk, VA 23501 Contact: W. Bruce Law Phone: (804) 545-7301	11/84 - 4/90	12	Caustic Soda, Tallow, Lube Oil, Com Oil, UREA-Ammonium Nitrate, Soybean
Higman Towing Company P. O. Box 908 Orange, TX 77631 Contact: Preston Shuford Phone: (409) 883-5636	2/90 - 3/95	15	Crude Oil, No. 6 Oil, Kerosene
Tallen Marine P. O. Box 1040 Lake Arthur, LA 70549 Contact: Duke Gremillion Phone: (318) 774-5480	8/90 - 6/95	8	Diesel, Water
Hollywood Marine P. O. Box 1343 Houston, TX 77251 Contact: Mary Shaddock Jones Phone: (713) 868-1661	10/87 - 6/90	4	Crude Oil, No. 6 Oil, Bunker Oil, Black Oil
Marine Operators, Inc. P. O. Box 51694 Lafayette, LA 70505 Contact: Stephen Ortte Phone: (318) 232-9248	11/85	1	Diesel Oil
Sargent Marine 868 Marian Road Woodbury, NJ 08096 Contact: Dan Finocchi Phone: (609) 848-0535	3/95	1	Asphait
			

BARGE COMPANY/OWNER	DATE RANGE	NUMBER OF VESSELS CLEANED	PREVIOUS CARGOES
Cenac Towing Company P. O. Box 2617 Houma, LA 70361 Contact: Benny Cenac, Jr. Phone: (504) 872-2413	11/88 - 5/95	31	No. 6 Oil, Crude Oil, Condensate, Slop Oil, Asphalt, Lube Oil, Waste Water, Drill Water, Crude Distillate, Carbon Oil
Leevac/Domar Marine P. O. Box 2528 Morgan City, LA 70381 Contact: Dennis Taylor Phone: (504) 385-4853; 384-8000	12/84 - 7/88	5	Black Oil, Crude Oil, No. 5 Oil, Gasoline, Diesel
L & L Oil Company P. O. Box 6984 Metairle, LA 70009 Contact: Richard Childers Phone: (504) 832-8600; 366-4960	10/94		Diesei
Beazer-East, Inc. (Formerly Koppers Company) 436 7th Avenue Pittsburg, PA 15219 Contact: Ms. Billie Flaherty Phone: (412) 227-2515	5/86 - 7/86	2	Coal tar
Martin Gas Marine 8582 Katy Freeway, #112 Houston, TX 77024 Contact: Scott Martin Phone: (713) 461-0606	12/91	1	Gas, Oil
Sun Oil Company 1801 Market Street Philadelphia, PA 19103 Contact: Thomas Haines, Esq. Phone: (215) 977-6273	1/89	1	Asphalt, Crude

TOTAL NO. OF BARGES 214

10 of 18 less than 10 berges class of whomping ingradiants.

J.A.R. BARGE LINES

SUBJECT

FIENC ZJAR 12

OPENED

CI OSFD

b VOLUME NO.

PREVIOUS CORRESPONDENCE CARRIED UNDER FILE NO



L. B. A. SHIPYARDS, INL.

P. O. 80x 1386 JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519 G.L. 871

TANK BARGE "J.A.R. 12"
and/or owners and/or charters
KOPPERS COMPANY
850 KOPPERS BUILDING
PITTSBURGH, PA. 15219

L ATT: MR. JIM CAFARO

INVOICE N	o. <u>6</u> -	-10 (88	<u> </u>
WORK ORD	ER NO	1048	
DATE	JUNE	30TH	1988
P. O. NO.			

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and /or damagn to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lies of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to say one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our nealigence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$100,000.0.

"In connection with the accident audior indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

We invoice your account for cleaning and gas freeing your tank barge J.A.R. 12 as directed by Mr. Jessie Sandlin-National marine of New Orleans.

 Shift barge, river to cleaning plant, clean barge, safe for men and safe for fire, including wings, double bottom, rake tanks, steam coils, pipe lines and pump. Butter worth, pick up and bucket out 130 bbls of hard and %oft residue left, re-butterworth as required, pick up and wash wings and bottoms.

613 man bours @ \$18.00 per man hour \$ 11,034.00

Chemical, boiler fuel, diesel, protective clothing and crane time removing and emptying bbls

2,461,00

 Gas free chemist certificate-safe for men and safe for fire including Benzine check

300.00

TOTAL LABOR, EQUIPMENT & MATERIALS

\$ 13,795.00

\$ 14,622.70

6% STATE AND PARISH SALES TAX

827.70

INVOICE AMOUNT DUE-

027.70

checked by 2020 walk

CORE BUSINESS FORMS, INC.

CHARGES AUDITED

Qac

DATE 7.7.88

OK FOR PAYMENT

(409) 832-6409, 866-4822, 866-4223 W. B. Hataway 537 K. ' Sercer 577	600. 1048	SERIAL NO. D 74929
SBA S//12 y A123	THOMAS DET.	6-28-88
	Vessel Owner or Agent	Date
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ALL CARGO TANKS (3)		ZIDIN BENZENE
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WING TANKS 1-4 P \$ 5	SAFE	DE WORKERS
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A COUNTY CONTRACTOR OF THE PROPERTY OF THE PRO		RK TANK
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In the event of any physical or atmospheric changes adv	ersely affecting the STANDARD SAFETY	DESIGNATIONS assigned to any of
the above spaces, or if in any doubt, immediately stop	all work and contact the undersigned &	farine Chemist.
QUALIFICATIONS: Transfer of ballast or manipulation of valves or cleent to gas accumulation, unless specifically approved in this Cert so affected. All lines, vents, heating coils, valves, and similarly a designated.	ifficate, requires inspection and endorsem nclosed appurtenances shall be consider	ant or reissue of Certificate for the spaces ad "not safe" unless otherwise specifically
STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFF SAFE FOR WORKERS: Means that in the compartment or space so dea		
(b) toxic materials in the atmosphere are within permissible concentrations; conditions while maintained as directed on the Marine Chamist's Certific	and that, (c) the residues are not capable of proc	lucing taxic materials under existing atmospheric
NOT SAFE FOR WORKERS: Means that in the compartment or space :	so designated, the requirements of Safe for We	
SAFE FOR HOT WORK: Means that in the compartment so designated: inerted spaces or where external hot work is to be performed; and that, (t	(a) oxygen content of the almosphere is at lea o) the concentration of flammable materials in t	st 19.5 percent by volume, with the exception of the atmosphere is below 10 percent of the lower

flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificale; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactority inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 195 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

riedges receipf ਹੈ This Certificate under Section 2-3 of NFPA 306 and nd limitations underfwhich it was issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

NOTE: THIS CERTIFICATE IS VALID ONLY ON MARINE VESSELS 20M-4-86

CUSTOMER COPY

DRAVO MECHLING CORPORATION

400 Poydras Street
 P.O. Box 52189
 New Orleans, Louisiana 70152-2189
 504 529-8612

DANIEL T. MARTIN Sales Manager

A Dravo Company

March 19, 1985

Mr. James A. Cafaro Transportation Coordinator Koppers Company, Inc. Traffic and Transportation Department Pittsburgh, PA 15219

Dear Jim,

I am enclosing the invoice covering charges incurred for Koppers Company while cleaning and coiling DM-953 at SBA Shipyard.

I would like to summarize the series of events so that you will understand how we arrived at this amount. At 2100, 1/10/85, barge arrived SBA Shipyard for Coast Guard inspection. On 1/24/85, we agreed to install a pump and engine at Dravo Mechling's expense if Koppers would make the investment to clean and coil the barge. At that time, Dravo Mechling had completed all cleaning that was required for the CG inspection. Immediately, further cleaning was started for the purpose of internally coiling the barge. For simplicity, we requested that SBA send separate invoices on the two cleanings.

On 1/24/85, we still had about 3 days of work left to complete the CG inspection. At most, it would only take 3 days to install a pump and engine on a barge. Therefore, we felt it would be fair for Dravo Mechling to absorb the per diem charges up to 0700, 2/1/85.

Please review this invoice at your earliest convenience and let me know if you would like to discuss it further.

Very truly yours,

Daniel T. Martin Sales Manager

DTM/1cc

cc: Mary Kestel
Anna Metcalf
Chuck Sweeney
Evan Wharton

Enclosure

Dravo Mechling

Billing Memorandun

	DATE	9/85	
. Kop	pere Company INVOICE NO		-
	ACCOUNT NO		
17	n: Mr. James Cafaro PREPARED BY	DIM	
_ ur	PREPARED BY	0111	
	To bill your account for the cost		
	incurred to clean and internally		
	To bill your account for cost incurred to clean and internally coil barge DM 953 (5BA Shipyand invoice attached)	,	
	invoice attached)	735423	50.
 	Per Diem changes 0700 2/1/85 to 0700 3/8/85 \$		
	0700 3/8/85		
	251	//22.5	
_ _	35 days @ \$125	4375	.00
	Total	20700	<u> </u>
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S. B. A. SHIPYARDS, INC.

P. C. BCX 1386 JENNINGS, LOUISIANA 70546 PHONE (218) 824-1519

TANK BARGE "D M 948 and/or charters and/or owners KOPPERS COMPANY, INC. 850 KOPPERS BUILDING PITTSBURGH, PA. 15219 · ATT: MR JIM CAFARO

WORK ORDER NO. 1004 M

DATE JUNE 19 19 87

P.O. NO. 057-5-173

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lieu upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or meterial is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide borth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT FOR CLEANING TANK
BARGE "DM 948" AND FURNISHING GAS FREE
CERTIFICATE AS PER INSTRUCTIONS AND AS
PER SHEET ATTACHED-- -- -- -- \$ 29,679.30

checked b

TANK BARGE "D.M. 948" and/or charters and/or owners KOPPERS COMPANY, INC. 850 KOPPERS BUILDING PITTSBURGH, PA. 15219

ATTENTION: MR. JIM CAFARO

As per instructions from Mr. Jessie Sandlin - Dravo Mechling Inc, New Orleans, La., we invoice you for cleaning and gas free certificate for subject barge D.M.948 as follows:

1. Gas free and clean safe for men, safe for fire 195' x 35' x 15' double skin coal tar tank barge. Products in main tanks 2 to 4' deep, corners and behind pipe lines. Butter worth and wash oil residue from product then shovel to buckets and remove with crane in fabricated pipe container to shore, chemical and rewash tanks after removing heavy residue. Drop valve suctions to check pipe line for products and replace. Wash and clean interbottom and wing tanks containing products."

1228 man hours @ \$ 18.00 per man hour- - - - - - \$ 22,104.00 Chemicals, diesel, Boiler fuel, protective clothing, and crane service- - - - - - - - 6,162.00

TOTAL LABOR AND MATERIAL - - - - - - \$ 28,266.00 5% state and parish sales tax - - - - - 1,413.30

INVOICE AMOUNT DUE- - - - - - - - \$ 29,679.30

cc: Mr Jessie Sandlin Dravo Mechling corp New Orleans, La.



LAtt:

S. B. A. SHIPYARDS, INC.

P. C. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318), 824-1519

Γ	TANK	C BA	RGE	M d"	932"	·
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				INC.		
	850	KOP	PERS	BLDG	ì	
٠	PITT	SBU	RGH,	PA.	1521	19

Mr. Jim

Cafaro

WORK ORDER NO. 1008

DATE JULY 28TH 19 87

P.O. NO. D.M. P/0#077-5048

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of less and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the mm of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Shift vessel from river to cleaning facility south side of yard. Gas free and clean 195 x 35 x 15' double skin tank barge, safe for men and safe for fire. Clean for change of cargo, including removing suction drops, cleaning cargo lines, approximately 40 bbls of solidifed products from 3 main cargo tanks. Chemical wash and chip products from sumps. 485 man hours @ \$ 18.00 per man hour- - -8.730.00 Cleaning chemical, diesel, boiler fuel, protective clothing and crane service-4,682.00 2. Gas free chemist certificate-250.00 TOTAL LABOR AND MATERIAL-\$ 13,662.00 5% STATE AND PARISH SALES TAX -683.10 INVOICE AMOUNT DUE- -\$ 14.345.10

Checked by

CC: Mr. Jessie Sandlin

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballest or manipulation of valves or closure equipment tending to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or reissue of Certificate for the spaces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtenences shall be considered "not safe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 306 Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

he undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA 306 and derstands conditions and limitations under which haves issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

CERTIFICATE IS VALID ONLY ON MARINE VESSELS

Appendix 14

alle to the

John Schwab Gerald L. Walter, Jr.

William E. Hodgkins Anne Jordan Crochet John F. Derenbecker J. Lee Alcock, Jr. Brent B. Boxill 10636 Linkwood Court Baton Rouge, Louisiana 70810-2854 Telephone (504) 767-1460 Fax (504) 769-0010

August 12, 1996

Mr. Michael A. Chernekopf Jones, Walker, Waechter, Poitevent, Carrere & Denegre, L.L.P. Place St. Charles 201 St. Charles Avenue New Orleans, Louisiana 70170-5100

Re: SBA Shipyards/National Marine

Dear Mr. Chernekopf:

In response to you letter dated June 5, 1996, attached are copies of the available records for barge cleaning and repairs performed on barges owned, operated or chartered by National Marine, Inc. and its predecessors in interest (National Marine). Also enclosed is a summary of the barges cleaned and/or repaired along with descriptions of previous cargoes and any additional relevant information obtained from the attached records. Your letter also indicated that there were several barges identified on the previous summary that were not related to National Marine. We think you will find that the records demonstrate that the cleaning and repairing of the barges listed on the summary were either paid for by your client or were performed at its request. Thus, some of the barges that were not recognized as barges owned or formerly owned by your client on the previous summary may have been those that were merely operated or chartered by National Marine.

In your letter, you requested information on what records exist, or how estimates are being made, regarding actual volume and type of material removed from barges. There is very little documentation on the actual volumes of material removed from the barges and this information is typically found, when present, on the itemized cost break downs attached to the invoices. The identification of the previous cargoes is primarily found on the marine chemists certificates and, secondarily, on the itemized cost break downs attached to the invoices.

With regard to how the materials were handled during and after the cleaning process and whether some materials were sent offsite as opposed to being placed into the surface impoundments, the materials were typically shoveled or scraped from the bottom of the barge, by manual labor, and placed into buckets. The buckets were emptied into deck boxes that were lowered by a crane onto the top of the barge or

Mr. Michael A. Chernekopf August 12, 1996 Page 2

into the barge through an opening created for that purpose. The crane then lifted and swung the full deck boxes over the Oil Pit and released the contents into the Oil Pit.

Until 1994, all sludges and solids from the barges were initially deposited into the Oil Pit. except those from barge owners, operators or charterers who requested that their material be sent offsite for disposal. Based on the information available to date, the only barge owner, operator or charterer that requested offsite disposal of their residues was Ashland Oil Company. However, the contaminated washwater from all barges was deposited into the surface impoundments, including that from the Ashland barges. As of 1994, the sludges and solids removed from barges were placed in above-ground and in-ground barge tanks. While some of these sludges and solids may have been removed and sent offsite for disposal, significant quantities of these materials are currently present in the tanks at SBA.

After the oil, water and solids separated in the Oil Pit, the oily phase was either siphoned or pumped from the Oil Pit to a variety of tanks. Over the years, some of the oily material stored in tanks was given to various used oil recyclers or brokers. Thus, these materials are no longer present at the facility today. Based on the information available to date, there are little or no records of the volumes removed for offsite recycling or of the identity of the facilities that received these materials. Except for the possibility of diesel fuel, we have no information on the use of these materials by SBA. The water phase was pumped to Pit No. 1 for further separation of the oil, water and solids. The water phase from Pit No. 1 was pumped to Pit No. 2 for further separation. The water phase from Pit No. 2 was finally pumped to Pit No. 3 where it was stored for reuse in the cleaning process.

Your letter also inquired about SBA's financial status and the identification of previous and current principals and land owners at the facility. A financial audit of SBA for its June 1995 - May 1996 fiscal year is nearing completion. Once this information is available, it will be forwarded for your review. Until 1985, the record shareholders of SBA were: 499 Shares - Mr. Leland Bowman, 1 Share - Mrs. Leland Bowman, and 500 Shares - Louis Smaihall. In 1985, the corporation reacquired Mr. and Mrs. Bowman's stock. Today, the record shareholders of SBA are: 416 2/3 Shares - Louis Smaihall (83.33%) and 83 1/3 Shares - Suzanne S. Cornelius [daughter of Louis Smaihall] (16.67%). Until 1985, the land was owned as follows: 50% - Mr. & Mrs. Bowman and 50% - Mr. & Mrs. Smaihall. In 1985, the corporation acquired Mr. and Mrs. Bowman's ownership in the property. Today, the land is owned as follows: 50% - SBA Shipyards, Inc., 25% - Louis Smaihall, and 25% - Suzanne S. Cornelius.

Mr. Michael A. Chernekopf August 12, 1996 Page 3

With regard to the arrangements with Leevac on the subject property, Leevac's lease expires in December 1996. At this time, SBA does not know whether Leevac plans to execute a new lease. You also inquired about the status of insurance and any claims that have been made. The insurance companies have already been put on notice of a pending claim by SBA's insurance agent and several have requested additional information. We have recently received copies of portions of the relevant insurance policies and have compiled what we believe to be a fairly comprehensive list of policies which may provide coverage. After a thorough review of the policies and all potentially limiting provisions, formal claims will be filed for recovery of covered property damage and suits will be filed as necessary to enforce payment of covered claims.

SBA can appreciate National Marine's position, as set forth in your letter, that SBA Shipyards, Inc., its principals, past and present, and their assets should be exhausted first before SBA's customers are called to participate. However, all of SBA's customers profited significantly by using SBA for barge cleaning services rather than a more expensive barge cleaning operation that would have sent the residues offsite for disposal. In order to determine the actual extent of SBA's ability to undertake and complete the activities required by EPA, we will have to await the development of the cost estimates and schedules of completion for the closure and remediation plans currently being prepared by Woodward Clyde Consultants, then compare this information with SBA's current assets and estimates of its future revenues. At that point, we can be more specific about resources sought from the PRPs.

We understand that before National Marine or the other PRPs will commit specific sums, you will need detailed financial information from SBA. As noted above, this information will be forthcoming. However, the ability to predict SBA's future resources is uncertain at best because the demand for SBA's services has dropped to the point that SBA's continued solvency is in question.

Unfortunately, the timing noted above for a determination of specific PRP resource needs is not consistent with EPA's supplemental information requirements. Based on recent conversations with Greg Pashia - EPA Region VI, SBA will have to demonstrate to EPA that there is sufficient funding for a voluntary effort within the next three to five weeks by either presenting financial documentation of its own ability to accomplish the required closure and remediation or by presenting correspondence from the other PRPs indicating their commitments to voluntarily participate in the closure and remediation. If SBA cannot make such a demonstration, the EPA RCRA

Mr. Michael A. Chernekopf August 12, 1996 Page 4

Enforcement Branch has indicated that it may withdraw its willingness to cooperate with a voluntary cleanup effort and the site will be referred to the EPA Superfund Response and Prevention Branch for the purpose of proceeding with closure and remediation and seeking recovery of costs from the PRPs.

Thus, we are hopeful that SBA's customers, including National Marine, will submit to us written communication of their willingness to participate in the closure and remediation activities in the very near future. This will allow a voluntary effort that can be limited to the EPA RCRA Enforcement Action which we are told will incorporate the closure and remediation plans currently being prepared by Woodward Clyde Consultants.

Once drafts of the closure and remediation plans are available, a review and comment copy will be sent to those customers who have expressed a willingness to participate in the voluntary cleanup effort. Only a summary of the cost estimates will be sent to those customers who have either not expressed any interest in participating in the voluntary effort or have indicated their refusal to participate.

If you would like to discuss the foregoing any further, please contact the undersigned at you convenience.

Sincerely,

Schwab & Walter

William E. Hodakins

Enclosures - Summary of National Marine's Barges SBA's Records on National Marine

c: Mr. Louis Smaihall - SBA Shipyards, Inc. (Summary only)
SBA Customers (Summary only)

	PROBAL	BLE SOURCES OF CON	SBA SHIPYARDS, INC. ITAMINANTS CURRENTLY I	PRESENT IN TANKS AN	Page D PITS
COMPANY	DATE(S)	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL INFO.
Union Mechling	8/4/77	UMC-945	Asphalt	264	Clean and gas free
	11/7/77	UMC-946	Creosote	306	Clean and gas free
	2/18/78	UMC-910	p-Xylene	Not available	Clean and gas free
	4/7 - 10/78	UMC-933	Styrene	180	Clean and gas free
	5/15/78	UMC-2605	Vinyl acetate	189	Clean and gas free
	5/29/78	UMC-927	Carbon tetrachloride	191	Clean and gas free
	9/19 - 20/78	LCD-4930	Styrene	335	Clean and gas free
	5/21 & 30/79	UMC-916	Vinyl acetate	387	Clean and gas free
	6/13/79	UMC-932	Coal Tar	393	Clean and gas free
	7/18/79	UMC-911	Styrene	399	Clean and gas free
	10/3/79	4931	Styrene	442	Clean and gas free
	1/18/80	LCD-4630	Not available	477	Arrived clean; painted oil barge
	4/3/80	UMC-908	Styrene	Not available	clean and gas free
Dravo Mechling	3/19/80	UMC-4634	Black oil and Coal tar	491	Gas free and clean tank of hea
	3/25/80	UMC-4908	Black oil and Coal tar	492	Removed heavy product & coal tar
	10/24/80	UMC-905	Molasses	553	removed molasses
	12/4/80	UMC-950	Coal Tar	559	Gas free and clean tank of heavy product
	1/26/81	UMC-360	Creosote and Coal tar	564	clean and gas free of creosote and coal tar
	5/25/81	DM-904	Molasses	581	removed molasses

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	PROBA	BLE SOURCES OF CON	SBA SHIPYARDS, INC. ITAMINANTS CURRENTLY F	PRESENT IN TANKS AN	D PITS
COMPANY	DATE(S)	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL II
Dravo Mechling (cont'd.)	6/15/81	-DM-927	Carbon tetrachloride	590	clean and gas free; dr lines; removed heavy r
·	7/29/81	DM-944	Suspect Coal tar	591	Gas free and clean d barge
•	10/15/81	DM-947	Creosote and coal tar	626	Gas free and clean to cargo tanks of creoso tar bottoms
	11/6/81	DM-932	Suspect Coal tar	627	Gas free and clean 3 r
	11/25/81	DM-915	Gasoline	683	Arrived Pre-Clea
	12/2/81	DM-605	Not available	632	Cleaned heavy re
	12/14/81	DM-904	Tallow	640	Clean and gas free to
	1/4/82	DM-2601	Suspect Coal tar and asphalt	633	Clean and gas free tan drums of rust s
	1/5/82	DM-927	carbon tetrachloride	644	Clean and gas free ta
	2/14/82	DM-953	coal tar and creosote	646	clean and gas free - co creosote
	4/30/82	DM-909	coal tar	655	clean and gas free - co other product
	5/27/82	DM-946	Suspect Coal tar, creosote	663	cleaning mainly for
	7/20/82	DM-910	Suspect Coal ter	665	removed heavy produ double skin bar
	8/4/82	DM-944	Creosote, coal tar	669	removed coal tar and
	8/11/82	DM-945	Coal tar, creosote	667	Clean and gas free coa

	PROBA	BLE SOURCES OF CON	SBA SHIPYARDS, INC. ITAMINANTS CURRENTLY F	PRESENT IN TANKS AN	Page D PITS
COMPANY	DATE(S)	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL INFO.
Dravo Mechling	10/8/82	DM-947	Asphalt, Coal Tar	670	Gas free and clean cargo tanks
(cont'd.)	10/21/82	DM-951	Suspect Asphalt	672	Gas free and clean cargo tanks
	11/11/82	DM-2609	Creosote, Asphalt, Coal Tar	674	Removed coal tar and creosote
	12/14/82	DM-932	Creosote & Asphait	727	Removed 8 bbls of heavy produc
	2/17/83	DM-2608	Coal tar	728	Cleaned coal tar residue from 6 tanks
	3/25/83	DM-952	Suspect Coal tar, asphalt	735	Removed heavy products from double skin barge
	5/4/83	DM-2607	Coal Tar and Creosote	738	Removed coal tar and creosote
	6/13/83	DM-604	Coal Tar and Oil	739	Removed heavy deposit of coal to and oil
	9/1/83	PTC-502	Carbon Black	801	Arrived Pre-cleaned
	10/18/83	DM-949	Suspect Asphalt or No. 6 oil	748	Clean and gas free
	10/19/83	DM-932	Suspect Coal Tar, Creosote	802	Cleaned only to make repairs
	11/10/83	DM-945	Coal Tar	803	Removed coal tar residue
	1/12/84	DM-917	Carbon tetrachloride	811	Not available
	1/12/84	DM-918	Carbon tetrachloride	812	Not available
	1/31/84	DM-951	Suspect Asphalt	807	Shoveled product to buckets; removed buckets to deck boxes*
	4/3/84	DM-947	Suspect Coal Tar or Creasate	815	Gas free and clean heavy products

	PROBA	BLE SOURCES OF CON	SBA SHIPYARDS, INC. ITAMINANTS CURRENTLY I	PRESENT IN TANKS AN	Page 4 D PITS
COMPANY	DATE(S)	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL INFO.
Dravo Mechling	4/17/84	DM-925	Ethyl acrylate	823	Arrived Pre-Cleaned
(cont'd.)	5/10/84	DM-946	Coal Tar and Cresote	817	Gas free and clean; creosote and coal tar
	5/22/84	DM-921	Acrylates	828	Arrived Pre-Cleaned
	6/4/84	DM-944	Coal tar, creosote	824-A	Gas free and clean; coal tar and creosote
	7/3/84	DM-901	Blended fuel	832	cleaned to carry naptha; was carrying blended fuel
	9/28/84	DM-903	Styrene	835	Removed solidified styrene
	11/21/84	GTC-5	. Heavy oil products	846	Pumped heavy oil products from vessell
	12/7/84	DM-9731	Corn Oil/ syrup	877	Gas free and clean; corn syrup and water
	3/7/96	DM-953	Suspect Coal Tar or Creosote	882-A	Gas free and clean tanks; bucket and shovel heavy materials
	3/28/85	DM-905	Asphalt, Coel Tar, Creosote	886	Removed coal tar and creosote
	7/2/85	DM-952	Coal Tar, Creosote	901	Picked up heavy deposits of coal tar and creosote
	8/26/85	Paul Bunyan 4504	Not available	912	Arrived Pre-Cleaned
	9/26/85	DM-922	Corn Oil	914	Removed corn oil
	11/18/85	DM-944	Coal Tar, Oil	917	Gas free and clean; coal tar and residual oil
	1/7/86	DM-949	Black Oil	925	Bucketed out heavy residue

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			SBA SHIPYARDS, INC.		
	PROBA	BLE SOURCES OF CON	TAMINANTS CURRENTLY	PRESENT IN TANKS AN	Page ID PITS
COMPANY	DATE(S)	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL INFO.
Dravo Mechling (cont'd.)	1/20/86	LCD-4901	Diesel Oil	959	Arrived Pre-Cleaned. Removed mud and rust from rake.
	2/4/86	DM-928	Black Liquor	957	Gas free and clean double skin barge
	2/21/86	DM-932	Coal Tar, Creosote	953	Gas free and clean; coal tar and creosote with heavy deposits
	3/4/86	DM-905	Coal Tar	959	Gas free and clean; coal tar
	5/1/86	JAR-12	Coal Tar	961	Unavailable
	5/19/86	DM-946	"Black Oil", Coal Tar, Creosote	965	Gas free and clean coal tar and creosote and heavy bottoms
	6/13/86	DM-958	Styrene	973	Clean out styrene polymer; chisel, scrape and bucket from tanks
	8/19/86	DM-950	Coal Tar; Creosote	976	Gas free and clean; coal tar and creosote
	12/5/86	DM-945	Coal Tar; Creosote	990	Gas free and clean; heavy creosote and coal tar deposits
	1/14/87	DM-951	Coal tar; Creosote	996	Gas free and clean; coal tar and creoste
	2/3/87	NMS-3101	Asphalt	Unavailable	Clean hard asphalt residue - alf cargo tanks
	3/2/87	NMS-3103	No. 6 oil, Asphalt	997	Gas free and clean; #6 oil and asphalt
	5/8/87	NMS-3105	No. 6 Oil; Coal Tar	1002	Removed heavy deposits of coal tar, #6 oil, and sludge
V	6/10/87	DM-948	Coal Tar	1004	Gas free and clean coal tar barge

	SBA SHIPYARDS, INC. PROBABLE SOURCES OF CONTAMINANTS CURRENTLY PRESENT IN TANKS AND PITS								
COMPANY	DATE(S)	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL INFO.				
Dravo Mechling 7/24/ (cont'd.)		DM-932	Coal Tar	1008	Clean approximately 40 bbls. of solidified product from three main tanks				
	12/28/87	DM-2608	Black Oil, Coal Tar	1018	Gas free and clean; heavy deposits of coal tar				
	4/8/88	DM-947	Coal Tar; Creosote	1040	Gas free and clean; creosote and coal tar				
	7/14/88	DM-952	Coal Tar	1077	Gas free and clean vessel				
	10/16/89	DM-947	Creosote & Crude Oil	1137	gas free and clean; pick up approximately 10 drums of heavy product				
	1/24/90	MOP-142	Drilling mud tanks	1151	Unavailable				
_	1/29/90	DM-949	Coal tar	1149	Unavailable				
National Marine	1/29/69	LCT-55	Not available	3593	Partially gas free first 4 main tanks				
	9/30/69	LCT-66	Not available	3594	Gas free front rake tank				
	10/13/69	LCT-45	Oil	3596	Gas free after rake tank No. 5				
	6/23/70	NMS-2604	Asphalt	3673	Clean and gas free; removal of solidified asphalt				
	9/15/70	NMS-3203	Not available	3705	Clean and gas free				
	11/23/70	NMS-1605	Sulphuric acid	3699	Gas free sulphuric acid barge				
	3/11/71	LCT-50	Asphalt, #6 oil	3751	Gas free 12,000 barrel tank barge				
	3/23/71	NMS-2601	Asphalt, Bunker C	3752	Gas free asphalt and bunker C tanks				
	3/31/71	IBC-13	Crude oil	3773	Gas free and clean cargo tanks				

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SBA SHIPYARDS, INC. PROBABLE SOURCES OF CONTAMINANTS CURRENTLY PRESENT IN TANKS AND PITS							
COMPANY	DATE(S)	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL INFO.		
National Marine (cont'd.)	4/30/71	NMS-1201	Suspect Light Oil	3786	Gas free double skin vessel carrying Subchapter O cargo		
	12/6/73	LTC-102	Asphalt	3962	Gas free and clean asphalt		
	4/18/79	NMS-1459	Methanol	380	Gas free and clean all cargo tanks		
	9/22/86	LTC-66	Crude oil	Not available	Unavailable		
	9/2/86	NMS-3107	#6 oìl	977	Clean for change of cargo		
	11/8/86	NMS-3102	Asphalt	988	Clean and gas free vessel		
	5/28/88	NMS-3109	Asphalt	1046	clean and gas free vessel		
	8/26/88	NMS-3104	#6 oil	1082	Gas free and clean vessel;pick up an bucket out product		
	11/9/88	DM-952	Coal Tar Distillate	1097	Gas free and clean; heavy products		
,	12/7/88	NMS-3105	#6 oil	1099	Gas free and clean; heavyproducts; approximately 65 bbls.		
	2/20/89	NMS-1350	#6 oil	1113	Clean and gas free barge		
	9/6/89	DM-932	Coal tar	1131/1132	Removed 880 bbls of heavy oily product		
	10/27/89	950	Coal Tar:	1136	Removed 3 - 5 feet of coal tar from main tanks		
	12/11/89	NMS-3203	#6 oil	1143	picked up and bucket out approx. 180 bbls. of heavy products		
	12/28/89	NMS-3108	#6 oil	1144	Cleaned for hot work		
	3/16/90	DM-949	Oil and Creosote	1149	Removed approximately 480 short tons of oil and creosote		
	3/21/90	NMS-3109	Asphalt & No. 6 Oil	1158	Gas free and clean 6 oil and asphalt from barge		
	4/12/90	NMS-3108	Asphalt	1144	Gas free and clean asphalt necessary do hot work		

	PROBA	BLE SOURCES OF CON	SBA SHIPYARDS, INC. TAMINANTS CURRENTLY F	PRESENT IN TANKS ANI	Page 8 D PITS
COMPANY	DATE(S)	VESSEL NUMBER	PREVIOUS 3 CARGOES	WORK ORDER NO.	ADDITIONAL INFO.
National Marine	6/15/90	DM-1202	Asphalt	1169	Removed asphalt, sand and water
(cont'd.)	1/21/91	NMS-2301	Asphalt	1195	Gas free and clean barge
	5/7/91	NMS-3105	No. 6 Oil	1207	Removed approximately 8 bbls. of B.S.&W.
	6/10/91	NMS-3104	No. 6 Oil	1208	Picked up and bucketed approximatey 50 bbls. Of product
	12/23/91	NMS-3101	Aphalt, No. 6 oil	1223	Removed approximately 349 bbls of asphalt and #6 oil
	1/21/94	NMS-3102	No. 6 Oil, Asphalt	1297	Removed approx. 328 bbls of asphalt
	3/1/94	NMS-3103	Asphalt	1298	Removed approx. 453 bbls hard asphalt & B.S. & W.

TOTAL BARGES CLEANED FOR THIS CUSTOMER = 112

MEMBERS
MARINE CHEMIST'S ASSOCIATION

MARINE CHEMISTS, INC. of TEXAS

P. O. Box 3602

(713) 832-6409 — 866-4822 — 866-2579 BEAUMONT, TEXAS 77704 CERTIFIED CHEMISTS N F P A W. B. HATAWAY, NO. 537 J. T. ARRINGTON, No. 588 K. L. MERCER, No. 577

W.O. # 264

MARINE CHEMIST'S CERTIFICATE

SURVEY REQUESTED BY

UNC-945

UNIN MCCOLU 8-4-77

VESSEL

OWNER OR AGENT

DATE

TO THE VESSEL

TEST METHOD

TIME OF COMPLETION

SBA 1720

LOCATION

LOCATION

LAST CARGO

CERTIFICATE NO.

Inspection and air tests show the following:

Shifting of vessel within shipyard permitted Yes___No___

CARGO TANKS: (1 THRU 3) GENERALLY CLEAN
GAS FREE - SAFE FOR MEN AND FIRE
WITH AIR Blower IN WOLK TANK.

COFFER DAMS: (I THRU 4) (COMMON) CIETN AND GAS FREE
SAFE FOR MEN AND FIRE WITH AIR Blower

FORWARD AND AFTER RAKES: GAS FREE - CLEAN
SAFE FOR MEN AND FIRE WITH AIR Blower.

CARGO liNes: OPEN AND DRAINED - NOT SAFE FOR FIRE

Work must be commenced within 24 hours of date and time of issuance, unless otherwise noted. In the event of any physical or atmospheric changes affecting the gas-free condition of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned.

Qualifications

Transfer of ballast or manipulation of valves or closure equipment tending to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or reissue of Certificate for the spaces so effected. All lines, vents, heating colls, valves, and similarly enclosed appurtanences shall be considered "not sate" unless otherwise specifically designated.

Standard Safety Designations

SAFE FOR MEN. Means that in the compartment or space so designated: (a) The oxygen content of the atmosphere is at least 18.0 percent by volume; and that, (b) Toxic materials in the atmosphere are within permissable concentrations; and (c) in the judgment of the Marine Chemist, the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist; Certificate.

SAFE FOR FIRE. Means that in the compartment so designated: (a) The concentration of fiarm-mable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (b) in the judgment of the Marine Chemist, the residues are not capable of producing a higher concentration than permitted by 1-5.2 (a) under existing atmospheric conditions in the presence of fire and while maintained as directed on the Marine Chemist's Certificate; and further, (c) All adjacent spaces have either been cleaned sufficiently to prevent the spread of fire, are estisfactorily inerted, or, in the case of fuel tanks, have been treated as deemed necessary by the Marine Chemist.

SAFE FOR SHIPBREAKING. Means that the compartment so designated: (a) Shall meet the requirements of 1-5.1, and. (b) in the judgment of the Marine Chemist, the residual condustible materials designated are not capable of producing fires beyond the extinguishing capabilities of the equipment on hand; and, (c) All adjacent compartments or spaces shall meet the requirements of 1-5.2 (c). Chemist's Endorsement

This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with the Standard For the Control of Gas Hazards on Vessels to Be Repaired, adopted by the National Fire Protection Association, and have found the condition of each to be in accordance with its assigned designation.

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

Signed Marine Chamist Cert. No.

The undersigned shippard representative acknowledges receipt of this Certificate and understands the conditions and limitations under which it was issued.

MEMBERS
MARINE CHEMIST'S ASSOCIATION

MARINE

MARINE CHEMISTS, INC. of TEXAS

P. O. Box 3602

(713) 832-6409 --- 866-4822 --- 866-2579 BEAUMONT. TEXAS 77704 CERTIFIED CHEMISTS N F P A W. B. HATAWAY, NO. 537 J. T. ARRINGTON, No. 588 K. L. MERCER, No. 577

SFA Shipund Job #-306,

SURVEY REQUESTED BY

UMC 946

Unici Mechling

Pare Jul Indicator

THE VESSEL

THE VESSEL

THE OF COMPLETION

THE OF COMPLETION

THE OF COMPLETION

LAST CARGO

CERTIFICATE NO.

Inspection and air tests show the following:

Shifting of vessel within shippard permitted Yes_No_

RAKES: (Fore & Aft) Clean AND 965 Free

SAfe for men AND fire with a

blower

Cargo Tks: (1-3). Clean AND 965 Free

To men AND fire with a

Wing This: 1: 4 (Pis). Chan AND gas free.

Safe, for men AND fire with
a blower in work the

Steam (o.ls: Blown. Dock Fuel Tk: Secured

Work must be commenced within 24 hours of date and time of issuance, unless otherwise noted. In the event of any physical or atmospheric changes affecting the gas-free condition of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned.

Qualifications.

Transfer of ballast or manipulation of valves or closure equipment tending to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or relissue of Certificate for the spaces so effected. All lines, vents, heating colls, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically designated.

Standard Safety Designations

SAFE FOR MEN. Means that in the compartment or space so designated: (a) The oxygen content of the atmosphere is at least 18.0 percent by volume; and that, (b) Toxic materials in the atmosphere are within permissable concentrations; and (c) in the judgment of the Marine Chemist, the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemists Certificate.

SAFE FOR FIRE. Means that in the compartment so designated: (a) The concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (b) in the judgment of the Marine Chemist, the residues are not capable of producing a higher concentration than permitted by 1-5.2 (a) under existing atmospheric conditions in the presence of fire and while maintained as directed on the Marine Chemist's Certificate; and further, (c) All adjacent spaces have either been cleaned sufficiently to prevent the spread of fire, are satisfactorily inerted, or, in the case of fuel tanks, have been treated as deemed necessary by the Marine Chemist.

SAFE FOR SHIPBREAKING. Means that the compartment so designated: (a) Shall meet the requirements of 1-5.1; and, (b) in the judgment of the Marine Chemist, the residual conbustible materials designated are not capable of producing fires beyond the extinguishing capabilities of Chemist's Endorsement

This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with the Standard For the Control of Gas Hazards on Vessels to Be Repaired, adopted by the National Fire Protection Association, and have found the condition of each to be in accordance with its assigned designation.

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

qualifications and instructions.

Signed T. Uning ton

The undersigned shippard representative acknowledges receipt of this Certificate and understands the conditions and limitations under which it was issued.

Heating (cil= Pipeline stern RAK. Clean AND 905

In the event of any physical or atmospheric changes affecting the gas-free condition of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned. Deck Full Tk - Secure. NCT SAFF.

Qualifications.

Chemist's Endorsement

Fig. Fig. Fig.

Transfer of ballest or manipulation of valves or closure equipment funding to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or release of Certificate for the spaces so affected. All lines, vents, heating coils, valves, and similarly enclosed appurtenances shall be considered "not sale" unless otherwise specifically designated.

Standard Safety Designations

SAFE FOR MEN. Means that in the compartment or space so designated: (a) The oxygen content of the atmosphere is at least 18.0 percent by volume; and that, (b) Toxic materials in the atmosphera are within permissable concentrations; and (c) in the judgment of the Marine Chemist, the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemiat's Certificate.

SAFE FOR FIRE, Means that in the compartment so designated: (a) The concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that. (b) in the judgment of the Marine Chemist, the residues are not capable of producing a higher con-centration than permitted by 1-5.2 (a) under existing atmospheric conditions in the presence of fire and while maintained as directed on the Marine Chemist's Certificate; and further, (c) All ad-jacent spaces have either been cleaned sufficiently to prevent the apread of fire, are satisfactorily inerted, or, in the case of fuel tanks, have been treated as deemed necessary by the Marine Chemist.

SAFE FOR SHIPBREAKING. Means that the compartment so designated: (a) Shall meet the requirements of 1-5.1; and, (b) in the judgment of the Marine Chemist, the residual conbustible materials designated are not capable of producing fires beyond the extinguishing capabilities of the equipment on hand; and, (c) All adjacent compartments or spaces shall meet the requirements of 1-5.2 (c).

Chemist's Endorsement

This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with the Standard For the Control of Gas Hazards on Vessels to Be Repaired, adopted by the National Fire

Protection Association, and have found the condition of each to be in accordance with its assigned designation.

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

The undersigned shippard representative acknowledges receipt of this Certificate and understands the conditions and limitations under which it was issued.

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P. D. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519 (4)

Tank Barge "UMC 950" and/or Owners and/or Charterers
Dravo Mechling,
One Oliver Plaza
Pittsburgh, PA. 15222
Att: Mr. Robert Metcalf

P. O. NO	
DATE Dec. 9, 1980	19
WORK ORDER NO. 559	
INVOICE NO	

NET CASH

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lieu upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, forture otherwise, to its owners, charterers or underwriters for any injury to such vessel, its caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300.000.00.

"In connection with the accident and/or indemnity and/or insurance clauses. If any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for cleaning and repairs as directed by Mr. Metcalf, and as per attached sheet.

Total labor and materials.

4% State & Parish Taxes.

Invoice amt.

One trip Audry F Browns Island to yard,

10/23/80. Barge returned 12/6/80

by Zigler Co.

Total Invoice plus towing. Due.

\$ 16,545.00

661.80

17,206.80

375.00

\$ 17,581.80

Checked By

Sect. - Treas.

MOORE BUSINESS FORMS, INC.

99.00

Dec. 9, 1980

Tank Barge "UMC 950" and/or Owners and/or Charterers Dravo Mechling, One Oliver Plaza Pittsburgh, PA. 15222

Have U.S.C.G. internal tank inspections.

6 man hrs. @ \$16.50 per hr.

Att: Mr. Robert Metcalf

Invoice for cleaning and repairs as directed by Mr. Metcalf

IIIV	voice for creaning and repairs as directed by Mr. Metcair		
1.	Gas free and clean 6 main cargo tanks, rake ends and interbottom tanks, flush out pipe line, and coils, main cargo tanks requiring removal of 2½ to 3' of heavy product, in corner abt. 8" product on floors. Butterworthed, shoveled and bucketed products from tanks, ReButterworthed after pick up. 820 man hrs. @ \$16.50 per hr. Chemical, diesel, supplies. 7 hrs. crane time @ \$35.00 per hr.	\$	13,530.00 965.00 245.00
2.	Furnish gas free Chemist Cert.		156.00
3.	Air test 6 main cargo and wing tanks, found fractures, weld in bottom to side walls, leaking into inter bottom gouged all bad weld foung and welded in tanks and inter bottoms, proved tank tight. 34 man hrs. @ \$18.00 per hr. labor and materials.		612.00
4. : ,	Furnish and install "J" bolts in tanks top to hang butterworth machines. 4 man hrs. @ \$18.00 per hr. labor and materials.		72.00
5.	Furnish labor and materials to repack all cargo tank		
	valves and reach rods, 5 man hrs. @ \$18.00 per hr. Labor & Materials.		90.00
6.	Repair damaged and fractured angles on cargo tank trunk, one ladder.		
	26 man hrs. @ \$18.00 per hr.		468.00
	Angle, rods, oxygen, gas.		6.00
7.	Rebolt hatches and man way cover after repairs and to test		
	tanks, 9 man hrs. @ \$18.00 per hr.		162.00
	Bolts, gaskets, 3 flame screens.		28.00
8.	Furnish and install 2 new valve reach rods, bearing missing two tanks.	3,	
	5 man hrs. @ \$18.00 per hr.		90.00
	2 bearing, bolts, & nuts.		22.00
9.	Clean tanks and wing tank of rods, trash, after repairs,		

P. O. Box 1386

JENNINGS, LOUISIANA 70546

PHONE (318) 824-1519



•			_
Tank Barge UMC 360 and/or	Owners	and/Or	Charterers '
Dravo Mechling			·
One Oliver Plaza			
Pittsburg, PA. 15222			•
Att: Mr. Bob Metcalf			

INVOICE N	01-	-10	
WORK ORE	DER NO	564	
DATE	lan. 26,	1981	19
P. O. NO			

NET CASH

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject. Without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300.000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for cleaning and repairs as per your instructions and as per attached sheet.

Total labor and materials, Invoice Amt.

\$ 27,147.00

Checked By

Please sign attached sales tax exemp. cert. and return at once.

2/3/9/8·

E BUSINESS FORMS, INC.

320.00

Jan. 26, 1981

Tank Barge UMC 360 and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburg, PA. 15222

(B) 4 Lay days @ \$80.00 per day.

Att: Mr. Bob Metcalf

Invoice for cleaning and repairs as per your instruction.

1.	Gas free and clean barge carrying heavy cargos of cresetc. Clean and wash rakes, pipe lines, steam system safe for men, safe for fire.		
	562 man hrs. @ \$18.00 per hr.	\$	10,116.00
	Chemical, diesel and materials used.	·	2,136.00
2.	Furnish gas free Certificate.		185.00
3.	(A) Dry dock 195' barge and allow time for inspection	S	
	and repairs.		780.00

- 4. Burn and gouge 42 test holes as directed by Loyde
 Murphy, holes not cut out with plate renewals
 welded inside and out. 52 man hrs. @ \$18.00 per hr.
 labor and materials.
 936.00
- 5. Crop and renew 8'-6" x 3'-6" x 3/8" plate side sheet and 5' x 5'-6" x 3/8" shaped knuckle port stern rake tank.

 123 man hrs. @ \$18.00 per hr.

 Plate, rods, oxygen, gas.

 \$ 2,214.00
- 6. Convert barge to deck barge. (1) Crop and remove from vessel all main cargo, deck tanks, cover deck penetrations with ½" plate, 36 x 36 - 8 pcs., remove Butterworth hatches and plate over 30 pcs. - 22" x 22" x 3/8 plate. Remove existing 18" man ways from 8 trunks and install at side of barge for entry into tanks. Remove and install existing ladders under same.
 - (2) Remove existing cargo piping system and cover deck penetrations and weld tight, remove existing cargo pump and pollution boxes. Remove existing deck header boxes, load all cargo piping valves on owners truck.
 - (3) Remove existing steam heating system from vessel, patch deck pipe penetrations.
 - (4) Hose test deck after welding penetrations.

(5) Paint name on born no

WARTINE CHEMIST SIDE AND A TITLE OF THE STATE OF THE STAT

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to alter conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificats, requires inspection and epdorsement or reissue of Certificats for the spaces so affected. All lines, vents, heating coils, valves, and similarly enclosed appurtenences shall be considered "not asfe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 308-1980, Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers has not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of fiammable materials in the atmosphere is below 10 percent of the lower fiammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306-1980 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

"The undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA 306-1980 and understands conditions and limitations under which it was issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

NOTE: THIS CERTIFICATE IS VALID ONLY ON MARINE VESSELS

10M-8-80-MBF SPEEDIPLY+ PAT'D MCP+ PAT'D MBF 28 CUSTOMER COPY

Printed in U.S.A.



P. O. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

		— IN	IVOICE NO	7-11 V	
Tank Barge "DM 944" and/or Dravo Mechling	Owners and/or Charter	ers w	ORK ORDER NO.	W.0.#591	
One Oliver Plaza Pittsburg, PA 15222			ATE July	_	
ATTENTION: Mr. Bob Metcalf		₽.	O. NO		

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300.000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Repairs requested by Mr. Loyde Murphy and/or Bob Metcalf,

Sales, Labor and Materials. 4% State and Parish taxes.

Invoice Amount.

CHECKED BY

S.B.A. SHIPYARDS, INC. W.O.#591 Tank Barge "DM 944" and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburg, PA 15222

ATTENTION: Mr. Bob Metcalf

126 man hrs. @ \$20.00 per hr.

Plate, structural, rods, gas, oxygen

Rep	pairs requested by Mr. Loyde Murphy and/or Bob Metcalf	
1.	Gas Free & clean double skin barge safe for men safe for fire. Including blowing steam coils, cleaning products for 2 interbottom tanks, shoveling and bucketting products from tanks, rewashing.	
	572 man hrs. @ \$20.00 per hr. Chemical, Diesel supplies	\$11,440.00 1,362.00
2.	Furnish Gas Free Chemist Certificate.	185.00
3.	(A) Dry dock vessel and undock vessel(B) Lay days on marine ways to complete, repairs, testing and bottom painting.	880.00
	7 days @ \$80.00 per lay days	560.00
4.	Have U.S.C.G. bi-annual and drydocking credit. (1) Ullages, vents, screens & P/V valves. (2) Test holes required by U.S.C.G. inspection. (3) Signs, and draft marks	
,	15 man hrs. @ \$20.00 per hr. Material and supplies.	300.00 65.00
5.	Weld up fracture in 8" suction piping #2 tank- Fit. 1/2 section pipe over split and welded. Furnish and install 3 new Stockhous Fig. #G612 gate valves and two 8" Dresser coupling in 8" suction piping, main cargo tanks, modify reach rod connection to valve. 33 man hrs. labor @ \$20.00 per hr. New valves, gaskets, bolts, nuts, dressers.	
6.	Blast sections of bottom seams and butts for U.S.C.G. inspection of same - reweld aprox. 205 len feet as required. 24 man hrs. @ \$20.00 per man hr. Sand, welding rods	480.00 32.00
7.	Internal rewelding and frame and bkt. repairs, including deck Knuckle fractures as marked by U.S.C.G. inspection. Remove and replace 4 - 20" x 20" x 3/8" bkts. in after rake tanks. 92 man hrs. @ \$20.00 per man. hr. Welding rods, gas, oxygen, plate and structural	1,840.00 36.00
8.	Crop and renew aprox. 7' x 20' x 3/8" bottom plate #1 tank, aprox. 7' from outboard, where set up. Crop and renew section of two bottom longt. angles- repair cropping #1 bhd.into fwd. rake, repair with insert bottom section of rake bhd.	2 520 00

2,520.00

940.00



P. D. Box 1386

JENNINGS, LDUISIANA 70546 PHONE (318) 824-1519

- · · · · · · · · · · · · · · · · · · ·	INVOICE NO
Tank Barge D.M. 947 and/or Owners and/or Charterers Dravo Mechling Corp.	WORK ORDER NO. 626
One Oliver Plaza Pittsburgh, PA. 15222	DATEOct. 15, 198119 _
Att: Mr. Bob Metcalf	P. O. NO.

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lieu upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300.000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Make Repairs to Tank Barge DM 947 as per your instructions and as per attached sheet.

Invoice Amount----- \$ 17,989.00

Tax exempt cert. furnished.

Oct. 15, 1981

Tank Barge D.M. 947 and/or Owners and/or Charterers Dravo Mechling, One Oliver Plaza Pittsburgh, PA. 15222

Att: Mr. Bob Metcalf

MAKE REPAIRS TO TANK BARGE DM 947 AS PER YOUR INSTRUCTIONS.

1. Gas free and clean three main cargo tanks, with aprox 8" to 1½' of cresote and coal tar bottoms, cleaned necessary to make repairs, only barge still has considerable products in corners and after end of tanks, cleaned by butterworthing, high pressure washing and buckets and shovels. Barge had fractured suction line in #1 tank making pumping extremely difficult.

709 man hrs. @ \$18.00 per hr. Chemical, diesel, and supplies. Boots, slicker suits, battery etc. \$ 12,762.00 872.00

2. Furnish gas free Chemist Certificate.

185.00

- 3. Hydro test with 180 pounds of water pressure 8" cargo suction line, found well fractured under suction drop ahead of 8" valve, refitted and rewelded 8" suction to 8" header, also found valve in #2 tank leaking, removed and cleaned, could not stop from leaking, changed with new 8" valve.

 58 man hrs. @ \$20.00 per man hr.
 1,160.00
 1 8" valve, oxygen, rods, disposable clothing.
- Remove, suction bells, from valve in main tanks, cut 2" from bell, clean hard products from inside bells, replace with new gaskets, bolts and nuts.
 30 man hrs. @ \$20.00 per man hr.

Bolts, nuts, gaskets, disposable clothing.

600.00

105.00



P. C. BOX 1386

JENNINGS, LOUISIANA 70546

PHONE (318) 824-1519

- · · · · · · · · · · · · · · · · · · ·	INVOICE NO. 11-6
Tank Barge D.M. 932 and/or Owners and/or Charterers Oravo Mechling Corp.	WORK ORDER NO. 627
One Oliver Plaza	
Pittsburgh, PA. 15222	DATE Nov. 6, 1981 19
Att: Mr. Bob Metcalf	P. O. NO

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, forture otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.000.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

W.O. # 627

Nov. 6, 1981

Tank Barge D.M. 932 and/or Owners and/or Charterers Dravo Mechling Corp. One Oliver Plaza Pittsburgh, PA. 15222

Attention: Mr. Bob Metcalf

Repairs requested by Mr. Metcalf as follows:

Gas free and clean 3 main cargo tanks with leaking suction piping in #3 main tank, pump water from wing tanks, clean safe for men, safe for fire.
 340 man hrs. @ \$20.00 per man hr.
 \$ 6,800.

 340 man hrs. @ \$20.00 per man hr.
 \$ 6,800.00

 Diesel, chemical, supplies.
 325.00

2. Furnish gas free Chemist Certificate.

185.00

3. Suction from main suction header in #3 tank to sump, weld fractured and open, refit and rewelded.18 man hrs. @ \$20.00 per man hr.360.00 Oxygen, gas, rods.32.00

4. Hydro tested to 150 psi steam and water all wing tanks and bottom coils and returns, found 6-3/4" steam hoses ruptured, numerous leaks on hose to pipe fittings, replaced 12' of hose, with new steam hose, replaced hatches to main tanks, with gaskets, replaced 12 bolts and

38 man hrs. @ \$20.00 per hr. labor. 760.00

Bolts, nuts, gaskets, steam hose,
disposable work suits. 142.00

Total labor and materials. \$8,604.00

4% State & Parish Taxes. 344.16

Invoice Amount. \$8,948.16



P. O. BOX 1386 JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

Tank Barge D.M. 605 and/or Owners and/or Charterers
Dravo Mechling Corporation
One Oliver Plaza
Pittsburgh, PA. 15222

INVOICE NO.

WORK ORDER NO.

12-2

632

Att: Mr. Bob Metcalf

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses. If any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice as per attached sheet.

Say 1882

Checked By

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Dec. 2, 1981

Tank Barge D.M. 605 and/or Owners and/or Charterers Dravo Mechling Corporation One Oliver Plaza Pittsburth, PA. 15222

Att: Mr. Robert Metcalf

Invoice for Furnishing, labor, chemical, diesel fuel and supplies to complete cleaning barge safe for men, safe for fire, Chemist inspected barge required cleaning heavy residue from walls or bulk heads and floor before issuing certificate for hot work 165 man hrs. @ \$20.00 per hr. \$3,300.00 Chemical, diesel fuel, supplies. 632.00

 Total labor and materials.
 \$ 3,932.00

 4% State & Parish Taxes.
 157.28

 Invoice Amt.
 \$ 4,089.28



P. D. BOX 1386

JENNINGS, LOUISIANA 70546

PHONE (318) 824-1519

V	

12-1

Г	Tank Barge D.M. 2601 and/or Owners and/or Charterers
	Oravo Mechling Corp.
	One Oliver Plaza
	Pittsburgh, Pa. 15222
	Att: Mr. Metcalf

NVOIC	E NO.			
WORK	ORDER	NO	633	
	Zan	А	1002	

Д P. O. NO.

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, tort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs to D.M. 2601 as per attached sheet.

Total labor and materials. 4% State & Parish Taxes. Invoice Amt.

\$ 51,998.00 2,079.92 \$ 54,077.92

Checked By

Oros,

Jan. 4, 1982

Tank Barge D.M. 2601 and/or Owners and/or Charterers Dravo Mechling Corp. One Oliver Plaza Pittsburgh, PA. 15222

Att: Mr. Metcalf

Invoice for repairs to D.M. 2601 as follows:

Gas free, hot water Butter Worthand pick up 15 drums of rust and scale requested by Chemist, in order to get Certificate, safe for men, safe for fire, including pipe lines,
 126 man hrs. @ \$20.00 per hr.
 \$ 2,520.00 Chemical, fuel, dragline time, supplies.

2. Furnish gas free Certificate., 2 inspections.

230.00

(A) Dry dock 200 x 35 x 15' double skin barge.
 Shift barge on stocks to blast and paint block spots.

800.00

(B) 8 lay days on marine ways to complete repairs, blasting and painting. 8 @ \$80.00 per day.

640.00

4. Burn 37 test holes as per U.S.C.G., record guagings, holes not cut out with plate renewals, welded inside and out.
26 man hrs. @ \$20.00 per hr. includes labor and materials.

520.00

 Steel work internal & external including rub pads on rake ends and sides, pads removed and replaced after new knuckle installed.

Material's used:

2 pcs. of 6' x 18" x 5/8 rub pads, 1 - port, 1 - stb. 10 pcs. of 9' x 12" x 7/16" plate rub pads, installed vertically on stern and bow transoms.

1 pc. of 5'-8" x 2' x 3/8" bottom plate #3 stb. wing.

- 1 pc. of 6' \times 6 \times 4 \times 3/8" angles #3 stb. wing.
- $1 pc. 12" \times 12" \times 3/8"$ bkt. #3 stb. wing.
- 1 pc. 12" x 12" x 3/8" bkt. #4 Stb. wing.
- 2 pcs. 18" x 18" x 3/8" bkts. stern rake.
- $2 pcs. 10" \times 10" \times 3/8"$ bkts. bow rake.
- 1 pc of 6" $\times 3\frac{1}{2} \times 3/8$ " $\times 5$ ' angle bow rake.
- 2 pv of 10" x 10" x 3/8" plate, wash holes, rake ends,
- 1 pc. of 18" x 18" x 3/8" insert bow rake #1 tank
- 1 pc shaped plate 18" x 30" x 1 port bottom corner bow rake.
- 1 pc shaped plate 30" x 24" x 1 port bottom corner stern rake.
- 2 pcs of 3/8" shaped plate knuckle port & stb. bottom
- 198 x 32" = 396' Total weight plate & structural 21.154 lbs. @ 1.67 per lb.

 Labor and materials inculding rods, gas and oxygen. \$ 35,270.00
- 6. U.S. COAST GUARD bi annual and dry docking.
 - 1. Signs, draft marks.
 - 2. P.V. valves, cargo valves
 - Electrical, switch repairs,
 Labor, materials 29 man hrs. @ \$20.00 per hr.

580.00

7. Test cargo header, test main tanks, to include wings and rake



P. O. BOX 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

•					٦	INVOICE N
	Tank Barge "D.M. 953"	and/or	Owners	and/or	Charterers	
	Dravo Mechling					WORK ORE
	One Oliver Plaza					5.
	Pittsburgh, PA. 15222	•		•		DATEF
	Att: Mr. Metcalf					
						P O NO

	L 110			
WORK (ORDER	NO	646	
DATE_				
DATE_				19

022M01 & 022M02

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strika, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs, dry docking, U.S.C.G. inspections and as per attached sheets.

Invoice Amt.

\$ 21,658.00

Checkec By

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1,440.00

Feb. 16, 1982

Tank Barge "D.M. 953" and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburgh, PA. 15222

Purchase Orders # 022M01 & 022M02

Att: Mr. Bob Metcalf

Invoice for repairs, dry docking, U.S.C.G inspections.

	Gas free and clean main tanks and interbottoms to include wing tanks, rake ends, pipe lines and steam coils, of coal tar, creosote and other products necessary to air chip, pick up and bucket aprox. 45 yards of products from tanks, chemical and rewash after pick up completed.		
	550 man hrs. @ \$18.00 per man hr.	\$	9,900.00
	Chemical, diesel, supplies,	•	962.00
	3 hrs. dragline time handling boxes of coal tar.		105.00
2.	Furnish gas free Chemist Certificate.		185.00
3.	(A) Dry dock 195' x 35' vessel and undock after repairs, painting and U.S.C.G. inspections.		683.00
	(B) 4 lay days on marine ways @ \$80.00 per day.		320.00
4.	6 test holes as required by U.S.C.G inspector., rewelded inside and out.		
	3 man hrs. @ \$20.00 per man hr. labor and materials.		60.00
5.	Have U.S.C.G. bi annual and dry docking, remove P/V valves to shop, disassemble, clean, replace back on vessel, renew one P/V valve nipple, tested cargo header to 150 P.S.I. checked hatch gaskets, etc.		100.00
	6 man hrs. @ \$20.00 per hr. labor and materials.		120.00
6.	Test main tanks interbottoms and wings, rake tanks, and bulk heads, air to 14 # pressure, soap and water spray.		

- 7. (1) Gauge and reweld both sides, interbottom to wing wall, fractures found when testing, these fractures were not at transverse BHDs. which have been changed from original construction by alterations,
 - (2) Misc. pick up welding in wing tanks structural to side sheets and wing walls.
 - (3) Repair ladder in #1 tank.

80 man hrs. @ \$18.00 per man hr.

(4) Refit and reweld 2 support post in #1 cargo tank.



P. C. BOX 1386

JENNINGS, LOUISIANA 70546

PHONE (318) 824-1519

Tank Barge D.M. 909 and/or Owners and/or Charterers
Dravo Mechling
One Oliver Plaza
Pittsburgh, PA. 15222
Att: Mr. Bob Metcalf

WORK ORDER NO. 655

DATE April 30, 1982 19 032M05
P. O. NO. 032M06 042M01

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of less and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clauses. If any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice as per attached sheets.

Total invoice, labor and materials. 4% State & Parish Taxes. Invoice Amt.

\$ 50,344.00 2,013.76 \$ 52,3571.76

Checked By

W.O # 655

Tank Barge D.M. 909 and/or Owners and/or Charterers Dravo Mechling, One Oliver Plaza Pittsburgh, PA. 15222

Attention: Mr. Bob Metcalf

P.O. 032M05 - Cleaning 032M06 - Repairs 042M01 - Coiling

P.O. 032M05 - Cleaning Gas free and clean double skin $195 \times 35 \times 15^{\circ}$ tank barge, coal tar and other products, black oil, pick up and shovel heavy residue from 6 tanks, wash two of 4 interbottom tanks, to include pipe lines and pollution boxes, barge to be safe for men, safe for fire. 432 man hrs. @ \$18.00 per man hr. \$ 7,776.00

Natural gas for boilers, chemical and diesel, rain suits etc.

1,205.00

2. Furnish gas feee Chemist Certificate.

190.00

P.O. #032M06- Repairs

(A) Dry dock 195' vessel for U.S.C.G. inspection and undock after repairs completed. 195' @ \$3.50 per len ft.

_ 682.00

(B) 3 Eay days on marine railway, completing repairs and inspections @ \$80.00 per lay day.

240.00

4. Steel work

#2 port, 2 corner bkts. 12" x 12" x 3/8,

Bow rake

1 - pc 6' x 7" side cord channel

1 - pc $24'' \times 4'' \times 3'' \times 3/8''$ angle.

1 - pc 12" x 12" x 3/8" bkt. cut limbers in ** floor angles for drainage, 10 broken welds.

Inter bottoms

Gouge and reweld transverse bulk heads at wing intersections gouge and rewelded sump fracture # 2 & 3 inter bottoms. 70 man hrs. @ \$20.00 per man hr. 1,400.00 126.00 162# plate and structural, welding rods, gas, oxygen.

- U.S.C.G. Bi annual and dry docking
 - 1. Test deck headers, replace guage on hydrolic starter.
 - Remove, clean and replace p/v valves.
 - 3. Remove and clean screens.
 - 4. Name boards and signs.

13 man hrs. @ \$20.00 per hr. labor and materials.

260.00

Test tanks by airing wings and interbottoms, retest after repairs, and leaks and tank penetrations

your !



S. B. A. SHIPYARDS, INC.

P. O. Box 1386 IGS, LOUISIANA 7054

JENNINGS, LOUISIANA 70546 Phone (318) 824-1519

Tank Barge D.M. 946 and/or Owners and/or Charterers
Dravo Mechling
One Oliver Plaza
Pittsburth, PA 15222

Att: Mr. Bob Metcalf

INVOICE NO		
WORK ORDER NO.	663	
	:	

DATE May 27, 1982 19

P. O. NO. _____052M05

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of. \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice as per attached sheets.

Invoice Amt.

\$ 10,451.00

Checked By

Mr. J.

P.O. # 052M05

May 27, 1982

Tank Barge D.M. 946 and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburgh, Pa 15222

Attention: Mr. Bob Metcalf

Gas free and clean 195' x 35' x 15',
 3 main cargo tanks, double skin tank barge, safe for men and safe for fire. Clean #3 main tank good for repairs to internal cargo piping, clean and shovel mast of product from areas of repairs and welding.
 310 man hrs. @ \$18.00 per man hr.
 \$ 5,580.00

Chemical, diesel, clothing.

5,580.00 508.00

2. Gas Free Chemist Certificate.

195.00

3. Cut loose and make repairs to suction drop off. Suction piping #3 tank, remove and repair split suction bell, replace damaged 8" valve, repair reach rod that was loose to valve, install plate doubler on floor. Install 8" - 3/4" pipe yoke and strap suction drop to floor, test suction piping.

29 man hrs. @ \$20.00 per man hr. Plate, structural, valve, oxygen, gas, rods.

580.00

365.00

- 5. U.S.C.G. bi annual inspection,.
 - 1. Repair warning sign stand and replace signs.
 - Remove, dismantle, clean P/V valves, reassemble after U.S.C.G. looked at valve, reinstall on barge, reboit draft hatches.
 - Furnish labor and material and patch up. Pipe insulation on deck steam piping where missing and torn and ragged.
 - Signs, draft marks, remote shut down.
 36 man hrs. @ \$20.00 per man hr.
 Materials and supplies, bolts, nuts, gaskets.

720.00 38.00

- 6. Steel work and welding, U.S.C.G. required at inspection.
 - 1. Bow rake tank OK.
 - 2. Stern rake 17 broken welds, and 2 36" x 16" x 3/8" bkt corner replaced.
 - 3. Leaking transv. bhd. #1 P/S tanks gouged and rewelded in tank and in wings, aprox. 38' of reweld.
 - 4. #2 stb. wing., refit and reweld one side sheet angle 4 broken welds.
 - 5. #2 Port Wing 1 pc of 9' x 7" channel



Dravo Mechling One Oliver Plaza

A. SHIPYARDS, INC.

P. D. BOX 1386 JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

Tank Barge "D.M. 910" and/or Owners and/or Charterers

Pittsburgh, PA. 15222 Att: Bob Metcalf

INVOICE	NO7-3	
WORK OF	RDER NO665	
DATE	11 20 1092	_
	052M-15. 052M-14	

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a list upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and /or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, tort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300.000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs to your tank barge as per attached sheets.

Invoice Amt.

30,873.00

Tank Barge''D.M. 910'' and/or Owners and/or Charterers Dravo Mechling, One Oliver Plaza Pittsburgh , PA. 15222

Attention: Bob Metcalf

D.M. Purchase Order # 052M-15 Cleaning

1. Gas Free and clean 195 x 35 x 15' double skin tank barge, with heavy 2' x 3' deposits of products left in tanks shovel and pick up after washing bucket products out of tanks and sumps, clean barge safe, for men, safe for fire, including wings, voids and pipe lines, took pictures of products in tanks, after work started.

740 man hrs. @ \$18.00 per man hr. \$ 13,320.00 Natural gas for boilers, chemical and diesel oil. 5,844.00

2. Furnish gas free Chemist Certificate.

190.00

D:M. P.O. 052M-14 Dry Dock And Repairs

Dry dock vessel for U.S.C.G. bi annual and dry docking credit, undock after repairs.
 4 lay days on marine ways.
 Undock when repairs completed.

800.00

10 test holes required by U.S.C.G., burned, gouged, recorded gouging, welded holes inside and out of tanks.
 10 man hrs. @ \$20.00 per man hr. labor and materials.

200.00

- Steel work required after U.S.C.G. tank search and inspection.
 - 1. Gouge and reweld Bhds. and 2 & 3 tanks.
 - Crop and renew 3 wing tank coller for screened vents.
 - Gouge and weld 2' stop water in #4 tank at rake bhd. water leaking from rake to inter bottom tank, 24' plate lap.
 - 4. Reweld #1 port bhd. at bow rake.
 - 5. Repair fractured welds in #1 & 2 port wing tanks.
 - 6. Replace chain on wing tank hatch.
 - 7. Reweld hand rail on top deck where broken,
 28 man hrs. @ \$20.00 per man hr. labor.
 2 2½" steel collars, 1 pc. 12 x 12 x 3/8
 bkr. rods. gas, oxygen.
 45.00
- 6. Test all main tanks, test wings and rake tanks, considerable time spent locating leak found under 24" laped plate, cert. stop water to stop water leak. Rake to inter bottoms, air to 1½ # soap and water spray.
 53 man hrs. @ \$20.00 per man hr.
 Labor and materials.

1,060.00

7. U.S.C.G. BI-annual and dry docking inspection.

- 1. Remove P/V valves to shop, open. for U.S.C G inspector, lap seats with compound, reassemble and reinstall.
- 2. Signs, draft marks, remote shut down.
- 3. Repack packing glands to cargo piping deck valves.
- 4. Test deck piping to 180" per U.S.C.G.



P. C. BOX 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

_ `	INVOICE NO	<u> 8-7 </u>
Tank BArge DM 944 and/or Owners and/or Charterers Dravo Mechling	WORK ORDER NO.	669
One Oliver Plaza Pittsburgh, PA. 15222		. 198219
Att. Mr. Rob Matcalf	P. O. NO072M	06

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or meterial is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, for or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs as requested by Mr. Metcalf as follows and as per attached sheet.

Invoice Amt.

\$ 8,021.00

۵.,

440.00

P.O. = 072406

Tank Barge D.M. 944 and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburgh, PA: 15222

Att: Mr. Bob Metcalf

22 man hrs. @ \$20.00 per hr.

Total labor and materials.

Invoice for repairs as requested by Mr. Metcalf as follows:

	rolled for legality as requested by Mr. Neteath as follows:	
1.	Gas free and clean three main cargo tanks and one inter bottom, safe for men, safe for fire, last cargo coal tar, creosote, 152 man hrs. @ \$18.00 per hr. Natural gas for boilers, chemical, diesel and supplies.	2,736.00 1,362.00
2.	Furnish gas free Chemist Certificate.	195.00
3.	Steam coils in # 1 & 2 tanks, split and leaking, cut out sections welded in new section of 1½" pipe coil, remove and unplug hose connections, cut supply to three main tanks, coils, in wings, capped lines, extended supplies up through wings to deck and tied into top side deck header. Valves installed on deck top side at header to coil supply in tanks.	
	68 man hrs. § \$20.00 per man hr. Pipe, weld pipe fittings, plate, oxygen, gas and rods.	1,360.00 582.00
. ' .	Repair deck header insulation and insulate new deck pipe to header connections, spray grey top coat paint after adhesive dry, clean and recoat deck penetrations. 24 man hrs. 3 \$20.00 per man hr.	480.00
	Adhesive, ash, cloth, alum. jacket, asbestos insulation	186.00
5.	Air test deck penetrations and steam coils, after repair completed, tested wing bhds. to main tanks, and transv. bhds. 34 man hrs. 9 \$20.00 per hr.	680.00
6.	Gouge and reweld interbottom bulk head, found leaking while testing.	110.00

P. O. Box 3602 Beaumont, Texas 77704 (713) 832-6409, 866-4822, 866-2579, 866-4223

W.B. Hataway 537 J. I. Arrington 566 K. L. Mercer 577

MARINE CHEMIST CERTIFICATE

SERIAL NO. B 58716

	SBA SHIPYARD	DRAVO _MECHKING	8/4/82
Survey Re	equested by	Vessel Owner or Agent	Date
	DM 944	TANK BARGE	SBA MERMENTAU YARD
Vessel	CREOSOTE TYPE BLACK OIL	Type of Vessel JW COMB.	Specific Location of Vess 11:30 AM
Last Three	(3) Cargoes	Test Method	Time Survey Complet
	CARGO TANKS NO.1 & 2	clean, some odor, 0% L	EL, 21% OXYGEN, PUT IN
		STRONG VENTILATION (150	O cfm), then SAFE FOR
	1.	WORKERS, SAFE FOR HOT	
	CARGO TANK NO.3	0% LEL some xagain resid	······································
	<u> </u>	To I I I I I I I I I I I I I I I I I I I	146,
	ALL WING DOUBLE B OTTOM TANKS (1	-4P&S)-SAFE FOR WORKERS. SAFE	FOR HOT WORK, AIR BLOWER
	ALL WING DOUBLE B OTTOM TANKS (1-4P&S)-SAFE FOR WORKERS, SAFE FOR HOT WORK, AIR BLOWER REQUIRED IN WORK TANK.		
	FORWARD AND ATER RAKES	TOTAL SAFE FOR LIGHTERS CAFE FO	
	TOTALLO AND ATEN IMAES	SAFE FOR WORKERS, SAFE FO	OR H OT WORK.
	STEAM COILS IN DOUBLE BOTTOMS &	CARGO TANKS-air blown, SAFE F	FOR HOT WORK.
•	remark to a firm in the three to the second of the second		
	CARGO LINES	open .	
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	ا منظم المسلم المسلم المسلم المسلم		
	In the event of any physical or atmospheric cha to any of the above spaces, or if in any doubt, in	nges¦adversely affecting the STANDARD SAFI mmediately stop all work and contact the und	TY DESIGNATIONS assigned ersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or reissue of Certificate for the spaces so affected. All lines, vents, heating coils, valves, and similarly enclosed appartsnances shall be considered "not safe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 308-1980, Subsections 1-8.1 through 1-8.4, and Subsection 5-3.2).

SAFE FOR WORKERS; Means that in the compariment or space so designated; (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate...

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers has not been met:

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

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of Gas Hazards on Vessels and have found the condition of each to be in ac	cordance with its assigned designation.
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"The undersigned arknowledges receipt of this Certificate under Section 2-3 of NFPA 306-198(
and understands conditions and literations under which it was issued."	completed and is issued subject to compliance with all qualifications and instructions.
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Signed au Maria	Stepped JULY TABLES 3
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NOTE: THIS CERTIFICATE IS VALID ONLY ON MARINE VESSELS



P. C. Box 1386

JEHNINGS, LOUISIANA 70546 PHONE (318) 824-1519

Tank Barge "DM-945" and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburgh, PA. 15222

LAtt: Mr. Bob Metcalf

INVOICE NO	8-6	
WORK ORDER NO	. 667	
DATE Aug. 11	. 1982	19
P. O. NO	M-07	

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, for or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice as per attached sheets:

Invoice for repairs as follows:

Amt.

\$18,135.00

Rv

OORE BUSINESS FORMS, INC

Aug. 11, 1982

P.O. # 072M-07

Tank Barge ''DM-945'' and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburgh, PA 15222

Attention: Mr. Bob Metcalf

1. Gas Free and clean coal tar and cresote products from #1 & 2 main tanks, Butterworth #3 tank and clean suction sumps necessary to clean #2 to repair leaking suction piping, necessary to clean #3 in order to repair leaking welds, inter bottom to wing walls and bhds weld where fractured and seap leaking, drilled holes in deck with air drill to hang Butterworth machines.

567 man hrs @ \$ 18.00 per man hr. \$ 10.206.00

Natural gas for boilers, diesel and chemicals, protective clothing.

3.984.00

2. Gas Free Chemist Certificate.

195.00

3. Repairs to 8" suction piping in #2 tank where split, cut out 30" of 10" suction and 30" of 8" suction drop piping, install new sch. 40 pipe, installed angle from support, and welded to plate doubler on inter bottom floor, with new 3/4" R.B. clamp, new bolts, nuts, gaskets.

38 man hrs. 8 \$20.00 per man hr.

38 man hrs. @ \$20.00 per man hr.
Pipe, angle, round bar, bolts, nuts, gaskets, oxygen, rods.

760.00 165.00

4. Test cargo piping after repairs, test wings, and bulk heads after gouging and welding, weld fractures, test cargo piping to 120# air, test tank to 1½# air, soap and water spray, replace 20" of 2" steam coil piping found leaking.
46 man hrs. @ \$20.00 per man hr.
0xygen, welding wire, gas, pipe, soap powder.

920.00

5. Remove P/V valves place in shop dismantled, clean and grind seats with compound, replace after U.S.C.G. inspected, formed and installed Jay Bolts where holes drilled to hang Butterworth machines, welded under deck and top side as per U.S.C.G. inspector.
48 man hrs. @ \$20.00 per hr.

960.00

3/4" round bar oxygen, rods, gas.

32.00

6. Necessary to remove 3 main cargo tank suction bells from flanges in order to cut for 2½" clearance in tank sumps replace with new bolts, nuts, gaskets,



P. C. BOX 1386 NINGE, LOUISIANA 70546

JENNINGS, LOUISIANA 7054(PHONE (318) 824-1519

	INVOICE NO. 10-6
Tank Barge "D.M. 947" and/or Owners and/or Chartere Dravo Mechling	ers work order No. 670
One Oliver Plaza Pittsburgh, Pa. 15222	DATE Oct. 22, 1982 19
Att: Mr. Bob Metcalf	P.O. NO. 082-M-31,082-M-32,

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vassel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of less and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice as per Dravo Mechling Purchase orders and as per attached sheets.

Invoice Amt.

\$ 55,118.00

President Number And Andrews A

Oct. 22, 1982

Tank Barge "D.M. 947" and/or Owners and/or Charterers Dravo Mechling
One Oliver Plaza
Pittsburgh, Pa. 15222

Att: Mr. Bob Metcalf

Repairs as per Dravo Mechling Purchase orders as follows:

1. P.O. # 082-M-31, Cleaning vessel and certificate,
Gas free and clean vessel of coal tar products, safe for men,
safe for fire, by Butterworthing, use of chemical, diesel, shovels
buckets etc. to clean tanks, in order to test and install coiling,
962 man hrs. @ \$18.00 per man hr labor. \$ 17,316.00
Chemical, diesel oil, protective clothing,
nat. gas, for firing boilers, crane service. 2,532.00

2. Furnish gas free Chemist Certificate.

195.00

3. Purchase Order # 082-M32

(A) Dry dock vessel for bottom inspections and repairs, undock vessel.

600.00

(B) 3 Lay days to complete on marine ways.

240.00

4. U.S.C.G. Bi-annual and dry docking.

(A) Hatches, gaskets, ullages, remove, reseat valves for U.S.C.G. inspector, remote shut down to power unit.

(B) Test cargo header and hoses for U.S.C.G., replace wing man way gaskets.

replace wing man way gaskets.

26 man hrs. @ @22.00 per hr. labor and mat.

572.00

5. Internal repairs and welding as per U.S.C.G

86 markings, install angle in main tank where plate
fractured at internal bottom and wing bulkheads,
3 port and 3 stb. gouge and welded fractures.

Stern raise

2 bkts. 16' x 3' x 3/8 corner bkts.

5 bkts. 12" x 12" x 3/8" on frames

welding, fractures on vert. frames and shell.

#1 tank, secure and reweld ladders

repair 10 weld fractures.

Bow rake Gouge and weld split stb. corner

knuckle, 6 broken fractured welds

1 Stb. tank 6 broken welds, gouge, and weld fracture on bhd., Install 4' x 4' x 3" x 5/16" angles., in cargo tank.

#2 stb. tank 5 fractured welds, rewelded gouge
and weld bhd. install 4' of 4 x 3 x 5.16" angles in tac.
#3 Stb. tank 4 fractured welds , gouge and install 4' of \$\cdot\$

713) 232-5409, 366-4822, 366-2579,		ME CHEMISI CER	
		SERIAL NO	D. B 77723
	Danie mand	j	10 10 00
Survey Requested by	Vocasi Owner or Agent	1.10	10-9-82 Dete
Dp. 947	TANK BARGE	SBA	TENNINUS
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J.O.# 670		.*- -	•
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In the event of any physical or atmospheric	changes adversely affecting the ST	ANDARD SAFETY DESIGNATIONS	assigned
to any of the above spaces, or if in any doub		3	
QUALIFICATIONS: Transfer of ballest or manipulation subject to gas accumulation, unless specifically approv affected. All lines, vents, heating, colls, valves, and	ed in this Cortificate, requires inspectio	n and endorsement or release of Certifica	ste for the spaces so
designated.	t .,	in the commentation and state districts of	nerwise specifically
STANDARD SAFETY DESIGNATIONS (partial list, peraphi	•	• • • • • • • • • • • • • • • • • • • •	
SAFE FOR WORKERS: Means that in the compartment that, (b) toxic materials in the atmosphere are within per existing atmospheric conditions while maintained as dire	missible concentrations; and that, (c) the	residues are not capable of producing to	rcent by volume; and exic materials under
NOT SAFE FOR WORKERS: Means that in the compart	,		met.
SAFE FOR HOT WORK: Means that in the compartment tion of inerted spaces or where external hot work is to be po	so designated: (a) oxygen content of the erformed: and that, (b) the concentration o	atmosphere is at least 19.5 percent by volu f flammable materials in the atmosphere is	ume, with the excep-
the lower flammable limit; and that, (c) the residues are no conditions in the presence of fire, and while maintained as	ot capable of producing a higher concent directed on the Marine Chemist's Certific	ration than permitted by (b) above under e	xisting atmospheric
ing contained flammable or combustible materials have be tanks or lube oil tanks or engine room or fire room bilges			r, in the case of fuel
NOT SAFE FOR HOT WORK: Means that in the compa	• • •		han been tented by
SAFE FOR REPAIR YARD ENTRY: Means that the company sampling at remote sampling stations, and results indicate or (b) are inerted.	the atmosphere to be above 19.5 percent	arygen, and less than 10 percent of the lo	nave been tested by wer flammable limit,
CHEMIST'S ENDORSEMENT. This is to certify that I have of Gas Hazards on Vessels and have found the condition			FPA 306-1980 Control
"The undersigned acknowledges receipt of this Certificate under Section and understands conditions and limitations under which it was issued."	n 2-3 of NFPA 305-1980 This Certificate is	based on conditions existing at the time the insissued subject to compfigure with all-qualifications	pection herein set forth was
	competed and is		///
Signed Name Company	Della	Signed Marine Chamist	Certificate No.
	IS CERTIFICATE IS VALID ONLY ON		,
20M-1-82-MBF		LISTOMER COPY	Printed in U.S.A.



P. C. 80x 1386

JENNINGS, LOUISIANA 70546 Phone (318) 824-1519

Tank Barge "D.M. 951"	and/or	0wners	and/or	Charterers
Dravo Mechling Inc.				
One Oliver Plaza			• ,	
Pittsburgh, Pa. 15222	•			

Att: Mr. Bob Metcalf

INVOICE NO. 10-5					
WORK ORDER NO. 672					
DATE_	Oct. 21, 1982	19			
	_				

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs required for bi-annual U.S.C.G. inspection, as per attached sheet.

Invoice Amt.

\$ 6.131.00

Say 1/2//

By havis Imailall

Oct. 21, 1982

Tank Barge "D.M.951" and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburgh, Pa. 15222

Attention: Mr. Bob Metcalf

5

Invoice for repairs required for bi-annual U.S.C.G. inspection.

Necessary cleaning of 3 main cargo tanks, wings and voids, pipeline and steam coils, in order to do hot work in all three cargo tanks and wings, safe for men, safe for fire, to accomplish repairs.
 136 man hrs. @ \$18.00 per man hr.
 \$ 2,448.00 Chemical, diesel, nat.gas, for boilers.

2. Furnish gas free Chemist Certificate.

195.00

- Remove steam line relief valve, test for U.S.C.G inspector, replace back on barge.
 - 2. Relag deck header where insulation distorted, reinsulate and lag to 1½11 pipe sections, replaced from header to deck where holed.
 - 3. Test cargo piping and deck header, replace discharge pressure guage, tested # 1 & 2 cargo tanks where insert repaired.
 - 4. Reweld fractured trunk side angles.
 - 5. U.S.C.G. Bi-annual inspection.

 Total 86 man hrs. @ \$22.00 per hr.

 Insulation, lagging material, guage,
 adheasive.

 58.00
- 4. 1. Gouge and reweld deck insert at transv. Bhd. at deck between #1 & 2 tanks, welded inside and out.
 - 2. Refit and rewelded ladders in #3 and #1 main cargo tanks, under deck hatches.



P. C. Box 1386

JENNINGS, LOUISIANA 70546 Phone (318) 824-1519

INVOIC	E NO	11-8	
WORK	ORDER NO.	674	
DATE	Nov. 30,	1982	19

P. O. NO.

Tank Barge "D.M. 2609" and/or Owners and/or Charterers
Dravo Mechling
One Oliver Plaza
Pittsburgh, PA. 15222
Att: Mr. Bob Metcalf

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

invoice for repairs as per attached sheets.

Invoice Amt.

\$ 32,510.00

Ву

Nov. 30, 1982

Tank Barge "D.M. 2609" and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburgh, PA. 15222

Att: Mr. Bob Metcalf

Repairs as per Dravo Mechling Purchase Order as follows: Work performed and materials and supplies furnished.

 P.O. # 102-M16 cleaning required for repairs and inspections. Gas free and clean Cresote and coal tar barge with heavy deposits of materials left in tank, ButterWorth tank, with steam and hot water, pick up with shovels and buckets, to deck box, then hand wash tanks, cut holes in rake tank bottom plate on dock, necessary to high pressure wash and pick up rust and scale, to make repairs to internals, rake ends need to be coated with internal coating.

Cleaning of wings and voids, barge cert., safe for men, safe for fire. 725 man hrs. labor @ \$18.00 per man hr. \$ 13,050.00 Protective clothing, chemical, diesel, nat. gas for 1,865.00 boilers. 2 hrs. crane service removing products from boxes @ \$35.00 per hr: 70.00 Gas Free Chemist Certificate.

195.00

3. P.O. # 102-M17, Drydocking, undocking, repairs. (A) Dry dock 200' vessel and undock after repair inspection and testing completed. '

800.00

5 Lay days on marine rail way @ \$80.00.

400.00

Test holes as marked by U.S.C.G. inspector, burned, gouged, holes burned, welding inside and out, if not removed with repairs, gouge sheet attached. 23 test holes. 16 man hrs. @ \$22.00 per hr. labor and materials.

352.00

- U.S.C.G. Bi annual and dry docking inspection.
 - Remove P.V. valves, to shop, clean, reseat, reassemble after U.S.C.G inspection, install back on vessel, replace 2 flame screens, on vents, install Jay bolts in tanks where holes drilled for hanging and cleaning machines.
 - Signs, draft marks, hatch gaskets, and chain, new 5,000# guage on hydro starter, balls, nuts, gaskets.
 - Open Sea or flooding valves, in stern rake, clean fill up, reassemble after U.S.C.G. inspection.
 - Test deck pipe line, headers, weld clamps on fuel lines.



P. D. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

Tank Barge "D.M. 2609" and/or Owners and/or Charterers
Dravo Mechling
One Oliver Plaza
Pittsburgh, PA. 15222
Att: Mr. Bob Metcalf

INVOIC	E NO	11-8	
	ORDER NO.		
DATE_	Nov. 30,	1982	19
	_		

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strika, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or meterial is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within aixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs as per attached sheets.

Invoice Amt.

\$ 32,510.00

By Dring Incalact

400.00

Nov. 30, 1982

Tank Barge "D.M. 2609" and/or Owners and/or Charterers Dravo Mechling One Oliver Plaza Pittsburgh, PA. 15222

Att: Mr. Bob Metcalf

Repairs as per Dravo Mechling Purchase Order as follows: Work performed and materials and supplies furnished.

P.O. # 102-M16 cleaning required for repairs and inspections. Gas free and clean Cresote and coal tar barge with heavy deposits of materials left in tank, ButterWorth tank, with steam and hot water, pick up with shovels and buckets, to deck box, then hand wash tanks, cut holes in rake tank bottom plate on dock, necessary to high pressure wash and pick up rust and scale, to make repairs to internals, rake ends need to be coated with internal coating.

	Cleaning of wings and voids, barge cert., safe for men, safe 725 man hrs. labor @ \$18.00 per man hr. \$ Protective clothing, chemical, diesel, nat. gas for	for fire. 13,050.00
	boilers.	1,865.00
	2 hrs. crane service removing products from boxes @ \$35.00	
	per hr.	70.00
2.	Gas Free Chemist Certificate.	195.00
3.	P.O. # 102-M17, Drydocking, undocking, repairs. (A) Dry dock 200' vessel and undock after repair	
	inspection and testing completed.	800.00

- - hales as marked by U.S.C.G. inspector, burned,
/ 'lina inside and out, if not

(B) 5 Lay days on marine rail way @ \$80.00.

7, 0, 30x 3202 Beautypert, Texas 77704	MARINE CHEMIST CERTIFICATE
: (1, pr. 1, (1, 11) 212 5409, 355 222, 505-2279, 805-4223	SERIAL NO. B 7797
SDA Shipyard	Mechling //- //-
Survey Requested by	essel Owner or Agent Dets
DM 2609	Type of Vessel Specific Location of V
Crecsete-Asphalt 213 Unaval	Test Method Time Survey Comp
List inner (3) Californi	The saley carp
	(20)
Cargo Tanks (1, 2, 3)	(Pas) oc/o LEL 210/ Oxygen Safe for workers with ventile Safe for hot work
	Uxygen Sate to-
·	workers with ventila
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Fou Pake f:1	led with water.
Caryo Lines S	ecure <u>NOT SAFE FO</u> HOT WORK
	HOT WORK
410 RK Order - 4-74	
In the event of any physical or atmospheric changes adversel to any of the above spaces, or if in any doubt, immediately st	y affecting the STANDARD SAFETY DESIGNATIONS assigned op all work and contact the undersigned Marine Chemist.
subject to gas accumulation, unless specifically approved in this Cartificate	re equipment tending to alter conditions in pipe lines, tanks or compartments, requires inspection and endorsement or reissus of Certificate for the spaces so appurtenances shall be considered "not safe" unless otherwise specifically
designated.	Yell Control of the C
STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 30 SAFE FOR WORKERS; Means that in the compartment or space so designate	ed: (a) the pryope content of the atmosphere is at least 19.5 percent by volume; and
that, (b) toxic materials in the atmosphere are within permissible concentration existing atmospheric conditions while maintained as directed on the Marine (NOT SAFE FOR WORKERS: Means that in the compartment or space so de-	ons; and that, (c) the residues are not capable of producing toxic materials under Chemist's Certificate.
SAFE FOR HOT WORK: Means that in the compartment so designated: (a) or	signated, the tequirements of said to violate has not been me. (yoen content of the atmosphere is at least 19.5 percent by volume, with the excep-) the concentration of fizammable materials in the atmosphere is below 10 percent of
the lower flammable limit; and that, (c) the residues are not capable of produc conditions in the presence of fire, and while maintained as directed on the Mari	ing a higher concentration than permitted by (b) above under existing atmospheric ne Chemist's Certificate; and further, that, (d) all adjacent spaces containing or hav-
ing contained flammable or combustible materials have been cleaned sufficie tanks or lube oil tanks or engine room or fire room bilges, have been treated NOT SAFE FOR HOT WORK: Means that in the compartment so designate	
SAFE FOR REPAIR YARD ENTRY; Means that the compartments and space	s, the requirements of sale for not work have not been met. s of the fiammable cryogenic liquid carrier so designated: (a) have been tested by se above 19.5 percent oxygen, and less than 10 percent of the lower fiammable limit,
or (b) are inerted.	
of Gas Hazards on Vessels and have found the condition of each to be in ac	
"The undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA 308-1980	This Certificate is based on conditions existing at the time the inspection herein set forth wi

NOTE: THIS CERTIFICATE IS VALID ONLY ON MARINE VESSELS

Printed in U.S.A.

MARINE CHEMIST CERTIFIÇATE

20M-1-82-MBF



P. C. BOX 1386 JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

Tank Barge "D M 932" and/or Owners and/or Charterers
Dravo Mechling, Inc.
One Oliver Plaza
Pittsburgh, Pa. 15222

Att: Mr. Bob Metcalf

INVOICE NO.	I	2-3	
WORK ORDER	NO	727	
DATE Dec.	. 22,	1982	19
P. O. NO	-		<u> </u>

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lieu upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs as per Dravo Purchase Orders As follows: As per attached sheets.

Invoice Amt. Due.

\$ 17,312.00

By hama alul

12/22/82

Tank Barge "DM932" and/or Owners and/or Charterers Dravo Mechling, Inc. One Oliver Plaza Pittsburgh, Pa. 15222

Att: Mr. Bob Metcalf

Repairs as per Dravo Purchase Orders as follows:

1. Gas Free and clean barge necessary to make internal repairs in main cargo on wings, some hard deposits left in tanks, loose materials, picked up and bucketed out, barge cleaned safe for men, safe for fire, including steam coils and cargo piping, picked up abt. 8 BBIs. of heavy product. 300 man hrs. @ \$18.00 per man hr. labor . \$ 5,400.00 Chemical, diesel, nat. gas for boiler, misc. batteries, rags,. 862.00 1 hr. dragline @ \$35.00. 35.00 2. Furnish gas free Chemist Cert. for hot work. 195.00 3. (A) Dry dock 195 x 35 x 15 vessel and undock after inspections by U.S.C.G., repairs, and testing. 600.00 (B) 4 Lay days on rail way # \$80.00 per day. 320.00 (C) Burn and gouge bottom and knuckle as marked by U.S.C.G. record guaging, 16 holes burned and rewelded inside and out. 240.00

4. U.S.C.G. Bi-Annual and dry dock credit.

(1) Sinns, draft marks screens and remote shut down

W. B. Smalley 537 J. T. Actington 580 K. L. Marrier 57 MARTIE CHEMISTS, MC. CETEXAS 🔫 MARINE CHEMIST CERTIFICATE 2, Q. Sox 3502 Boaument, Texas 77704 10) 052-6409, 356-4822, 866-2579, 866-4223 SERIAL NO. B 3:30P SAFE HCT FOR WER ater

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to alter conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or reissue of Certificate for the spaces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically declarated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 308-1980, Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS; Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificats.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers has not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or indeed in the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 308-1980 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

"The undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA 308-1980 This C and understance-conditions and limitations upgor which it was issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

Signed Sound | B A 12-14

1-14 82 signed 9- T aming

S & & Certificate No.

NOTE: THIS CERTIFICATE IS VALID ONLY ON MARINE VESSELS



P. O. Box 1386

JENNINGS, LOUISIANA 70546

_		٠		· ¬	INVOICE NO	2-6	`
Tank "Barge D.M. 2608" Dravo Mechling, Inc.	and/or	Owners	and/or	Charterers	WORK ORDER N	o. <u>728</u>	
One Oliver Plaza Pittsburgh, Pa. 15222					DATE Feb.	17,1983	19
Att: Mr. Bob Metcalf					P. O. NO. 023-	-M01	
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RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or meterial is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

invoice for work necessary to clean barge as per attached sheet.

Invoice Amt.

\$ 20,185.00

Feb. 17, 1983

Tank"Barge D.M. 2608"and/or Owners and/or Charterers Dravo Mechling, Inc. One Oliver Plaza Pittsburgh, PA. 15222

Attention: Mr. Bob Metcaif D.M. P.O# 023-M01

Invoice for work necessary to clean coal tar residue from 6 tank bessel, pump and check interbottoms, install 10 J bolts in deck where necessary to hang cleaning machines, weld inside and out, reinstall hatches, with new gaskets, spot clean tar from hatch areas and pump and power unit on bow rake, shovel and bucket heavy products from barge, certificate for safe for men, safe for fire. 964 man hrs. @ \$18.00 per man hr. 17,352.00 Chemical, rags, flas light batteries, protective clothing, diesel oil, 10' x 5/8" round bar, 15# welding rods, gasket materials, materials cost. 2,503.00 4 hrs. dragline time @ \$35.00 per hr. 140.00 Gas Free Chemist Certificate. 190.00 20,185.00 Labor and materials. Invoice Amt.

Started cleaning Barge 2608, 2nd. & 3rd. Dec. 1982, Shut down, started 932 cleaning, back on 2608 Dec. 20 through 22 nd. off for Holidays and flooding back on Barge Jan. 10, 1983, completed Feb. 11th, 1983, total 29 working days.



P. C. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

Tank Barge "DM-952" and/or Owners and/or Charterers
Dravo Mechling, Inc.
One Oliver Plaza
Pittsburth, Pa. 15222

[Att: Mr. Bob Metcalf

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RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; is the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay is case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and for damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

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Invoice for repairs as per attached sheets.

Invoice amt.

\$ 27,039.00

of Vacces 416

Tax Exempt. enclosed.

Tank Barge "DM-952" and/or Owners and/or Charterers Dravo Mechling, Inc.
One Oliver Plaza
Pittsburgh, Pa 15222

Attention: Mr. Bob Metcalf

Repairs to Tank Barge as Follows:

Dravo Mechling P.O. # 023-M02 Cleaning

Furnish gas free Chemist Certificate.

195.00

DRAVO P.O. NO. 023-MO3 Dry docking, U.S.C.G. repairs

3. (A) Dry dock 200' barge and undock after repairs,
inspections and testing.

(B) 4 Lay days on marine ways to complete work.

800.00

4. U.S.C.G. Bi-annual inspections, to include hatches, P/V valves, test holes as required by inspector, copy attached, screens, vents, draft marks and signs.

34 man hrs. @ \$20.00 per hr.
Materials and supplies.

680.00 65.00

5. Crop and renew the following plate and structural as marked by U.S.C.G. inspector.



P. O. BOX 1386 JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

Tank Barge D.M. 2607 and/or Owners and/or Charterers
Dravo Mechling, Inc.
One Oliver Plaza
Pittsburgh, PA. 15222
Att: Bob Metcalf

WORK ORDER NO. 738

DATE May 4, 1983

P.O. NO. 034-M09, 034-M10

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law,"

Invoice for repairs as per your instructions, your P.O. # 034-M09, cleaning. As per attached sheet.

Invoice Amt.

\$ 5,577.00

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May 4, 1983

Tank Barge D.M. 2607 and/or Owners and/or Charterers Dravo Mechling, Inc. One Oliver Plaza Pittsburgh, PA 15222

Att: Bob Metcalf

Invoice for repairs as per your instructions, your P.O. # 034-M09 Cleaning.

Gas Free and clean barge, safe for men, safe for fire, last products coal tar, creosote, other, cleaning to include pick up of products in tank, to include pipe lines, steam coils, voids, interbottom and wings,
 156 man hrs. @ \$18.00 per hr. \$ 2,808.00
 Chemical, diesel, protective clothing, rags, flash light batteries. 1,268.00

2. Furnish gas free Chemist Cert.

195.00

3. P.O. # 034-M10, Docking and repair

(A) Dock 200', box on Marine railway, allow time for inspection and owners decision to repair, undock vessel.

800.00 ,

4. Have U.S.C.G. dry docking inspection as to internal repairs and renewals, burning, record readings, reweld test holes, replace draft hatches, return vessel to water, tie in slip awaiting owners decision to repair at later date.

23 man hrs. @ \$22.00 per hr.

Total labor and materials.



P. D. Box 1386

JENNINGB, LOUIBIANA 70546 Phone (318) 824-1519

One Oliver Plaza	s
Pittsburgh, PA. 15222 Att: Mr. Bob Metcalf	

INVOICE NO6-3
WORK ORDER NO. 739
DATE June 13, 1983
P. O. NO. 053-M03, 053-M21
P.O. NO

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

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"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for cleaning and gas freeing Barge as per attached sheet.

Total labor and materials. Invoice Due.

\$ 20,448.00

Вv

Tank Barge "DM 604" and/or Owners and/or Charterers Dravo Mechling, Inc.
One Oliver Plaza
Pittsburgh, PA. 15222

Attention: Mr. Bob Metcalf

Dravo P.O. # 053-M03 (Cleaning & Gas Freeing)
Labor, Chemical and supplies to clean and gas free,
195' x 35' x 15' double skin Tank Barge, heavy deposit of
coal tar and oil, some piles 6' high in tanks, clean by
steaming, hot water washing, buckets and shovel out of 6 main
cargo tanks, pump and dry out wings and voids.
896 man hrs. labor @ \$18.00 per hr. \$ 16,128.00

Natural gas for boilers, chemical, diesel, hatch gaskets, protective clothing.

1,265.00

2. Gas Free Chemist Certificate.

195.00

3. Crane service, removing slop boxes from vessel to shore, 6 hrs. @ \$35.00 per hr.

210.00

4. Purchase Order # 053-M21 repairing and testing steam coils in wings and bottom.
112 man hrs. @ \$22.00 per man hr.
75' of 3/4" hydro hose, and misc. pipe fitting.
Total labor and materials.

2,464.00 186.00

'\$ 20,448.00

Send Tax Exempt Cert.



JENNINGS, LOUISIANA 70546 PHONE (318) 824-1819

Tank Barge "D.M. 949" and/or Owners and/or Charterers Dravo Mechling, Inc. P.O. Box 52189 New Orleans, La. 70152-2189

Attention: Mr. Bob Metcalf

093-P77

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lieu upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and /or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lies of all other warranty.

Puthermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the pegligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed-the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insufar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for cleaning, repairs, U.S.C.G. inspections and new coil installation in 3 main tanks as per attached sheets.

Invoice Amt.

\$ 53,597.00

ρV

President

Oc. t 18, 1983

Tank Barge''D.M. 949'' and/or Owners and/or Charterers Dravo Mechling, Inc. P.O. Box 52189

New Orleans, La. 70152-2189

Attention: Mr. Bob Metcalf

Invoice for cleaning, repairs, U.S.C.G. inspections and new coll installation in 3 main tanks as follows:

1. P.O. # 093-P75, Cleaning And Certificate .

Gas free and clean double skin tank barge 195 x 35 x 15', 3 main cargo tanks, 4 inter bottom tanks and wing, two rake tanks, flush cargo lines. Pick up products with buckets out of tank, chemical, steam and Rebutter worth, tank very clean safe for men, safe for fire.

983 man hrs. labor @ \$18.00 per hr. \$ 17,694.00 Chemical, diesel, gas and protective clothing. 1,265.00 3 hrs. crane time removing and handing residue box, Barge to Mand. -

2. Furnish Marine Chemist gas free Certificate.

200.00

3. P.O. # 093-P76, Docking Repairs.

Dry dock 195' x 35 x 15' Barge, undock after U.S.C.G. inspections - 3 days lay days to complete inspection.

920.00

4. Have U.S.C.G Bi-Annual and dry docking inspections, burn, gouge, weld inside and out, holes to check metal thickness, record guaging, open, clean and replace back P/V valves, and screens, replace hatch gaskets as required. Install new pressure guage on cargo header, insulate muffler on power unit. Signs, draft marks, etc. test hose.

36 man hrs. @ \$20.00 per hr. labor. Guage, gasket materials, rods.

720.00



P. O. Box 1386

JENNINGS, LDUISIANA 70546

PHONE (318) 824-1519

(26)

Tank Barge "D.M. 932" and/or Owners and/or Charterers
Dravo Mechling, Inc.
P.O. Box 52189
New Orleans, La. 70152-2189

Att: Mr. Bob Metcalf

NVOICE NO.		10-5	
WORK ORDER	NO	802	
DATE Oct.	19.	1983	19

P. O. NO.

093-P73. 093-P74

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lieu upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Puthermore, we undertake to perform work on vessels and provide borth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clause. If any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for cleaning and repairs to Tank Barge as per attached sheet.

Invoice Amt. -----\$13,631.00

Ву

President

Tank Barge "D.M. 932" and/or Owners and/or Charterers Dravo Mechling, Inc. P.O. Box 52189 New Orleans, La. 70152-2189

Attention: Mr. Bob Metcalf

Invoice for cleaning and repairs to Tank Barge.

 P.O. 093-P73, Cleaning and Certificate, gas free and clean vessel only good for making repairs to piping internal, and side sheet replacements, and wing BHD. repairs, gas free and clean safe for men, safe for fire. Barge still has products not shoveled out. 418 man hrs. @ \$18.00 per man hr. 7,524.00 Chemical, diesel, batteries, misc., gas, 1,265.00 2. Furnish gas free Chemist Cert. 210.00 3. P.O. # 093-P74 Repairs, testing etc. U.S. Coast Guard bi-annual inspection. Pick up welding fractures in wings, signs, draft marks, remote shut down, test deck header and pipeline as

directed by Loyde Murphy, regasket hatches as required, P/V valves, opened as required. 43 man hrs. @ \$20.00 per hr. labor and materials.

860.00

Crop and renew section of split side sheet #1 port tank aft: of #2 BHD. with internals, gouge and weld fractured BHDS. tank to inter bottom at bhds. 1 - p 3/4" x 3' long round bar 1 - pc. $5'-6'' \times 26' \times 3/8''$ side sheet. 1 - pc 5'-6" x 13" x 3/8" deck plate 1 - pc 5^1 , 4^{11} x 4^{11} x 3^{11} angle internal on side sheet, 1 - pc. bkt at bhd. 1' x 1' x 3/8, weld fractures in rake and wings 48' of welding, wings and rakes, material plate, structural, rods, gas, oxygen. 76 man hrs. @ \$ 20.00 per hr.

156.00 1,520.00

Repairs to steam coils in wings and deck header, repaired. insulation on deck header, checked pipe through deck penetration, replaced leaking hose and fittings, test heating 49 man hrs. @ \$20.00 per hr.

980.00

Materials 30' of 3/4" steam hose, hose fitting, pipe fitting etc.

156.00 540.00

Test repairs in wings, and #1 port tank, 30 man hrs. @ \$18.00.

Check out Sier-Bath pump, found packing ok and good, removed 3" pressure relief, found worn out and leaking beyond repairs. Murphy furnished a 4" valve which shop fabricated flanges to reduce to 3" pipe, installed in place of 3" valve, did not test run pump.

21 man hrs. @ \$20.00 per hr. labor and materials.

420.00



P. D. 80x 1386 JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

Tank Barge ''DM 945'' and/or Owners and/or Charterers Dravo Mechling, Inc. P.O. Box 52189
New Orleans, La. 70152-2189

Att: Mr. Bob Metcalf

MORK ORDER NO. 803

DATE NOV. 10. 1983

P.O. NO. 093-P-78, 093-P79, 093-P80

RED LETTER CLAUSE

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Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, tort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,000.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for cleaning, dry docking, U.S.C.G. inspections, steel repairs, testing, and new coil installation.
As per attached sheets.

Invoice amt. -----\$48,181.00

Bv

President

Nov. 9, 1983

Tank Barge "D.M.945" and/or Owners and/or Charterers Dravo Mechling, Inc. P.O. Box 52189
New Orleans, La. 70152-2189

Att: Mr. Bob Metcalf

Invoice for cleaning, dry docking, U.S.C.G. inspections, steel repairs, testing, and new coil installation.

- 1. P.O # 093-P-78. Cleaning gas freeing & cert.

 Gas free and clean double skin Tank Barge 195' x 35' x 15'. 3 main cargo tanks, 4 interbottom and wings, two rake ends, flush cargo and existing steam coils, steam tanks, Butterworth, pick up products of coal tar residue, shovel and bucket to deck boxes. Rebutter worth and dry tanks, safe for men, safe for fire, tanks are clean enough for diesel products.

 573 man hrs. labor @ \$18.00 per hr.

 \$ 10,314.00 Chemical, natural gas for boilers, diesel oil, protective clothing, 2 hrs. crane time.
- 2. Furnish gas free Chemist Certificate. 200.00
- 3. P.O. # 093-P79 , Dry docking, repairs.

 Dry dock 195' x 35' x 15' double skin tank barge, undock after U.S.C.G. bi-annual inspection and repairs and testing completed. 4 lay days on marine ways.

 1,100.00
- 4. U.S.C.G. Bi-annual and dry docking inspection.
 1. Test cargo hose & transfer piping system, test

6. Test all 3 main tanks, test wings and interbottom tanks to include bhds.to interbottoms and wing bhds to interbottom, test new pipe coils and old pipe coil deck penetrations, where pipe collar installed on drop from deck coiling headers, test to 2½# air, soap and water spray.

56 man hrs. @ \$20.00 per hr. labor and materials. \$ 1.120.00

7. Test and repair heating coils in wings, crop and renew
2" drops from deck header through wing at deck 2½" collars
installed, pipe holed, cropped and renewed with 2" pipe,
25' - 1" steam hose with clamps, 15' of 2" sch. 40 black pipe
5 - 2½" pipe weld collars, rods, gas, oxygen, insulation,
metal covering.
49 man hrs. @ \$20.00 per hr.
388.00

8. Remove existing power unit and pump, cut foundation, install owners rebuilt engine, and pump.
Replace cracked pressure plate on clutch and reduction with new facing. Remove pump end, renew gasket, renew hose to power unit diesel fittings, test run unit, retest discharge piping at pump.
68 man hrs. @ \$20.00 per hr.
Materials and parts.

1,360.00

9. P.O. # 093-P-80 New Coil inst. main tank.
Furnish and install 2½" sch. 40 pipe coils with 2" drops (2 per tank) and 3/4" blow off lines to deck with 3/4" angle valve and hose. Install new 6" - 4" & 3" deck header, 6 new 2" valves, reconnect existing 2" coils to wings and interbottom, sand blast and zinc coat, all new deck headers and drops, test to 200# water pressure, U.S.C.G. inspected, system while tested, insulate and metal cover, all as per S.B.A. DWG. # 6523, U.S.C.G. approved by letter of Oct. 21



(28)

		0. # = \ # \ # \ # \ # \ # \ # \ # \ # \ #	17 - 7-12			INVOICE	NO. 1-2	
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				ers ana/or	Charterers	WORK O	RDER NO8	07
dr. D	ravo Nechl 20. Box 52	inc.						
	iew Orleans	- La N- 1	10199-7189			DATE	Junuoly 31	1984
							123-NO2 1	23-M03,
LA	ttention:	Mr. Bob	Metcal &	元 生物等		P. O. NO.	123-M04	
V. East								
	***			RED LETTER	CLAUSE	ははなる。	不是一种企图	大学 大学

We contract only upon the following terms, assistable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time atracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in a of defective workmanning or moterial is limited strictly to the proper replacement thereof. In respect of less and/or damage to the vessel, we will not all other warrants.

Furnermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, tort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00. Puthermore, we undertake to perform work on vessels and provide berth, warfage, towage and oth

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs to tank barge as per attached sheet.

Invoice Amount

\$49,771.00

January 31, 1984

.ank Barge "DM 951" and/or Owners and/or Charterers Dravo Mechling, Inc. P.O. Box 52189 New Orleans, La. 70152-2189

Attention: Mr. Bob Metcalf

Invoice for repairs to tank barge as follows.

1.	Dravo Mechling P.O. # 123-MO2 cleaning.	•
	Clean and gas free, 195' x 34' x 15' double skin tank barge, 4 wings and	
	interbottoms, tanks, 3 main cargo tanks, rake ends, existing steam system,	
	cargo deck boxes, and existing cargo piping, shovel products to buckets-	
	remove from tanks to deck boxes to ground level. Clean tanks for internal	
	heating coil installation.	•
	526 man hrs. @ \$18.00 per man hr. \$	9,468.00
•	Protective clothing, chemical, rags, steam for boilers.	1,862.00
	Crane service - 3 hrs @ \$35.00 per hr.	105.00
2.	Furnish certified chemist gas free certificate.	,210.00
,	There B A #102 HAZ Barrier deshine H C C A Turnestine and	
э.	Dravo P.O. #123-MO3 - Repairs, docking, U.S.C.G. Inspections, and	
	requirements.	
	Dry dock 195' vessel in engraving dock, undock after repairs, testing and inspections completed - including lay days in dock.	050 00
	and knopections completed - knowling thy days in dock.	950.00
4.	Cut test holes in bottom and knuckles as required by U.S.C.G record	
7.	guaging, rewelded inside and out.	
	6 man hrs. Labor & material @ \$20.00 per hr.	120.00
	a mar mar a marco a marco and a fraga a bor lare	. 120.00
5.	Internal and external repairs as marked by U.S.C.G. & owners represenative.	. :
٠,	Bout Boho - 1 10x10x2/6 Pht 6 wolding /partition	

5. Internal and external repairs as marked by U.S.C.G. & owners representive.

Bow - Rake - 1-12x12x3/8 Bkt & welding fractures.

Stern Rake - 1 Pc. of 5 x 3 x 3/8 x 4' angle. 3 pcs. of 30" x 20" x 3/8 flanged bkts. 1 Pc of 3/4" plate 22" x 22" for bitt doubler on deck - weld fractures-#3 port wings. 3 Pcs. of 9" x 12" x 3/8" bkts. gouge and weld bhd. #2 Port U.K. - #2 stb. - weld fractures only. #4 Port wing-#4 stb wing- 7 bkts - 9" x 12" x 3/8" plate. 9 weld kractures - acceptable.



P. O. Box 1386

JENNINGS, LOUISIANA 70546 Phone (318) 824-1519

Tank Barge DM 947 and/or Owners and/or Charterers Dravo Mechling, Corp.
P.O. Box 52189
New Orleans, La. 70512-2189
Att: Mr. Bob Metcalf

NVOICE NO. 4-1

WORK ORDER NO. 815

DATE April 3, 1984 19 _____
P.O. NO. 014-M-19, C34-C16.

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or meterial is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs, docking and testing DM947 as per attached, sheets.

Invoice Amt.

\$ 26,944.00

IOORE BUSINESS FORMS, INC.

Tank Barge DM 947 and/or Owners and/or Charterers Dravo Mechling, Corp. P.O. Box 52189
New Orleans, La. 70512-2189

Attention: Mr. Robert Metcalf

Invoice for repairs, docking and testing DM 947, as follows: DM P.O # 014-M-19, cleaning.

1.	Gas Free and clean 195 \times 35 \times 15° double skin tank barge, safe for men, safe for fire, blow steam coils and pipe lines, pick up heavy products, rewash tanks.				
	196 man hrs. @ \$18.00 per man hr.	\$	3,528.00		
	Chemical, diesel, rags, batteries and nat. gas for boilers.		1,526.00		
2.	Furnish gas free Chemist Certificate.		210.00		
3.	(A) Dry dock vessel and undock.(B) 4 Lay days on engraving dock.		780.00 320.00		
4.	Burn and guage test holes for owners Rep., & U.S.C.G. copy attached, holes not cut out with plate renewals, welded inside and out.				
	12 hrs. @ \$20.00 per hr. labor and materials. P.O. # C34-C16, claim damage.	,	240.00		

5. Steel Work internal and external as per owners Rep. and U.S.C.G. inspection as listed.
#1 stb. and port tank wings and bottom.



P. C. BOX 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

_	7 /	INVOICE NO.	5-1	
)	Tank Barge "DM 948" and/or Owners and/or Charterers Dravo Mechling Corp.	WORK ORDER	1 NO817	
	P.O. Box 52189 New Orleans, La. 70512-2189	DATE	May 10,	<u>19 ⁸⁴</u>
L	Attention; Mr. Bob Metcalf	P. O. NO	I-M-17, M18	

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Invoice for repairs as per attached sheet.

Invoice Amount

\$51,557.00

President mailel

S.B.A. Shipyards, Inc.
Tank Barge "DM 948" and/or Owners and/or Charterers
Dravo Mechling Corp.
P.O. Box 52189
New Orleans, La. 70512-2189

W.O.#817 Invoice #5-1

Attention: Mr. Bob Metcalf

- 1. Dravo P.O. #024-M-17 Cleaning
 Gas free and clean creosote and heavy coal tar residue from three main cargo tanks and two interbottom tanks necessary to shovel and bucket aprox. 3' of product from behind pipe lines, corners and under and around suctions bucket to deck boxes move large boxes with crane to shore dump place back on vessel for reloading, butterworth and chemical wash again after pick up.

 1196 man hrs. @ \$18.00 per man hr.

 Chemical, diesel, gas for boilers, protective clothing gloves, rain suits, etc.

 2,856.0
 6 hrs. dragline time @ \$35.00 per hr.
- 2. Furnish gas free chemist cert.

210.00

3. Drave P.O. #M18 - Ceiling
Furnish labor and materials to install new 6" - 4" - 3" and 2½" deck
header system, connect existing system to new system, install new 3
tier, two system per tank, 2½" - steam coil system internally in 3 main
tanks. Sandblast and zink coat deck header piping and through deck
penetration before insulating-200# hydro-water test new system, insulate
metal cover, neutralize metal covering and epoxy coat grey, as per
U.S.C.G. approved. System tested and witness by U.S.C.G. Drawing
#6523 - copy of U.S.C.G. letter approval attached.
Labor and materials - quoted price.
\$26

\$26,753.00

Total labor and materials. Invoice Amount.

\$51,557.00



P. D. Box 1386

JENNINGS, LOUIBIANA 70546 Phone (318) 824-1519

-	INVOICE NO		
Tank Barge "DM-944" and/or Owners and/or Charters DRAVO MECHLING CORP.	WORK ORDER NO. 824-A		
P. O. BOX 52189 New Orleans, Louisiana 70512-2189	DATE JUNE 4th 198		
ATTENTION: MR. BOB METCALF	P. O. NO034 M-39		

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

INVOICE FOR REPAIRS AS PER ATTACHED SHEET

\$ 24.294.00

CHECKED BY: Louis Imalhall 16 / 18

24,294.00

S.B.A. SHIPYARDS, INC. TANK BARGE "DM-944" AND/OR OWNERS AND/OR CHARTERS DRAVO MECHLING CORP. POST OFFICE BOX 52189 NEW ORLEANS, LOUISIANA 70512-2189

Attention: Mr. Robert (Bob) Metcalf

Dravo P. O. # 034 M-39 Invoice for cleaning & docking double skin tank barge as follows:

1. Gas free and clean double skin tank barge, safe for men, safe for fire, including 3 main cargo tanks, (4) four wings and inter bottom tanks and rake ends. #1 wing and inter bottom full of hard coal tar and creosote. Washed and got what products we could get out of wing and bottom of #1 P/S. Necessary to dry dock vessel. Cut P/S knuckle approx. 2' X 50' in order to push hard product from bottom transverse floor, pick up and wash out. Replace knuckle plate & reweld, replace deck inserts over wings where removed for cleaning.

TOTAL MATERIAL AND LABOR-

•	1086 man hrs @\$ 18.00 per man hr.	\$ 19,548.00
	Chemical, slack lime, diesel, rags, protective clothing, flash light batteries, gas for boiler, oxygen, gas, welding rods and plate.	3,126.00
2.	Furnish gas free chemist certificate	210.00
3.a.	Dry dock 195' Barge, undock after cleaning & testing completed.	850.00
	7 lay days on marine ways @ \$ 80.00 per day	560.00



P. O. Box 1386 JENNINGS. LOUIBIANA 70546 PHONE (318) 824-1519

Tank Barge DM-953	٦	INVOICE NO32
and/or Owners and/or Charters DRAVO MECHLING CORPORATION		WORK ORDER NO. 882-(a)
Post Office Box 52189 New Orleans, La. 70512-2189		DATE MARCH 7th 19 85
Att: JESSIE		P. O. NO.

RED LETTER CLAUSE

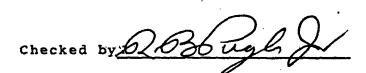
We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject. Without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, tort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

We invoice your account as per attached sheet, as per your instructions:

\$35,423.00



Tank Barge DM-953 and/or Owners and/or Charters DRAVO MECHLING CORPORATION Post Office Box 52189 New Orleans, Louisiana 70512-2189

Dravo P/O # 015-5-045

 Gas free and clean tanks, free of products, pick up, bucket and shovel heavy material, rechemical and wash 3 main cargo tanks. Cleaning for installing new coil system. Flush pipe line and steam system in inter bottom and wings.

406 man hrs @ \$ 18.00 per man hour -- - - - \$ 7,308.00

Chemical, diesel, crane service, protective clothing, gas for boilers. - - - - - - - - 1,362.00

Dravo P/O #

2, Furnish material and labor necessary to install new 6", 4", & 3" deck header. New 3 tier, two system, 2 1/2" steam coil system in three main cargo tanks. Sand blast all new piping, deck header and drops. Zinc coat, including deck penetrations, insulate deck header and 2" drops, metal cover, neutralize metal covering and coat with grey epoxy as per U.S.C.G approved drawing #6523, U.S.C.G. approved letter of 1/29/85 - 16711/DM 953.

Labor and material - 1984 quoated price - - - - 26,753.00

INVOICE AMOUNT- - - - \$ 35,423.00

DRAVO MECHLING CORPORATION

400 Poydras Street P.O. Box 52189 New Orleans, Louisiana 70152-2189 504 529-8612 DANIEL T. MARTIN Sales Manager

A Dravo Company

March 19, 1985

Mr. James A. Cafaro Transportation Coordinator Koppers Company, Inc. Traffic and Transportation Department Pittsburgh, PA 15219

Dear Jim,

I am enclosing the invoice covering charges incurred for Koppers Company while cleaning and coiling DM-953 at SBA Shipyard.

I would like to summarize the series of events so that you will understand how we arrived at this amount. At 2100, 1/10/85, barge arrived SBA Shipyard for Coast Guard inspection. On 1/24/85, we agreed to install a pump and engine at Dravo Mechling's expense if Koppers would make the investment to clean and coil the barge. At that time, Dravo Mechling had completed all cleaning that was required for the CG inspection. Immediately, further cleaning was started for the purpose of internally coiling the barge. For simplicity, we requested that SBA send separate invoices on the two cleanings.

On 1/24/85, we still had about 3 days of work left to complete the CG inspection. At most, it would only take 3 days to install a pump and engine on a barge. Therefore, we felt it would be fair for Dravo Mechling to absorb the per diem charges up to 0700, 2/1/85.

Please review this invoice at your earliest convenience and let me know if you would like to discuss it further.

Very truly yours,

Daniel T. Martin Sales Manager

DTM/1cc

cc: Mary Kestel
Anna Metcalf
Chuck Sweeney
Evan Wharton

Enclosure



Dravo Mechling

Billing Memorandum

	DATE 3/19	105
- Kal	1	
10:		
177	n: Mr. James Cafaro PREPARED BY_	
_ acc	n: Mr. James Cafaro PREPARED BY_	DITI
	7. 0.00	
	incurred to along the standing	
	To bill your account for cost incurred to clean and internally coil barge DM 953 (5BA Shippand invoice attached)	
	invoice attached)	135423.00
	Per Diem changes 0700 2/1/85 to 0700 3/8/85 \$	
	0700 3/8/85	
	35 days @ \$125	4375 .08
	33 wegs (1723	1373 .00
	Total	39798.0
<u> </u>		



P. C. Box 1386

JENNINGS, LOUISIANA 70546

PHONE (318) 824-1519

Γ	Tank Barge DM-953	٦	INVOICE NO. 3 - 2
	and/or Owners and/or Charters DRAVO MECHLING CORPORATION		WORK ORDER NO. 882-(a)
	Post Office Box 52189 New Orleans, La. 70512-2189		DATE MARCH 7th 19 8
L	Att: JESSIE		P. O. NO

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

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"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

We invoice your account as per attached sheet, as per your instructions:

\$35,423.00

DIM 3/19/85
Rebill Koppers
Company
as attacked
instruction

DIM

Checked by 2636 righ

Tank Barge DM-953 and/or Owners and/or Charters DRAVO MECHLING CORPORATION Post Office Box 52189 New Orleans, Louisiana 70512-2189

Dravo P/O # 015-5-045

 Gas free and clean tanks, free of products, pick up, bucket and shovel heavy material, rechemical and wash 3 main cargo tanks. Cleaning for installing new coil system. Flush pipe line and steam system in inter bottom and wings.

406 man hrs @ \$ 18.00 per man hour -- - - - \$ 7,308.00

1,362.00

Dravo P/O #

2, Furnish material and labor necessary to install new 6", 4", & 3" deck header. New 3 tier, two system, 2 1/2" steam coil system in three main cargo tanks. Sand blast all new piping, deck header and drops. Zinc coat, including deck penetrations, insulate deck header and 2" drops, metal cover, neutralize metal covering and coat with grey epoxy as per U.S.C.G approved drawing #6523, U.S.C.G. approved letter of 1/29/85 - 16711/DM 953.

Labor and material - 1984 quoated price - - - - 26,753.00 INVOICE AMOUNT- - - - \$ 35,423.00



P. D. BOX 1386 JENNINGS, LOUISIANA 70546 Phone (318) 824-1519

TTANK BARGE "D.M. 952" and/or woners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LA. 70512-2189

ATT: MR. JESSIE SANDLIN

INVOIC	E NO7 4	
27.86		
WORK	ORDER NO. 901	
DATE	JULY 22ND	1885
PAIL_		
P.O. NO	055s-054	

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

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"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT FOR WORK IN PROCESS ON YOUR TANK BARGE "D.M. 952" INVOICE AS PER ATTACHED SHEETS.

INVOICE AMOUNT DUE- - - \$ 36,893.00

checked by Obaugh

INVOICE # 7 - 4 WORK ORDER # 901 P/O # 055S-054 JULY 22ND, 1985

TANK BARGE D.M.952 and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LOUISIANA 70512-2189

ATTENTION MR. JESSIE SANDLIN

INVOICE FOR CLEANING, GAS FREEING, DOCKING, REPAIRING AND CERTIFICATION AS PER ATTACHED SHEETS AS FOLLOWS PURCHASE ORDER # 0555-054 - WORK IN PROCESS ON DM-952.

1. Gas free and clean 4 inter bottom tanks, wash two rake tanks, 2 inter bottom tanks had products residue, clean cargo piping internally, wash and pick up heavy deposits of coal tar and cresote residue. Chemical and re-wash tanks. Products shoveled and bucketed out of three cargo tanks. Tanks clean, safe for men, safe for fire.

	shoveled and bucketed out of three cargo tanks. Tanks clean, safe for men, safe for fire.	
	986 man hours @ \$ 18.00 per man hr \$	17,748.00
•	Chemical, diesel, flash light batteries, protective clothing, natural gas for boiler	5,126.00
	4 Hrs crane service @ \$ 35.00 per hr	140.00
2.	Furnish gas free chemist certificate	250.00
A ^E	Dry dock vessel for U.S.C.G. Bi-Annual, and A.B.S. inspection, undock after repairs completed	800.00
В	4 lay days on marine rail way	320.00
4.	Burn, gauge, record gauging of test holes required by owner rep. and U.S.C.G.inspectors. Weld holes inside and out.	
	13 man hours @ \$ 19.00 per man hr	247.00
5.	U.S.C.G. Bi-Annual and dry docking requirements, signs, draft marks, P/V VALVES And screens removed, checked and reinstalled, hatch gaskets, test cargo deck header, stencel fuel tanks.	·
	39 man hours @ \$ 19.00 per hr	741.00
	Flame screen, bolts, nuts, gasket	15.00

6. Air and water test existing heating system, remove insulation from 2" header to deck through hull at deck penetration, had been repaired else where,

P. O. Sox 2602 Besument, Texas 27704 (409) 832-4409, 886-4222, 866-4223	MARINE CHEMIST CERTIFICATE SERIAL NO. B1345
	【
Survey Reducerted by	RAUD MECHLING 7-2-85
DM 952	TANK BARGE SBA/JENNINGS,
Vessel 7 7 7 7	Type of Vessel 1994 and 1994 a
CONL TITR Lest Three (3) Corpose	JW COMB 1/15 AT
D Dollar	
BOW KAKE	
STERN RAKE	
	SAFE FOR WORKERS SAFE FOR HORNORK
WING VOID D.B.	SAFE FOR HORNORK
1-2-3-4 P/5/	
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	MIN. 1000 CFM)
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STEHM 4/15 - 1810WN -	SAFE FOR HONDORK
_	
CARGO LINES - DRAINED	- UALUES CLOSED -
	The second state of the second se
In the event of any physical or atmospheric changes ad	Iversely affecting the STANDARD SAFETY DESIGNATIONS assigned
to any of the above spaces, or if in any doubt, immedia QUALIFICATIONS: Transfer of ballast or manipulation of valves o	tely stop all work and contact the undersigned Marine Chemist.
 subject to gas accumulation, unless specifically approved in this Confected. All lines, vents, beating coils, valves, and similarly on 	rtificate, requires impection and andorsement or relative of Cartificate for the spaces so closed appartmenous shall be complianed "net safe" unless otherwise ejectfically
designated.	
STANDARD SAFETY DESIGNATIONS (partial list, paraphresed from NI SAFE FOR WORKERS; Means that in the compartment or space so de	esignated: (a) the coygen content of the abmosphere is at least 19.5 percent by volume; and
existing atmospheric conditions while maintained as directed on the A	
SAFE FOR HOT WORK: Means that in the compartment so designate	te so designated; the requirements of Safe for Workers has not been met.
the lower flammable limit; and that, (c) the residues are not capable of	that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of producing a higher concentration than permitted by (b) above under existing atmospheric the Marine Chemist's Cartificate; and further, that, (d) all adjacent spaces containing or hav-
	sufficiently to prevent the spread of firs, or are extistactorily inerted, or, in the case of fuel
NOT SAFE FOR HOT WORK: Means that in the compartment so des	signated, the requirements of Safe for Hot Work have not been met.
SAFE FOR REPAIR YAND ENTRY: Means that the compartments and sampling at remote sampling stations, and results indicate the atmosph or (b) are inerted.	d spaces of the flammable-cryogenic liquid carrier so designated: (a) have been tested by lere to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit,
CHEMIST'S ENDORSEMENT. This is to certify that I have personally de	stermined that all spaces in the foregoing list are in accordance with NFPA 306-1986 Control
of Gas Hazards on Vessels and have found the condition of each to be. The undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA.	e in accordance with its assigned designation.
and understands conditions and lightations under which it was issued."	completed and is issued subject to compliance with all qualifications and instructions.
Signed Name (Company	Base Signed SuppleMid Cartificate No.
	ATE IS VALID ONLY ON MARINE VESSELS



JENNINGS, LOUISIANA 70546

TANK BARGE "D.M. 944"
and/or owners and/or charters
DRAVO MECHLING CORPORATION
POST OFFICE BOX 52189
NEW ORLEANS, LOUISIANA 70512-218

ATT: MR. JESSIE SANDLIN

. INVOICE NO			
A PROPERTY OF THE PARTY OF THE			
WORK ORDER NO.	_91		
Same Right Land			
DATE NOVEMB	ER	<u> 18TH</u>	19
			1000

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or meterial is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide borth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal infuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT FOR REPAIRS TO YOUR TANK

BARGE D.M. 944 AS PER ATTACHED SHEETS: \$39,760.00

checked by Robbugh Que T

INVOICE NO. WORK ORDER NO. PURCHASE ORDER NO. 105 8 NOVEMBER 18TH,

> 8,730 2,656.

> > 250.

1,280.(

365.0

360.00

2,220.00

210.00

TANK BARGE D.M. 944 and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LA. 70512-2189

REPAIRS TO TANK BARGE AS REQUIRED:

- Gas free and clean double skin tank barge including #1 and #2 inter bottom tanks, coils and pipe lines, safe for men, safe for fire, last cargo coal tar and resid oil. 485 man hours @ \$ 18.00 per man hour-
- Chemical, diesel, protective clothing, gas for boiler 2. Gas free chemist certificate-
- Furnish and install seven (7) 12" butter worth hatches at after end of tanks in order to clean after covers
- 64 man hours @ \$ 20.00 per man hour -7 - 12" hatches, bolts, nuts and gaskets-
 - Have U.S.C.G. inspection, new certificate, including internal search of structural, remove and clean P. V. valves, etc.
 - 18 man hours \$ 20.00 per hour -
- 5. Repairs to internal cargo piping suction drops. Suction drops raised off and out of sumps. Crop and renew in 3 main cargo tanks. Install angle stands to support suction drops and piping with U bolts and nut over pipe to angle supports.

110 man hours @ \$ 20.00 per-hour-Angle, U bolts, nuts, gasket, oxygen, rods & atcyl. -

Crop and renew center section of #1 cargo tank deck collapsed plus area - cut angles loose @ trunks, remove main tank trunk, ullage, pipe and 2 butter worth hatches, install 1 8' X 40' X 1/4" deck plate with crown as original, approximately 175' of 7 x 4 x 3/8" angle, remove and repair damaged 4" steam header and wash line system to include valve, reach rod and packing gland. Install as original. 720 man hours \$ 20.00 per ma-

TANK BARGE "DM-949" and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LA. 70512-2189

Invoice for repairs as requested by Mr. Phil Peyton, Mr. Jessie Sandlin and Mr. Lloyd Murphy.

1.	Gas free and clean double ski	n tank barge including # 2
	and 4 inter bottom tanks, was	h mud from Fwd. rake and
	pipe lines and steam coils.	Pick up and bucket out
	heavy residue after washing,	rewash tanks, safe for men,
	safe for fire.	

	safe for fire.	
•	496 man hours @ \$ 18.00 per man hour \$ chemical, diesel, protective clothing, and natural gas	8,928.00
	for boiler	3,268.00
2.	Furnish gas free chemist certificate	250.00
3.	Test and repair steam coils in main tanks, wings and inter bottoms	
	36 man hours @ \$ 20.00 per hour	720.00
	Hose, fittings, weld collar	56.00
4.	Furnish and install expansion joints in 6 inter bottoms at rake tank bhd. Install 12" draft hatch in fwd. rake tank for ventilation. Gouge and weld fractures at bhd.	
	258 man hours @ \$ 19.00 per man hour	4,902.00
	oxygen, rods, gas and plate	626.00

5.	Have U.S.C.G.	Bi-annual dry	docking ar	nd internal serch,
	- ·	draft marks,	hatch gaske	ets, gauge test,
	deck header.			

36	man	hours	6	\$ 19.00	per	hour	-	-	-	-	-	· —	-	_	_	-	-	-	ϵ	84.	00	

6.	Dry dock vessel,	undock after	U.S.C.G.	inspection and	
	repairs are compl	.eted 2 la	y days		- 952.00

7.	Internal repairs in wing, rakes and rake tanks bhds,	
	including approximately 65 feet of rewelding internally,	,
	repaired leaks in rake tank bhd. after end-split 3'.	

70 man	hours	0	\$20.00	per	man	hour-	-	-	-	-	-	-	-	-	-	-	1,40000
oxygen	gas,	ro	ds, pla	ite 8	st	ructura	1	-	-	-	-	-	-	-	-	-	120.00

8. Furnish angle on U bolt & nut, install angle & bkt stanctions at suction valve, install doubler under stanctions, cut 6 wash line, 2 per main tanks, clean out residue, install changing angle of nozzel as directed, furnish and install 4 new 10' dresser gaskets, furnish and install a new 8" N.R.S. gate valve #2 tank after

© 0. Box 3602 Beaumont, Texas 77704 (409) 832-6409, 866-4822, 866-4223 W. B. Hataway 537 K. L. Mercer 577	D 0 0 5 SERIAL NO. D 18853
W. B. Hatzwey 537 K. L. Mercer 577	
SBA S/y Burvey Requested by	DRAYS-MEETING 1-7-86 Vessel Owner or Agent and SARCE SBA MERITARY TO Type of Vessel JAN COLER SPECIAL STATEMENT TO SPECIAL CONTINUE OF VICE SPEC
Survey Requested by	Veccel Ounce or Agent
5.M 949	TAKE BARGE SBA MERMENT. Typo of Vessel Statement of Vi
BLACK OIC (3) ast Three (3) Carpose	JW COME 3:00 PM
ast Three (3) Cargoes	Test Method Time Survey Comp
ALL CARGO TANKS (1.2	SAFE FOR WORKERS FONCS (1-4P45) SAFE FOR HOT WORK
WINC DRIKE BOTTOM 7	ANKE (1-2045) SATE BEHOTHOPE
FORMAN & AFTER RAVE	MR-VENTUATION TANK (min 500 cfn
	TO THE WAR WAR
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	(A-NE MIN 100 C+n
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CARGO LINES -	Den Land
	A CONTRACT OF THE PROPERTY OF
Steam Cores	"Que blown, SHEROR HOTUS
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	es adversely affecting the STANDARD SAFETY DESIGNATIONS assigned
	nediately stop all work and contact the undersigned Marine Chemist.
subject to gas accumulation, unless specifically approved in the affected. All lines, verts, besting coils, valves, and similar	is Cortificate, remarker immedian and endorsement or release of Cortificate for the encose so
designated.	
SAFE FOR WORKERS: Means that in the compartment or space	so designated: (a) the oxygen content of the strooghere is at least 19.5 percent by volume; and that, rations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric
conditions while maintained as directed on the Marine Chemist's Certi	fficate.
	space so designated; the requirements of Saris for Workers have not been met, metad: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of
inerted spaces or where external hot work is to be performed; and the fiarmeable limit; and that, (c) the residues are not capable of produ	that, (b) the concentration of flammable materials in the strategibers is below 10 percent of the lower union a higher concentration-their countries by (b) above under existing atmospheric conditions in the
presence of fire, and white maintained as directed on the Marine Ch combustible materials have been cleaned sufficiently to prevent the so	emist's Cartificate; and funder, that; (d) all adjacent quaces containing or having contained flammable or read of fire, or are actistic confro inerted, or, in the case of first tents, or tube oil tents, or engine room or
fire room bilges, have been treated in accordance with the Marine Che	mist's requirements:
SAFE FOR REPAIR YARD ENTRY: Means that the compertment	ts and spaces of the flammable cryoquisic liquid carrier so designated; (a) have been tested by sampling at
CHEMIST'S ENDORSEMENT. This is to cortify that I have personal	o be above 19.5 percent caygen, and less than 10 percent of the lower flammable limit, or (b) are inerted. Ify determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Ges
Hazards on Vessels and have found the condition of each to be in according to the undersigned acknowledges receipt of this Consilicate under Section 2-3 of M	ordance with its assigned designations. So year and the second of the time the inspection herein set
nd understands conditions and limitations while highest leaved."	forth was completed and it issued between to compliance with all qualifications and entiructions.
- Selfe world 52	4 1-7-86 11) State.
Henry Cystem	Date Mentry Continue Considered M. THEIC ATE IS AND IT ONLY COLUMN THE CENTRE



JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

TANK BARGE "DM-922"	7	INVOICE NO. 2 - 7
and/or owners and/or charters DRAVO MECHLING CORPORATION		WORK ORDER NO. 953
POST OFFICE BOX 52189 NEW ORLEANS, LOUISIANA 70512-2189		DATE FEBRUARY 21 19 86
LATT: MR. JESSIE SANDLIN	١	P.O. NO. 026S-016

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, pieces note that we do not agree to some, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

We charge your account for work done on your tank Barge DM-932

as per attached sheets - -- -- -- -- -- -- -- \$ 30,849.00

Jun

checked be both ugh

ANK BARGE "DM-932" and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LA. 70512-2189

ATT: MR. JESSIE SANDLIN

REPAIRS TO DRAVO TANK BARGE AS AURTHORIZED BY YOUR P.O.# 0265-016 AND MR. LLOYD MURPHY:

1.	Gas free and clean coal tar & cresote barge with heavy deposits of products in three main cargo tanks and 2 inter bottom tanks. Shovel and bucket products left after heating and butterworthing. Chemical and rewash, pick up - remove water from wells, chemical andwash deck area. Certificate safe for men, safe for fire to include wings, voids, pipe lines and heating coils.
	565 man hours @ \$ 18.00 per man hour \$ 10,170.00
	Crane service to remove boxes from barge.
	7 hours @ \$35.00 per hour 245.00
	Chemical, diesel, protective clothing, gas for firing boiler, flashlight batteries 2,708.00
2.	Gas free Chemist certificate 250.00
3.	(a) Drydock 195' X 35' X 15' tank barge barge and undock after inspection and repairs completed 878.00
	(b) 6 lay days on marine rail way @ \$ 80.00 per day , 480.00
	U. S. C. G. inspections, Bi-Annual and drydocking credit. Remove and clean P/V valves, repair remote shut down, test and pop pump relief valve, signs, draft marks, etc.
	42 man hours @ \$ 19.00 per man hr 798.00

5. Internal repairs as marked by U.S.C.G. inspector and owners representative as follows.

#1 Stb. Wing- 3 pcs of 4" X 3" X 3/8" angle, 2 bkts 12" X 12" X 3/8" plate, broken welds

#2 Stb. Wing- o. k.

#3 Stb. Wing- Broken welds, 1 32" X 3 x 3 x 3/8 angle.

#4 Stb. Wing- 6' of 4 x 3 x 3/8" angle--4 pcs of 32" X 4 x 3 x 3/8" angles, two frames to re released, refitted and rewelded, a number of broken welds.

#1 Port Wing- 2- 9" x 15" x 3/8" bkts, 1 pc 32" X 4 x 3 X 3/8" angle, 4 pcs 12" x 12" x 3/8" bkts on side cord frames, 1 pc of 7' X 7" channel.

#2 Port Wing - 1 - 9" x 15" x 3/8" bkt, 1 - 12" x 12" X 3/8" bkt on side cord frame, broken welds.

#3 Port Wing - 32" of 3 x 4 x 3/8" angle, broken welds.

#4 Port Wing - 0. K.

Stern Rake - broken welds., clip bkts and pull back in

5/3/4 5.1	DRAUG Minimiz	1-30-86
Surrey Requested by	TANIE BARGE Type of Vessel (16) 15-281/3 Test Method	Specific Location of Vesse Specific Location of Vesse Time Survey Complete
BOW RAKE STERN RAKE		
WING VOID D.B.		
/- Z- 3	REDUIN WORK TANK	•
	BLOWN WITH STEPHE ? IT	
CARGE LINES- LA	DASHED OUT & DRAINE	2

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or release of Certificate for the spaces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 306 Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted. CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

"The undersigned acknowledges racerpt of this Certific and understands conditions and firmitations under which		This Certificate forth was comp instructions	is based on conditions existing at letted and is issued subject to co		inspection herei all qualifications	
Signed Off July 6		1-30-86	Signed France	1776		<u> </u>
Nome	Company	Date	Marine Chamist		Certificate No	
	NOTE THIS CERTIFICAT	E IS VALID ONLY OF	MARINEVESSELS	/		



P. O. Box 1386 Jennings, Louisiana 70546 Phone (318) 824-1519

TANK BARGE "DM-946"	
and/or owners and/or charters	•
DRAVO MECHLING CORPORATION	
POST OFFICE BOX 52189	
NEW ORLEANS, LOUISIANA 70152-	-2189

ATT: MR. JESSIE SANDLIN

INVOICE NO	5 - 8	
WORK ORDER	NO9	5.5
DATE	IAY 31	19_86
80.40		

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its tweers, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

INVOICE FOR REPAIRS AND CLEANING TANK BARGE DM-946 AS PER YOUR INSTRUCTION AS PER ATTACHED SHEETS.

\$ 30,561.00

checked by Blobugh fr

4,700.00

418.00

TANK BARGE "D M 946" and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189
NEW ORLEANS, LA. 70152-2189

Att: MR. JESSIE SANDLIN

other barges.

235 man hours @ \$ 20.00 per man hour-

Plate, structural, oxygen, rods and gas - -

Invoice for repairs and cleaning tank barge DM-946 as per yours and Lloyd Murphy's instruction and as per U.S.C.G. requirements as follows:

1.	Gas free and clean coal tar and cresote, heavy bottoms in 3 main cargo tanks and one interbottom tank, shovel and bucket residue left after steaming and butterworthing, chemical and rewash. Remove products from barge deck with crane and pipe hopper, clean safe for men and safe for fire and diesel oil products	
	820 man hours @ \$ 18.00 per man hour \$	14,760.00
	15 hours crane time @ \$25.00 per hour	375.00
-	Chemical, diesel, gas for boiler, protective clothing and supplies	2,356.00
2.	Gas free chemist certificate	250.00
3.	U. S. C. G. Bi Annual and drydocking inspection and credit, signs and draft markings, decals on trunks, pop relief valve on cargo pump, remove and clean P/V valve.	
	38 Man hours @ \$19.00 per man hour, labor & material	722.00
4.	Dry dock 195 X 35 X 15' double skin vessel and 3 lay days on marine ways	1,025.00
5.	Install angle stanchion under cargo line section with U bolt clamps, doubler and bkts as instructed in 3 main tanks, cut header loose, refit where fractured. Refit clamps at drops to wells, double nut clamps.	•
	46 man hours @ \$ 20.00 per man hour	920.00
	Plate, structural, gas, oxygen, rods	360.00
6.	Install expansion joints, 10 required at inter bottom and main side and rake tanks BHD as per prints approved on	

##ACHIE CHEMISTS, INC. OF TEXAS P. O. Box 3602 Beautism. Temps:77704 (400) 832-6409, 856-4822, 856-4228 W. B. Hatmaty 527 K. L. Morcar 577

MARINE CHEMIST CERTIFICATE SERIAL NO. D 19013

W.O. 965

SEA® STADYATIN	70	A 40-MECHLING	5-19-86
Survey Requested by		Owner or Agent INEBARGE	SFA MCRMCWTAU
Vessel T- (A - k P) L List Three (3) Cargoes	1 1	OP OF VESSEL	Specific Location of Ve
List 14/96 (3) Cargoss	<u>-</u>	est weened	I and Survey Compa
CARGO TANKS 1,2	45		
MING DOLLETE BOTTO	MS 1-4 P4:		R INLORKERS
FRUMEN + AFTER R	AKES	•	ELOT WORK
			ES REGUIRED
		IN LUODE	- TANK (MINICO) CT
UIPGO LINES	3	open. de	sine].
STEAM COILS -			Jn. SAFE FOR
	·	that Int	OKK
			
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	•		

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballest or manipulation of valves or closure equipment tending to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or release of Certificate for the spaces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtmenous shall be considered "not safe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (pertial list, paraphresed from NFPA 306 Subsections 1-6.1-through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Meens that in the compertment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained at directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, this requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or ere satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and speces of the flammable cryogenic figuid cerrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted. CHEMIST'S ENDORSEMENT. This is to cortify that I have personally determined that all speces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

"The undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA 306 and understands conditions and limitations under which it was issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

Normal Company Date Signed Married Charmers Ha.



JENNINGS, LOUISIANA 70546 PHONE (318) 884-1519

TTANK BARGE D.M. 950 and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LOUISIANA 70152-2189

ATTENTION: MR. JESSIE SANDLIN

INVOICE NO.	9-1 (86	<u> </u>
WORK ORDER	NO. 976	
DATE SEPT.	12th,	19 <u>86</u>
P. O. NO	076-522	

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in life of all other warranty.

Puthermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT FOR REPAIRS TO YOUR TANK

BARGE "D.M. 950" AS PER ATTACHED SHEETS:

\$ 38,478.00

INVOICE NO. 9 - 1 (86) WORK ORDER NO. 976 PURCHASE ORDER NO. 076-S22 SEPTEMBER 12, 1986

TANK BARGE "D.M. 950" and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LOUISIANA 70152-2189

ATTENTION: MR. JESSIE SANDLIN

INVOICE FOR REPAIRS TO TANK BARGE "D.M.950" AS FOLLOWS:

1.	Shifting barge to gas free plant, south side of yard, gas free and clean vessel, last cargo coal tar and creosote, Shovel and bucket heavy and solids from tanks, chemical and rewash, clean, scrape and remove products from inter bottoms, clean safe for men, safe for fire.	
	465 man hours @ \$ 18.00 per hour \$	8,370.00
	10 hours crane time w/operator @ \$ 25.00 per hr	250.00
	Chemical, diesel, protective clothing	3,102.00
2.	Furnish gas free chemist certificate	250.00
3.	Dry dock vessel for U.S.C.GBi annual and blasting and painting, including 6 lay days in graving dock	1,100.00
4.	U.S.C.G. Bi annual and docking inspection, signs, draft marks, remove, clean for U.S.C.G inspector P/V valves, test cargo header, hatch dogs, gaskets and internal inspection, test holes in bottom and knuckles as requested. Welded ladders in tanks.	
	Labor and material	862.00

5. Test and repair steam coils, test system, replaced bad

SERIAL NO. D HEEP.

5BA 5. J.	VRACE MELLEN	S' - 19 - 5'6
rvey Requested by	Vessel Owner or Agent	
<u>950</u>	Type of Vessel	Specific Location of Vessel
	Cz / Let bonne	3:00 000
ist Three (3) Cargoes	Test Method	Time Survey Completed
BOW RAKE		
Wind Vin D. B.	12	· •
1-2-3-4 1	3/5 SAFE FOR W	ORKENS
7	SAFE FOR HO	OT WORK
ARGO TANKS		
No. 1-2-3	PEQD. (MIN. 10	OC CEM)
STEAM LINES. 1	BAUWN - SAFE FOR HE	
PARCE KINES -	DERIVED.	

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or reissue of Certificate for the spaces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 306 Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

te undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA 306 and terstands conditions and limitations under which it was issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

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5///9(Signed 2

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Connicase No



P. D. BOX 1386 JENNINGB, LOUISIANA 70546 Phone (318) 824-1519 (39)

DOUBLE SKIN TANK BARGE "D M 945" and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189
NEW ORLEANS, LOUISIANA 70152-2189

| ATT: MR. JESSIE SANDLIN

WORK ORDER NO. 990

DATE DECEMBER 31

P.O. NO. 126-S60

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Everything but panling charge to I/A 434361, as we invoice your account for repairs to your 46.

We invoice which barge "DM-945" as per your instructions as per attached sheets.

INVOICE AMOUNT-

40,984.00

1/23/88

checked by Sugh

128735 130/87 PP.

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"INCOICE NO. 12-4 (86) WORK ORDER NO. PURCHASE ORDER NO. 126-S60 DECEMBER 31, 1986

DOUBLE SKIN TANK BARGE "D M 945 and/or owners and/or charters
DRAVO MECHLING CORPORATION
POST OFFICE BOX 52189
NEW ORLEANS, LOUISIANA 7015 70152-2189

ATTENTION: MR. JESSIE SANDLIN

	REPAIRS TO SUBJECT BARGE AS FOLLOWS:
1.	Gas free and clean after shifting from North river dock
	to south gas freeing facility. Clean and bucket heavy
	cresote and coal tar deposits from 3 main cargo tanks
	and two and one inter bottom tanks. Wash mud and silt
	from rake ends and 3 & 4 inter bottom tanks, rewash
	after picking up cresote and oil deposits. Steam cargo
	lines safe for men - safe for fire.
	585 man hours @ \$ 18.00 per man hour 5685 - 492 \$ 10,530.00
	Fuel, chemical, protective clothing, 8 hrs dragline
•	time removing bbls of froducts from deck to land 2,630.00
	And the second of the second o
2.	Furnish gas free chemist certificate 250.00
3.	Dry dock 195' vessel - 6 lay days, shift on stocks to
	blast and coat block spots - undock after repairs and
	testing1,000.00
4.	Have U. S. C. G. Bi Annual and dry docking inspections,
	test holes as required, remove and clean P/V valves,
	test pump relief valve, test and stencil discharge (413 = 3 260)
	test holes as required, remove and clean P/V valves, test pump relief valve, test and stencil discharge header sign, draft marks and remote shut down. 5680 401 266. 42 man hours @ \$ 19.00 per man hour
	42 man hours @ \$ 19.00 per man hour
•	42 man nours @ 3 19.00 per man nour = = = = = = = = = = = = = = = = = = =
5.	Furnish and install 10 expansion plates in wings and
٠.	rake bhd as previously installed on other barges.
	Install shaped 5/16" X 18" X 5" plates at bhds in main
	tanks.
	348 man hours @ \$ 19.00 per man hour 6,612.00
	Plate, structural 767#, oxygen, gas, welding wire 638.00
6.	Pressure test, steam headers and heating coil systems
	in inter better and main tanks. Pency all 2/4" steem

in inter bottom and main tanks. Renew all 3/4" steam hose, furnish and install stainless steel bolts and nuts and new hose, all wing wall connections. Repair deck steam header insulation, all as requested by Mr. Lloyd Murphy.

413 8/7, 56804 411 817, 1,634.00 86 man hours @ \$ 19.00 per man hour

1,126.00

WORK ORDER NO. 990
PURCHASE ORDER NO. 126-S60
DECEMBER 31, 1986

PAGE # 2

CONTINUE WITH REPIARS TO "D M 945"

7.	Test Rakes, wings & bottoms, and 3 main cargo tanks, test to 2½# air, soap and water spray. Repair leaks as found. Test steam heating header & coils and pressure relief valve to 160# air, test witnessed by U.S.C.G. inspector. (Tested all bhds also). 86 man hours @ \$ 19.00 per man hour
	86 man hours @ \$ 19.00 per man hour 413 1,634.00
8.	Internal and external structural repairs and welding as marked and requested by U.S.C.G. and owners Rep. as per copy of Plate & Structural attached. 308 man hours @ \$ 19.00 per man hour
9.	Sand Blast and coat as requested, two coats of owner furnished paint and thinner - 2½ to 3 mills of Buff primer - 8 to 10 mills of Black epoxy - Sides, ends to deck and bottom.
•	320 man hours @ \$ 18.00 per man hour 5,760.00
	320 man hours @ \$ 18.00 per man hour 5,760.00 Sand, and wash thinner for equipment 6723 00

TOTAL LABOR AND MATERIALS -

Bed Lisont, Text. 77704 865-4822, 856-4223 37 K. L. Mercer 577 P. O. Ear 3502 RACH BYO. . (405) 832-6408, 80 W. B. | Intervery 537 SERIAL NO. [] 0/1/ 945 Specific Location of Vesse 11:3 14 Time Survey Completed SAFE FOR WOLLAS - SAFE FOR HORIENCE BOW RAKE STERN ROKE ANGO TANKS PORTABLE HIR VENTILATION REGIO. (MINI lax CFM) */- 2 - 3* SAFE FOR WOCKERS SING VOID D.B. SAFÉ FOR HOTWARK Vo. 3 54 P/5 VING VOID D.B. SAFE FOR Warkers - SAFE FOR HE TULKE 1/2. 182 P/3 FIREWATCH WITH CHAPGED FARE HOSE RETO, ON STAND BY AT WORK MENT! PORTHERE HIR VENTURTION REGI. FOR ENTRY AND WEEK. (MIN. 5000 (FM) LO LIVES - WASKED & DRAINED - NOI SAFE TR HUNDRA STETM COLLS- STEPMED. SAFE TO HETWORK.

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to after conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or relasue of Certificate for the spaces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically designated,

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SAFE FOR HOT WORK: Means that in the compartment so designated: (a) exygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

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SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

e undersigned acknowledges receipt of this Certificate under Section 2.3 of NFPA 306 and erstands conditions and limitations under which it was issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was completed and is issued subject to compliance with all qualifications and instructions.

6 7 /17/

Signed Marin Comma Com

NOTE: THIS CERTIFICATE IS VALID ONLY ON MARINE VESSELS

VI-4-86



P. O. BOX 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519) RECEIVED ACCOUNTING

APR 6 1987

DRAVO MECHLING CORPORATION

DOUBLE SKIN TANK BARGE "DM-951" and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LA. 70512-2189 ATT: MR. JESSIE SANDLIN

WORK ORDER NO. 996

DATE 1 - 14 - 19 8

P. O. NO. 0175-102

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject. Without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, tort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, lits cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT FOR REPAIRS TO YOUR TANK BARGE DM-951 AS PER ATTACHED SHEETS:

\$ 60,621.00

LESS AMT PAID 2/6/87 check: #0027177

(44,908.00)

INVOICE AMOUNT DUE

\$ 15,713.00

5785-492

CHECKED BELLET

rpuse

INVUICE # 1-1-(8/)

WORK/ORDER 996

purchase order # 0175-10

JANUARY 14th, 1987

DOUBLE SKIN TANK BARGE "DM 951" and/or owners and/or charters DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LA. 70512-2189 ATTENTION: MR. JESSIE SANDLIN

	INVOICE FOR REPAIRS TO "DM-951" AS FOLLOWS:	
1.	Gas free and clean, cresote and coal tar barge, products in the three cargo tanks approximately 2-1/2 to 4' deep, necessary to bucket and shovel products after washing and making tanks safe for personnel to work in, Chemical and rewash after products removed. Wash products from interbottom and voids. Barge cleaned safe for men and safe for fire.	
,	1852 man hours @ \$ 18.00 per man hour	\$ 33,336.0
	Boiler fuel, diesel, chemical, protective clothing, crane time removing barrel products from barge	3,268.0
2.	Gas free chemist certificate	250.0
3.	Drydocking - lay time on rail way, shifting for blasting and coating block spots and testing	1,200.0
4.	U. S. C. G. Bi-Annual and dry docking inspection. Remove, clean and replace P/V valves, renew gaskets, wing bolts and nuts as required, signs, draft marks and remote shut downs etc.	
	38 man hours @ \$ 19.00 per hour	722.C
	Gaskets, bolts, nuts and fittings	58.c
5.	Steel work required after U.S.C.G inspection, internals, wings and rake tanks	
	105 man hours @ \$ 19.00 per man hour	1,995.C
	1796# plate and structural, oxygen, gas and rods	682.C
6.	Furnish material and install 10 expansion plates in wing and rake tank Bhds, gouge and weld Bhd fractures and install flanged plate angle at Bhd fractures, install angle- internal cargo pipe support st suctions as installed previously on other barges.	·
	318 man hours @ \$ 19.00 per man hour	6,042.0
	862 # plate and structural, oxygen, gas welding wire	596.C

INVOICE # 1 - 1 (87)

WORK/ORDER # 996

PURCHASE ORDER # 0175-1

JANUARY 14, 1987

TANK BARGE "D M 951"

PAGE # 2

8.	Cargo tank testing, wings, voids, rake tanks, Bhd, internal cargo and deck piping. Testing witnessed by U.S.C.G. inspector.	
	60 man hours @ \$ 19.00 per man hour	\$ 1,140.
9.	Sand blast and apply (owner furnished) coating to sides, rake ends, bottom, shift and paint block spots - $2\frac{1}{2}$ to 3 mills buff primer, 8 to 10 mills black epoxy	
	363 man hours @ \$ 18.00 per man hour	6,534.0
	Sand and wash thinner for equipment, gray epoxy for areas of deck blasted and coated	1,326.(
10.	Rewelding seams, butts at knuckle, laps on stern rake and corners continous, U.S.C.G. requirement after blasting.	
	720 len feet plus 60 len feet of internal welding, total of 780 len feet of welding @ \$ 3.50 per len ft. L&M	2,730.(
	TOTAL LABOR AND MATERIAL \$	60,621.0
	LESS LABOR AND MATERIAL PAID ON INVOICE 1-1-(87) A Feb. 6-1987 CHECK # 0027177	(44,908.0
	INVOICE AMOUNT DUE \$	15,713.0
	5685 -492	
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Authorization for Capital Expendi

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ROJECT DESC	RIPTION						
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JRPOSE AND DMS-951 was and modific tanks. Upo corrosion.	JUSTIFICATION (due for USCG ations are to on completion of All repairs to the second	(Describe Fully) drydock and inter be performed to t of these repairs t	nal cargo tank he hull, cargo he hull will be SBA Shipyard,	inspection handling e sandblast	; USCG req quipment, ed and pai	quired repa and cargo	irs
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DMS-951 was and modific tanks. Upo corrosion.	JUSTIFICATION (due for USCG ations are to on completion of All repairs to the second	(Describe Fully) drydock and inter be performed to to f these repairs to be performed by OTHER SUPPORTING 1	nal cargo tank he hull, cargo he hull will be SBA Shipyard,	inspection handling e sandblast Jennings,	; USCG req quipment, ed and pai	uired repa and cargo nted to ar	irs
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P. O. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

DOUBLE SKIN TANK BARGE "D.M.-951" and/or charters and/or owners DRAVO MECHLING CORPORATION POST OFFICE BOX 52189 NEW ORLEANS, LA. 70512-2189

| ATTENTION: MR. JESSIE SANDLIN

WORK ORDER NO. 996

DATE JANUARY 14TH 1987

P. O. NO. 017S-102

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT FOR REPAIRS TO YOUR

DOUBLE SKIN TANK BARGE D.M. 951 AS PER

ATTACHED SHEETS - -

\$ 44,908.00

VENDOR NUMBER DUE DATE INF. 28 135 21487 4. STALL 15135 44 1918 -

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INVOICE # 1-1 (87)
WORK/ORDER # 996
PURCHASE ORDER # 0175-102
JANUARY 14TH, 1987

DOUBLE SKIN TANK BARGE "D-M-951" and/or charters and/or owners DRAVO MECHLING CORPORATION POST OFFICE BOX 52189
NEW-ORLEANS, LA: 70512-2189

Attention: Mr. Jessie Sandlin,

Inv	oice for repairs to tank barge as follows:	
1.	Gas free and clean safe for men, safe for fire, Double skin barge, products carried - Cresote and coal tar - to include double bottoms, wings, voids, pipe lines and blowing steam heating systems.	
	803 man hours @ \$18.00 per man hour 5685-492-	\$ 14,454.00
	fuel for boiler, chemicals, protective clothing, dragline time removing barrel products from barge	2,951.00
2.	Gas free chemist certificate	250.00
3.	Dry dock vessel, laydays on rail way and undock after repairs, testing, etc	1,200.00
4.	Have U.S.C.G. Bi annual and drydocking inspections,	18,855,-
	remote shut down, etc. 14.7 335.67	(1)0
E	. 이 Verricon 이 사람이 경험적으로 함께 다른데요. 이 사무림까? 서쪽 환경하면 25 이 네트를 모습니다.	1,007.00
. .	Furnish and install 10 expansion joints plates in wing tank bhds as presently installed on other barges.	
	330 man hour @ \$19.00 per man hour	6,270.00
	767# plate & structural, oxygen, gas & rods	610.00
6.	Repairs to steam deck header and internal coiling 6880, including testing.	
•	86 man hours @ \$ 19.00 per man hour	1,634.00
	Material and supplies	500.00
7.	Testing rakes, wings, voids, main cargo tanks to	2/34, -
	78 man hours @ \$ 19.00 per man hour - 5680 - 418 741.	1,482.00
	CONTINUE ON PAGE #2	

INVOICE # 1-1 (87)
WORK/ORDER # 996
PURCHASE ORDER # 0175-102
JANUARY 14, 1987

TANK BARGE "D.M.-951" REPAIRS

sand and wash thinner for equipment-

PAGE # 2

Internal and external repairs, repairs as marked by U.S.C.G. and owners rep., including 160' of rewelding. 300 man hours @ \$19.00 per man hour_5680 5,700.00 2,110# plate & structural, oxygen, gas, welding wire 910.00 160' of rewelding @ \$3.50 per len/ft -560.00 Sand blast and apply coating to sides, to deck, bottom and rake ends, shift vessel on blocks and paint block spots. 2 1/2 to 3 mills dry, buff primer, 8 to 10 mills of black epoxy (owner furnished coating) 10 APD 6,570.00 365 man hours @ \$18.00 per man hour-

TOTAL LABOR AND MATERIAL - - Invoice amount \$ 44,908.00

100 July 1991

810.00

.nool. le:25 77704 SERIAL NO. [] Zisty at 1 CONC Test Method ast Three (3) Cargoes SAFE FOR WORKERS ALL (INRGO TAME (3) SATE FOR HOT WORK WING BOURGE BOTTOM TANKS (1-4 P45) FORWARD + AFTER RAKES AIR ECOWER IN LUCKE Trade Software March TANK (MIN 500 Cfr.).

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to alter conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or relasue of Certificate for the spaces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 306 Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

signed acknowledges receipt of this Certificate under Section 2-3 of NFPA 306 and

OPEN, BRAINED.

20M-4-86

CARGO LINES



P. D. SCX 1386 JENNINGS, LDUISIANA 70546 PHONE (318) 824-1519

TANK BARGE "D M 948
and/or charters and/or owners
KOPPERS COMPANY, INC.
850 KOPPERS BUILDING
PITTSBURGH, PA. 15219
ATT: MR JIM CAFARO

INVOICE NO.	6	- 7	(87)	
WORK ORDER	NO	1004	<u> </u>	М
DATEJ	UNE	19	19	نبر <u>8</u> 7
P. O. NO. 10	57.	- ۲ -	173	

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lieu upon the vessel for our bill: all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide borth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT FOR CLEANING TANK
BARGE "DM 948" AND FURNISHING GAS FREE
CERTIFICATE AS PER INSTRUCTIONS AND AS
PER SHEET ATTACHED----- \$ 29,679.30

checked

TANK BARGE "D.M. 948" and/or charters and/or owners KOPPERS COMPANY, INC. 850 KOPPERS BUILDING PITTSBURGH, PA. 15219

ATTENTION: MR. JIM CAFARO

As per instructions from Mr. Jessie Sandlin - Dravo Mechling Inc, New Orleans, La., we invoice you for cleaning and gas free certificate for subject barge D.M.948 as follows:

1. Gas free and clean safe for men, safe for fire 195' x 35' x 15' double skin coal tar tank barge. Products in main tanks 2 to 4' deep, corners and behind pipe lines. Butter worth and wash oil residue from product then shovel to buckets and remove with crane in fabricated pipe container to shore, chemical and rewash tanks after removing heavy residue. Drop valve suctions to check pipe line for products and replace. Wash and clean interbottom and wing tanks containing products.

INVOICE AMOUNT DUE-

1228 man hours @ \$ 18.00 per man hour- - - - - - \$ 22,104.00 Chemicals, diesel, boiler fuel, protective clothing, and crane service- - - - - - - - - 6,162.00

TOTAL LABOR AND MATERIAL - - - - - - \$ 28,266.00

5% state and parish sales tax - - - - - 1,413.30

\$ 29,679.30

cc: Mr Jessie Sandlin Dravo Mechling corp New Orleans, La.



S. B. A. SHIPYARDS, INC.

P. D. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

DOUBLE SKIN TANK BARG and/or charters and/or owners DRAVO MECHLING CORP.
POST OFFICE BOX 52189
NEW ORLEANS, LOUISTANA 70512-2189

L ATTENTION: MR. JESSIE SANDLIN

NVOICE NO. 7 - 2 (87)

WORK ORDER NO. 1004

DATE JULY 10TH 19

P.O. NO. 105/45/35/45000

RO47-5 234- 20,000

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT FOR REPAIRS TO YOUR DOUBLE SKIN TANK BARGE

AND AS PER ATTACHED SHEETS.

IA 506 & 506-1

\$ 26,465.00

CHECKED BY OUGHOUSE

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APPROVAL:

Authorization for

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DIVISION / SUBSID	IARY / STAFF	DRAVO MEC	HLING				Page $\frac{1}{}$ of .
			SUBMITT	ED BY_	P.T. P	ayton	DATE 5 / 29
PROJECT DESCRI	PTION						
Ü	SCG recertifica	tion repairs to	o the hull o	f DM948	 		
		•	•				•
		•			·		
	·			''	Timing R	equirements (mo	onth and year)
Number	Unit	Total	Total Net				Completed
of Units	<u>Price</u>	Cost	Earnings		Firm Order	Delivery	Installatio
1	\$22,500.00	\$22,500.00		•	/	/	/
					No. of Quotat	ions Attached _	·
			TOTA	AL COST			
		Current Year 1987			lext Four Year	Be.	yond Total
	1st Qtr. 2nd C	tr. 3rd Qtr. 4t	h Qtr. Total	19	19 19	<u> 19</u>	
Planned Current Estimate						•	
(over)/	22,50		22,500				
under Plan							
Calculations Attaci		Return on Investme	nt	_ %	Pay	back Period	ye:
PURPOSE AND JU	STIFICATION (Des	scribe Fully)		·			
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Ū	M948 was due fo SCG repairs and	l modifications	are to be p	erforme	ed to the h	ull, cargo	•
	andling equipme			repairs	are to be	performed	
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R. W. Wax	mount	Date F	87	· 			_ Date
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APPROVAL:	I Sut	•	Data 711	127		NO TIA	5/11



DIVISION / SUBSIDIARY / STAFF

PROJECT DESCRIPTION

Authorization for

SUBMITTED BY

DRAVO MECHLING

ADDITIONAL REPAIRS TO DM 948

☐ Capital Expenditure

Major

P.T. PAYTON

☐ Major Expense Item

Expenditu

_ Page <u>1</u> of _

DATE_7

		•		Total			Timing Requirements (month and year)					
Number of Units	Unit Price		Total Cost		Net rnings		Firm	Order	Delive	ry		npleted allation
1	\$3965.00		\$3965.00				•	/	. /		•	/
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			ent Year 19	·			Next Fo		<u> </u>	Beyond	i	Total
•	1st Qtr.	2nd Qtr.	3rd Qtr.	4th Qtr.	Total	19	19_	<u> 19_</u>	19		· 	
Planned Current Estimate (over)/			3965.00		3965.0	0	<u></u>	·				
under Plan	-						-					
Calculations Attach	ned:			•							•	
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CONTINUE WITH TANK BARGE "DE-948"

PAGE #2

6.	Coil repairs and testing
	36 man hours @ \$19.00 per man hour \$ /684.00
	materials
7•	Furnish labor and materials to install 10 expansion plates in wing and rake tanks bhd, gouge and reweld bhd fracture, install flanged plate at bhd fracture inside main tanks, install angles support at cargo pipe line suction. Check dreper coupling as previously installed on other barge.
	298 man hours @ \$19.00 per man hour 5,662.00 1286# plate and structural, oxygen, gas & rods 718 - 747.00
8.	Test cargo tanks, wings, voids, bhd and cargo pipe line Labor and material
9.	Pick up and sweep & clean wings and cargo tanks after repairs. 36 man hours \$ \$18.00 per man hour 648.00
10.	Burn, guage 10 test holes for U.S.C.G., record guaging, weld inside and out after guageing and inspections. 500 / 103 722.00
11.	Rewelding on P/S knuckle & lap, USCG required after blasting plus 60 feet of weld pick up in wings - 710 (L&M) (2,485.00)
12.	Remove cargo "Blackmer Pump" from vessel to shop, clean, replace or repair with owner furnish parts, test after reinstall back on vessel, new bolts, nuts & gaskets 98 man hours @ \$19.00 per man hour 1,862.00
13.	Blast sides, bottom and ends as requested to remove rusted area to bright metal, apply one coat devoe 201 primer & 8 mills of 230 black. Plast P/S knuckle to bright metal and apply as directed by Devoe paint rep 2-8 mill coat of Devoe 238 black.
	338 man hours @ \$ 18.00 per man hour 6,084.00
	338 man hours @ \$ 18.00 per man hour
	TOTAL LABOR AND MATERIAL \$ 56,144.00
	LESS INVOICE 6-7 (87) BILLED TO KOPPERS CORO (29,679.00)
	INVOICE AMOUNT DUE \$ 26,465.00

IA 506 & 506-1

DOUBLE SKIN TANK BARGE "DM-948" and/or charters and/or owners DRAVO MECHLING CORP.
POST OFFICE BOX 52189
NEW ORLEANS, LA. 70512-2189

ATTENTION: MR. JESSIE SANDLIN

da korasti.

Invoice for repairs to Dravo tank barge DM-948 as follows:

 Cleaning safe for men, safe for fire-including gas free certificate.

(litem #2 by lifed to Koppens Co. 5/15/87=58BJA linvolice #.6=7 (87) lin theramount of - - \$ 29,679.00

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3. Dry docking vessel - allowing lay days on marine railway to complete inspection and shifting to blast & coat block spots and undocking vessel 7/3/87 paid holiday 380-400 as per request - - Labor and material - - - 1,390.00

4. U. S. C. G. Bi-Annual & drydocking inspections, signs, draft marks, P/V valves, remote shut down, one pressure gauge.

15 man hours @ \$19.00 per man hour - - - 302 5670-417

285.00

Gaskets, bolts, nuts & misc supplies - - - 1001 5680-417

5. Steel work after inspections-owners rep. & U.S.C.G.:

STERN RAKE TANK: 16' of 6 x 4 x 3/8" angles, 10 pcs 15" x 15" x 3/8" bkts, 2 pcs of 18" x 30" x 3/8" corner bkts

#4 STB WING:
16 feet of weld pick ups

#3 STB WING: 12 feet of weld pick ups

 $\frac{\#2}{6'6''}$ of 7'' x 12.3 channel, 10 feet of weld pick up

#1 STB: 16 feet of weld pick up

BOW RAKE:

#1 PORT WING: 8' of 7" \times 12.3# channel, 1 pc 18" \times 20" \times 3/8" plate frame insert, 2 pcs of 32" \times 3" \times 5/16 angle truss, 2 pcs 9" \times 15" \times 3/8" side and bhd bkts.

2 PORT WING: 5 pcs 1' x 1' x 3/8" side sheet bkts & 2 pcs 9" x 15" x bhd bkts, 1 pc 6'6" x 7" x 12.25 channel, 12 ft of weld pick up.

#2 PORT WING: $2 - 1' \times 1' \times 3/8''$ side & frm bkts, 12 feet of weld pick up.

 $\frac{\#4 \text{ PORT WING:}}{4 \text{ pcs } 9\text{''} \times 15\text{''} \times 3/8\text{''}}$ side sheet bkt, 6' of weld pickup.

CONTINUE ON PAGE #2 /353.86 /3

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736.00 286.00 3,040.00

146.00

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	The same street of the same of	*********
(468) 833-6403, 865-4 W. S. Hatmay 537	:Bost, Text. 77:04 (Cit. F.) CC4. 1022, 868-4223 K. L. Merces 577	SERIAL NO. D 40470
S/-1/7	Vessel Owner or Agent	6-17-8'7
DY1 948	TANK SARCE Type of Vessel	Specific Location of Vessel
ssel ,	Type of Vessel	
st Three (3) Cargoes	Test Method	Time Survey Completed
- 3		- //
BOW KAKE	SAFE FOR WERKERS - SAFE	FOR HOTHORK
STERN KALE		
When Kora D	1.2	
No. 1-2-4	- SAFE FOR WORKERS	- Sera TOR HORDER
•	()	•
UNG VOID D.	8. No. 3 - SAFE FOR LO	ORKINS
	SAFE FOR HE	ROORK
	FIREWATCH WITH CH	RROED TIELLHOSE
,	REGD. FOR HOWORK IN	FORWARD MOST
	BAY.	•
P	c # 1- 2- 3 - (0F)	= 116 0 W. 100
- ARGO TANK	5 # 1-2-3 - SAFE	FOR HUNDORK
Proposite du la	VERTILATION RETURN (MIN	LITTO PEN.)
Opt Transcent , The	Cano	
Carre Pour	RION WILL LIDE SAFE	To Herrica

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to alter conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or reissue of Certificate for the spaces so affected. All lines, vents, heating coils, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 306 Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

Oli LINES - WASHED & DRAINED-

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

he undersigned acknowledges receipt of this Gertificate under Section 2-3 of NFPA 306 and derstands conditions and limitations under princh, it was issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was complete and is issued subject to compliance with all qualifications and instructions.

Signed Signed Sound Communication In Contract In Contr

(42)



S. B. A. SHIPYARDS, INC.

P. D. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

TANK BARGE 'D M 932")
and/or charters and/or owners
DRAVO MECHLING CORPORATION
POST OFFICE BOX 52189
NEW ORLEANS, LA. 70512-2189
1 ATT: MR. JESSIE SANDLIN

	INVOICE NO. $9 - 5 (87)$	
	WORK ORDER NO. 1008	
.,	DATE SEPT. 17TH	19 87
	P. O. NO 077-5048	

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a versel we have a lien upon the versel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000,00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

WE INVOICE YOUR ACCOUNT TO DO THE FOLLOWING AS PER INSTRUCTIONS:

Testing and repairing coils---- \$ $385.00 \ 4$

Blasting and coating trunk & trunk sides, deck rake ends and structural, 12,640 sq.ft. @ .50¢ per sq ft., apply owner furnished coating as directed. - - - -

6,300.00 412

INVOICE AMOUNT DUE- - - -

\$ 6,685.00

checked by

RECEIVED ACCOUNTING

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DRAWO MECHILING CORPORATION

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S. B. A. SHIPYARDS, INC.

P. O. BOX 1386 JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

TANK BARGE "D M 932"
and/or owners and/or charters
KOPPERS CO. INC.
850 KOPPERS BLDG
PITTSBURGH, PA. 15219

LAtt: Mr. Jim Cafaro

INVOICE NO	7 - 4 (87)
WORK ORDER NO	1008
DATE JULY 2	8TH 19 87
P.O. NO. D.M.	P/0#077-S048

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of strika, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Puthermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

Shift vessel from river to cleaning facility south side of yard. Gas free and clean $195 \times 35 \times 15$ double skin tank barge, safe for men and safe for fire. Clean for change of cargo, including removing suction drops, cleaning cargo lines, approximately 40 bbls of solidifed products from 3 main cargo tanks. Chemical wash and chip products from sumps. 485 man hours @ \$ 18.00 per man hour- -8,730.00 Cleaning chemical, diesel, boiler fuel, protective clothing and crane service-4,682.00 Gas free chemist certificate-250.00 TOTAL LABOR AND MATERIAL-\$ 13,662.00 683.10 5% STATE AND PARISH SALES TAX -INVOICE AMOUNT DUE- . \$ 14.345.10

Checked

CC: Mr. Jessie Sandlin

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist,

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to alter conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsoment or reissue of Certificate for the spaces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 306 Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bliges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

20M-4-86





S. B. A. SHIPYARDS, INC.

JENNINGS, LOUISIANA 705



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		OFFICE			
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ATT: MR. JESSIE SANDLIN

INVOICE NO4	- 4 (88)
WORK ORDER NO.	1040
DATE APRIL 29TH	1988
P. O. NO	

<u>-36,598.00</u>

RED LETTER CLAUSE

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Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300.000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law.

> WE INVOICE YOUR ACCOUNT FOR CLEANING, DOCKING, REPAIRS, TESTING AND COATING YOUR TANK BARGE "D.M. 947" AS PER YOUR INSTRUCTIONS AND AS PER SHEETS ATTACHED.

> > Mo# 288 DOO!

Jajable Paid 11/1

INCORPCRATED S

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TANK BARGE ("D. M. 947" and/or owners and/or charters NATIONAL MARINE, INC. POST OFFICE BOX 52189 NEW ORLEANS, LA. 70512-2189

Didia. . . .

ATTENTION: MR. JESSIE SANDLIN

INVOICE FOR CLEANING, DOCKING, REPAIRS, TESTING AND COATING AS

Shift vessel from river to gas free plant and cleaning facility Gas free and clean cresote and coal tar products from three main cargo tanks, wings and rake tanks. Safe for more for fire including cargo line

- -¥\$ 6,840.00 380 man hours @ \$18.00 per man hour- - - - - -Boiler fuel, diesel for pumps, chemical, protective clothing, flash lights and batteries- - - - - -₩ 2,357.00

2. Furnish gas free certificate plus benzine test - -300.00

Dry dock vessel, undock, shift on ways to coat block spots, ~ 3.. including lay time to complete repairs, testing, blasting and 400 -1,278.00

U.S.C.G. Bi-Annual and dry docking credit, signs, draft marks, remove and clean $\mbox{P/V}$ valves, repack valves, remote shut down, hatch dogs.

39 man hours @ \$19.00 per man hour - - - -741.00 Materials-bolts, nuts, gaskets etc. - - - -156.00

Furnish angles, fabricate and install angle stanching and Ubolt to support cargo suction - piping - renew gaskets in

dressers. 23 man hours @ \$ 19.00 per man hour- - -

437.00 Angles, u-bolt, oxygen, gas, rods- - -107.00 541.00

Steel work, internal repairs required by owners rep and 6. U.S.C.G. as follows:

#1 STB WING pcs of $9'' \times 15'' \times 3/8''$ side sheet bkts, 8 - 6'' weld pick ups

 $\frac{\pi}{2}$ pcs of 7' x 7" x 9.8# channel, 4 pcs of 9" x 15" x 3/8" side sheet bkts; 2 pcs of 18" x 18" x 3/8" frame inserts, 4 pcs of 10" x 10" x 3/8" side cord bkts, 7 - 6" weld pick ups.

#3 STB TANK (WING) 15 - 6" weld pick ups

 $\frac{\#4}{3}$ pcs of 10" x 7" x 3/8" side cord bkts, 2 pcs of 3' x 3' x 4" X 3/8" angle, 10 - 6" weld pick ups.

#4 PORT WING TANK $\frac{2}{1}$ pc of 18^{11} x 26^{11} x $3/8^{11}$ webb frame inserts, 2 pcs of 10^{11} x 10^{11} x $3/8^{11}$ side cord bkts, 4 pcs of 9^{11} x 15^{11} x $3/8^{11}$ bkts, 6 - 6^{11} weld pick ups.

STERN RAKE VOID 5 pcs of 15" x 15" x 3/8" bkts, 1 pc of 6 x 4 x 3/8" angle 4' long, 1 pc of 9' x 6 x 4 x 3/8" angle, 1 pc of 18" x 32" x 3/8" corner plate bkt, 6 pcs of 12" x 12" x 3/8" bkts, 1 pc of 14" x 14" x 3/8" deck plate inserts, 18 - 6" weld pick ups.

CONTINUE ON PAGE #2

PAGE # 2

CONTINUE WITH REPAIRS D M 947

#2 PORT WING TANK

CONTINUE ON PAGE #3

	1 pc of 6'6" x 7" x 9.8# channel, 1 pc of 3' x 3 x 3 x 3/8 angle, 2 pcs of 18" x 18" x 3/8" frame inserts, 3 pcs of 9" x 15" x 3/8" bkts, 4 pcs of 10" x 10" x 3/8" bkts, 12 6" weld pickups.	
	#3 PORT WING TANK 2 pcs of 9" x 10" x 3/8" bkts, 1 pc 18" x 2' x 3/8" plate frame inserts, 6'8" of 7" 9.8# channel, 2 pcs of 18" x 18" x 3/8" plate frame inserts, 1 pc of 31" x 14" x 3/8" frame inserts, 1 pc 6" of 9" 15# channel, e pcs of 7" 9.8# x 7' channel, 10 - 6" weld pick ups.	· · · · · · · · · · · · · · · · · · ·
	#1 PORT WING TANK 5 pcs of 9" \times 15" \times 3/8" bkts, 3 pcs of 10" \times 10" \times 3/8" bkts, 12 - 6" weld pick ups.	0/2
	Total plate and structural 1452 lbs and 43 feet of welding required. 286 man hours @ \$ 19.00 per man hour 13 402	(6. ^{0°} /
	286 man hours @ \$ 19.00 per man hour $\frac{13}{13}$ $\frac{13}{13}$ $\frac{13}{13}$ Plate, structural, rods, oxygen, gas $\frac{1}{13}$	5,432.00 1,200.00
7.	Furnish labor and material to fabricate and install 10 wing tank expansion joints of 5/16" plate and 6 pcs of 8" x 8" x 3/8" plate doublers in main tanks @ wing BHD inserts.	·
	165 man hours @ \$19.00 per man hour	3,135.00
	Plate, structural, oxygen, gas and rods	526.00
8.	Remove Blackmer pump, disassemble and clean, install new owner furnished cylinder, slinger rings, rods seals and gaskets, reinstall on barge, test run with power unit.	
	48 man hours @ \$19.00 per man hour 1 20	912.00
9.	Reweld seams and butts, Port and Stb knuckles and bottom, seams and butts as per U.S.C.G. and owners rep.	
	630 feet @ \$3.50 per len ft. L & M	2,205.00
10.	Install 3 owner furnished sight glasses in main tank cargo hatches as directed.	
	12 man hours @ \$19.00 per man hour L & M	228.00
11.	Air test Port & STB wings, rake tanks and 3 main cargo tanks, test cargo piping, furnish and install new 6" valve on discharge header as directed by LLoyd Murphy. (U.S.C.G. Witnessed test) 68 man hours @ \$18.00 per man hour L & M - 1/2 = 1/3 Test and repair - steam coils in wings and main cargo tanks.	
	68 man hours @ \$18.00 per man hour L & M $-\frac{1}{1/2} = \frac{1}{1/3}$	1,224.00
12.	renew steam hose and connections as directed by owners rep, remove insullation at deck penetration, renew piping as required. reinsulate and repair deck steam header insulation and one new $1\frac{1}{2}$ " steam relief valve.	
	70 man hours @ \$19.00 per man hour	1,330.00
	Steam house and connections, 2" pipe, $1\frac{1}{2}$ " steam relief (I) valve, insulation	115.00

PAGE # 3

CONTINUE WITH REPAIRS D. M. 947

13. Sand blast and apply 3 to 4 mills of Devoe 201 primer and 10 mills of 230 black to sides, ends and bottom, white blast and coat knuckles, one coat blue 238 and over coat with #230 black, blast and remove tar from areas of deck and coat with Devoe grey. Paint stripe and hatches as directed (owner furnished coating)

425 man hours @ \$ 17.00 per man hour- - - - - $\frac{1}{2}$ 7,225.00 sand, thinner for cleaning equipment- - - - $\frac{1}{2}$ 850.00 12,975 sq/ft blasting and coating

TOTAL LABOR AND MATERIAL -

\$ 36,598.00

r 10, sitor di Tebba Be (mert, Texas /7704 P. C. So. 2602 832-6409, 865-4822, 866-4223 Habitan 537 K. L. Merrer 573

WD. 1040

SERIAL NO. D 7/1902

DIM 947 J. Type of vessel DETECTION Specific Location of Vessel J. L. C. M. C. T. M. C. Specific Location of Vessel J. L. C. M. C. M. C. Specific Location of Vessel ALL CARGO TANKS (1, C. 4.8) DENTERIE (F.S. T. T. MAILLOS P.M. ENTER 1 LITH RESTILLE TO ALL TO N. M. C. COST. USE Y2 FACE RESPIRATOR WITH CREATURE RESPIRATOR WITH CREATURE RESPIRATOR CHANGE (INTTINGE EVER. 16 ARS. PER INAM PERDAY SAFE FOR WORKERS WITH SPECIFIC TO ALL TO AL	STATE (ALL ALL)	A. TAME MERILING	4-8-5%
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SAFE FOR HOTIODER. FORWARD & AFTER RAKES WING DONKIE BOTTOM TANKS 1-4PAS SAFE FOR HOT MINER NIE BINNER IN MORKETANA (MIN. 500 CFM) STEAM COICS AIR BINNA, SAFE FOR HOT MORE CHARGO LINES SAFE FOR HOT MORE LNITH AIR ON LINES.		16 HES.	NO MORE TILL
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CARGO LINES - SAFE FOR HOT LUIDER WITH AIR ON LINES.			••
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SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA 306 and instands conditions and limitations under which it was issued."

This Certificate is based on conditions existing at the time the inspection herein set forth was completed in issued subject to compliance with all qualifications; and instructions.

4 - (- 3 x Signed



S. B. A. SHIPYARDS. INC.

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519



ACCOUNTS PAYABLE -- 1 RECEIVED

INVOICE NO. __8-2 (88) AUG 12 1988 WORK ORDER NO. ____1077 august 9, INCORPORATED

P.O. NO. 688-S-016

TANK BARGE DM-952 And/or Owner And/or Charters. National Marine Service Inc. NATIONAL MARINE P.O. Box 52189

New Orleans, LA 70512-2189

LAttention: Mr. Jessie Sandlin

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject; without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, chartrers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law.

> WE INVOICE YOUR ACCOUNT FOR CLEANING. DOCKING, BLASTING, COATING, AND STEEL WORK TO TANK BARGE DM-952, AS PER YOUR INSTRUCTIONS, AS PER ATTACHED SHEETS.

TOTAL LABOR AND MATERIALS.\$47,997.00

TOTAL AMOUNT OF INVOICE DUE

Taxable 1'i

*/4.409.00 rabilled 1NV * 08- 1125 Alc 4199-1810

, INC

INVOICE NO. 8-2 (88) ORDER NO. 1077 DATE August 9, 1988 P.O.NO. 688-S-016

TANK BARGE DM-952 And/or Owner And/or Charters, NATIONAL MARINE SERVICE INC. P.O. Box 52189 New Orleans, LA 70512-2189

Attention: Mr. Jessie Sandlin

INSTRUCTIONS FOR REPAIRS AS AUTHORIZED

Invoice for Cleaning, Docking, Blasting, Coating, and Steelwork as follows:

1. Shift Barge from river to Cleaning Facility on Southside of yard. Shift back to Marine railway; Gas-Free and clean vessel SAFE FOR MEN, SAFE FOR FIRE including steam coils, pipeline, main cargo tanks, wings and double bottoms; Pump and Strainer, including Rake ends. Rebill Koppers Bucket and pick-up residue - chemical and rewash vessel. 486 man hours @\$18.00 per man hour

68.748.00 **★**

2. Furnish Gas-Free chemist certificate including Benzene

300.00 🕊

- Dry dock vessel. Shift on Stock to blast and coat 3. block spots; undock, including 12 lay days on marine
- 4. Steel work as requested by U.S.C.G. and Owner Representative as follows:

Stern Rake Tank

3 corner Bkts., 3' x 1.6" x 15.3#, ten 12" x 12" x 15.3# Head log Bkts., 8' of 4" x 4' x 3/8" diagonal #1. STB Wing, and Bottom, and Side-sheet

One 15" x 36" x 3/8" deck plate, one 3'6" x 2'6" x 3/8" side sheet and deck knuckle. Formed plate, 2 peices of 2' x 4' x 3/8" Frame Plate, one 12" x 2' x 3/8" Frame plate. Two 9" x 15" x 3/8" BHD Bkts. One peice 10' x 18" x 3/8" Bottom Frame plate.

#1. Port Wing

Eight $9'' \times 15'' \times 3/8''$ BHD Bkts., two peices of $7^{\circ} \times 4^{\circ} \times 3^{\circ} \times 3/8^{\circ}$ side sheet angles. One peice of formed deck knuckle, 7' x 3'6" x 3/8" plate.

Port Wing

One side cord channel, 7' x 8" ~ 13.7#; one 28" x 6' x 3/8" Bottom cord frame.

Port Wing

#3. Port Wing Three 9" x 15" x 3/8" BHD Bkts., 5' of 8" Side cord channel; One side cord channel, 8" x 7'; One piece $\frac{100}{100}$ $\frac{100}{10$ frame plate, $18" \times .27" \times 3/8"$.

Wing

#3. STb. Wing Two pieces of 18" \times 27" 3/8" Frame Cord.

#4. Port Wing
Eleven, 9" x 15" x 3/8" BHD Bkts.
#4. STb. Wing Tanks

Five, 9" x 15" x 3/8" BHD Bkts.

Main Cargo Tanks

Six pieces of 18" x 12" x 5/16" Formed plate with 1/2" plug at transverse. Bottom BHDs where expansion where plate installed in wings. 62' of rewelding in Wing Rake tanks and double bottom. Reweld splits in suction Bells; install additional angle support on suctions. Repair split in #3 tanks, Sump at suction.

•	#2. STb Wing Tank One piece of $27'' \times 6' \times 3/8''$ bottom Frame cord. Six pieces of $12' \times 18' \times 1/4'$ doubler in Main tank.
·	One piece of 6" x 4" x 3/8" angle. Stand under cargo, Suction header - #1. tank 496 man hours labor @\$19.00 per man hour Plate, Structural, Oxygen, Gas, & Rods
5.	U.S.C.G. Requirements: Gaskets, P./V.Valves, Screens, Draftmarks, Signs, Test cargo header, replace steam relief valve, remote shutdown, start & run power unit. 35 man hours @\$19.00 per man hour
6.	Reweld bottom seams, butts, lap and knuckle and cornor seams after blasting to Bright metel. One & two passes. 1168 lin. feet @\$3.50 per Lin. foot, including welding wire, blasting, etc
7.	Test & Repair Steam coils. 38 man hours @\$19.00 per man hour
8.	Install 3 - owner furnished Sight Glasses as directed. 31 man hours @\$19.00 per man hr
9.	Test Wings, Voids, Rake end, BHDs , main tanks, - air to 2# soap and water spray. U.S.C.G. witnesed testing. 56 man hours @\$19.00 per man hr. L & Mat 1,064.00
10.	Sand blast to white metel; Bottom, side, rake ends. Blast all of tanks, trunks, side & ends to remove rust and coal tar. Prime coat with Buff primer, over coat Bottom, Sides and End with Coal tar-Epoxy Black. Decks and trunk with Grey Devoe, as required and inspected by Devoe rep. 761 man hours @\$17.00 per man hr
	To be rebill due to spillage
	Plus 682. 50 material / Point
FRU	Cleaning Time Plus Sight Glass 3-sets \$ 2,20500 m 6-29 0700 7-15 - 1530
	Plus 3 Sight Gloves

1.0.BOX 3502, WERNMOUT, TEMAS, (409) 332-6409, 866-4822, 866-	11704 W.C. F. 10977	SERIAL NO. D 11411
a o unmamayasa K.L. Mus	Vessel Owner or Agent	
ERS. S. Y. Y Requested by		1
72 - 452	TANK PURCE	Specific Location of Vessel
4.*	Type of Vessel	
Three (3) Cargoes	Test Method	Time Survey Completed
Three (3) Cargoes	Test Method	Time Survey Completed
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In the event of any physical or atmospher	ic changes adversely affecting the STANDARD SAFE	TY DESIGNATIONS assigned to any of
	nediately stop all work and contact the undersigned	
QUALIFICATIONS: Transfer of ballast or manipulati	on of valves or closure equipment tending to after condit	tions in pipe lines, tanks or compartments sub-
	roved in this Certificate, requires inspection and endors	

designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 306 Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or lube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemiat's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 195 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

dges receipt of this Certificate under Section 2-3 of NFPA 308 and

This Certificate is based on conditions existing at the time the inspection he is issued subject to compliance with all qu

Signed_



S. B. A. SHIPYARDS, INC.

P. D. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519

TANK BARGE "DM-952" and/or OWNERS and/or CHARTERS NATIONAL MARINE SERVICE, INC.
P.O. Box 52189
NEW ORLEANS, LA 70512-2189

Attention: Mr. Phil Peyton

INVOICE NO. 11-2 (88)				
WORK OF	DER NO. #1097			
DATE	November 9,	1 9 <u>88</u>		
P. O. NO.	1188-P-05			

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract; in the case of a vessel we have a lien upon the vessel for our bill; all time contracts are subject, without responsibility on our part, to delay in case of striks, labor difficulties, fire or causes beyond our control: or liability in case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we will not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition that we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injury to such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence or the negligence of our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed the sum of \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for personal injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance beyond the liabilities or the obligations to insure imposed upon us by law."

We invoice your Account for cleaning and repairs to TANK BARGE "DM-\$62" as per your instructions, and as per attached sheet.

TOTAL AMOUNT DUE FOR THIS INVOICE \$6,451.88

Checked By

S.B.A. SHIPYARDS, INC. Jennings, LA 70546

INVOICE NO. 11-2 (88) WORK ORDER NO. #1097 DATE: November 9, 1988 P. O. NO. 1188-P-05

TANK BARGE 'DM-952' and/or OWNERS, and/or CHARTERS, NATIONAL MARINE SERVICE, INC. P.O. Box 52189
New Orleans, LA 70512-2189

Attention: Mr. Phil Peyton

Invoice for cleaning and repairs to Tank Barge "DM-952" as follows:

e ¹ .	Shift Vessel from Northside of yard to Barge cleaning facility and return to repair area after cleaning. GAS FREE three main cargo tanks and remove approximately 1½ feet of Product from #2. Inter Bottom. Blow Steam coils and drop pipe lines; all safe for men and safe for Fire.	
4	216 man hours @ \$19.00 per man hour	\$4,104.00
	Chemical, Diesel, Boiler fuel,	
2.	Furnish GAS FREE Chemist Certificate, and a Benzene Check	300.00
3.	Repair Fracture, after end of #1. Port Cargo Tanks, two splits, where Transverse Floor tore holes in interbottom plates; Gauge, welded inside and under longitudinal frame, repaired leaking Steam coil- (Ells and nipples), found holes. Air tested all wings to check main tanks and repairs.	
	36 man hours @ \$20.00 per man hour	720.00
	Welding wire, soap, screw pipe fittings,	43.00
	TOTAL LABOR AND MATERIALS	\$6,388.00
	1% State Sales Tax Due	63.88
	TOTAL AMOUNT DUE FOR THIS INVOICE	\$6,451.88

In the event of any physical or atmospheric changes adversely affecting the STANDARD SAFETY DESIGNATIONS assigned to any of the above spaces, or if in any doubt, immediately stop all work and contact the undersigned Marine Chemist.

QUALIFICATIONS: Transfer of ballast or manipulation of valves or closure equipment tending to alter conditions in pipe lines, tanks or compartments subject to gas accumulation, unless specifically approved in this Certificate, requires inspection and endorsement or release of Certificate for the speces so affected. All lines, vents, heating colls, valves, and similarly enclosed appurtenances shall be considered "not safe" unless otherwise specifically designated.

STANDARD SAFETY DESIGNATIONS (partial list, paraphrased from NFPA 306 Subsections 1-6.1 through 1-6.4, and Subsection 5-3.2).

SAFE FOR WORKERS: Means that in the compartment or space so designated: (a) the oxygen content of the atmosphere is at least 19.5 percent by volume; and that, (b) toxic materials in the atmosphere are within permissible concentrations; and that, (c) the residues are not capable of producing toxic materials under existing atmospheric conditions while maintained as directed on the Marine Chemist's Certificate.

NOT SAFE FOR WORKERS: Means that in the compartment or space so designated, the requirements of Safe for Workers have not been met.

SAFE FOR HOT WORK: Means that in the compartment so designated: (a) oxygen content of the atmosphere is at least 19.5 percent by volume, with the exception of inerted spaces or where external hot work is to be performed; and that, (b) the concentration of flammable materials in the atmosphere is below 10 percent of the lower flammable limit; and that, (c) the residues are not capable of producing a higher concentration than permitted by (b) above under existing atmospheric conditions in the presence of fire, and while maintained as directed on the Marine, Chemist's Certificate; and further, that, (d) all adjacent spaces containing or having contained flammable or combustible materials have been cleaned sufficiently to prevent the spread of fire, or are satisfactorily inerted, or, in the case of fuel tanks or tube oil tanks, or engine room or fire room bilges, have been treated in accordance with the Marine Chemist's requirements.

NOT SAFE FOR HOT WORK: Means that in the compartment so designated, the requirements of Safe for Hot Work have not been met.

SAFE FOR REPAIR YARD ENTRY: Means that the compartments and spaces of the flammable cryogenic liquid carrier so designated: (a) have been tested by sampling at remote sampling stations, and results indicate the atmosphere tested to be above 19.5 percent oxygen, and less than 10 percent of the lower flammable limit, or (b) are inerted.

CHEMIST'S ENDORSEMENT. This is to certify that I have personally determined that all spaces in the foregoing list are in accordance with NFPA 306 Control of Gas Hazards on Vessels and have found the condition of each to be in accordance with its assigned designation.

e undersigned acknowledges receipt of this Certificate under Section 2-3 of NFPA 305 and erstands conditions and emitations under which it was issued."

Blacker

This Certificate is based on conditions existing at the time the inspection herein set forth was complete and is assued subject to compliance with all qualifications and instructions

C Signed /

JEN BERINEL

ional Marine Inc. . Box 52189 v Orleans, LA 70152-2189

58597

DATE 1/09/98		AMOUNT 6,451.88	DISCOUNT	6,451.88
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	TOTALS •	6,451.88	.00	6,451.88

PLEASE DETACH STATEMENT BEFORE DEPOSITING CHECK



National Marine

CoreStates Bank of Delaware NA

CHECK NO.

58597

62·22 311

DATE 12/09/88

AMOUNT PAID

5*****6,451.88

National Marine Inc. P.O. Box 52189 New Orleans, LA 70152-2189 A Member of the Vectura Group

PAY TO THE

S B A SHIPYARDS INC

ORDER OF

P 0 BOX 1386

JENNINGS, LA 70546

NON-NEGOTIABLE

#05859?# <10311002254 0034#5631#



1 Attention: Mr. Phil Peyton

S. B. A. SHIPYARDS, INC.

P. O. Box 1386

JENNINGS, LOUISIANA 70546 PHONE (318) 824-1519



TANK BARGE ''DM-952'' and/or OWNERS and/or CHARTERS
NATIONAL MARINE SERVICE, INC.
P.O. Box 52189
NEW ORLEANS, LA 70512-2189

P.O. NO. 1188-P-05

INVOICE NO. 11-2 (88)

WORK ORDER NO. <u>#1097</u>

November 9.

RED LETTER CLAUSE

We contract only upon the following terms, applicable to every contract: in the case of a vessel we have a lien upon the vessel for our bill; all till contracts are subject, without responsibility on our part, to delay in case of strike, labor difficulties, fire or causes beyond our control; or liability case of defective workmanship or material is limited strictly to the proper replacement thereof. In respect of loss and/or damage to the vessel, we we not be responsible unless reported in writing within sixty days of delivery. This is in lieu of all other warranty.

Futhermore, we undertake to perform work on vessels and provide berth, warfage, towage and other services and facilities only upon condition th we shall not be liable in respect to any one vessel, directly or indirectly in contract, fort or otherwise, to its owners, charterers or underwriters for any injuto such vessel, its cargo, equipment or movable stores, or for any consequences thereof, unless such injury is caused by our negligence our employees and in no event shall our aggregate liability to all such parties in interest for damage sustained by them, as a result of such injury, exceed to \$300,000.00.

"In connection with the accident and/or indemnity and/or insurance clauses, if any, contained in your specifications relating to liability for persons injuries, please note that we do not agree to same, insofar as they undertake to impose any liability or any obligations to take out or maintain insurance | youd the liabilities or the obligations to insure imposed upon us by law."

We invoice your Account for cleaning and repairs to TANK BARGE "DM-952" as per your instructions, and as per attached sheet.

 TOTAL LABOR AND MATERIALS
 \$6,388.00

 1% State Sales Tax Due
 63.88

 TOTAL AMOUNT DUE FOR THIS INVOICE
 \$6,451.88

APPROVED FOR PAYMENT

Int. RP Date 11-17-88

cked By 2000 Ung 52-500

Checked By

VENDOR NUMBER DUE DATE INT.

VOUCHER NUMBER TOTAL

12.0635 6:584

S.B.A. SHIPYARDS, INC. Jennings, LA 70546

INVOICE NO. 11-2 (88) WORK ORDER NO. #1097 DATE: November 9, 1988 P. O. NO. 1188-P-05

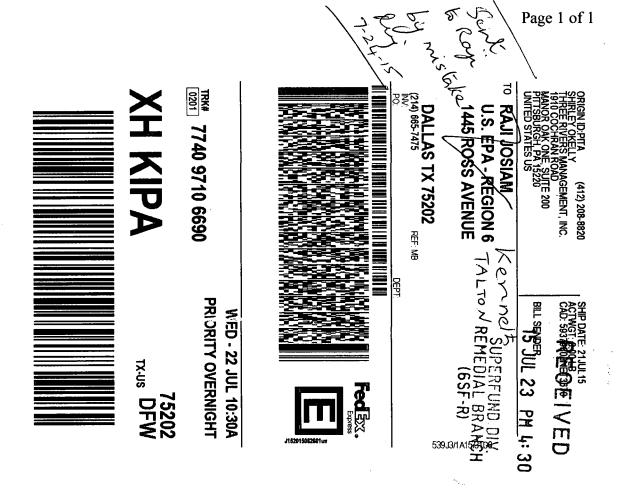
TANK BARGE "DM-952" and/or OWNERS, and/or CHARTERS, NATIONAL MARINE SERVICE, INC. P.O. Box 52189
New Orleans, LA 70512-2189

Attention: Mr. Phil Peyton

Invoice for cleaning and repairs to Tank Barge "DM-952" as follows:

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	216 man hours @ \$19.00 per man hour	\$4,104.00
	Chemical, Diesel, Boiler fuel,	1,221.00
2.	Furnish GAS FREE Chemist Certificate, and a Benzene Check	300.00
3.	Repair Fracture, after end of #1. Port Cargo Tanks, two splits, where Transverse Floor tore holes in interbottom plates; Gauge, welded inside and under longitudinal frame, repaired leaking Steam coil- (Ells and nipples), found holes. Air tested all wings to check main tanks and repairs.	
•	36 man hours @ \$20.00 per man hour	720.00
	Welding wire, soap, screw pipe fittings,	43.00
	TOTAL LABOR AND MATERIALS	
	TOTAL AMOUNT DUE FOR THIS INVOICE	\$6,451.88

DMJ52-,206



After printing this label:

- 1. Use the 'Print' button on this page to print your label to your laser or inkjet printer.
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- 3. Place label in shipping pouch and affix it to your shipment so that the barcode portion of the label can be read and scanned.

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